

# **OIL ANALYSIS REPORT**

# Sample Rating Trend

### **WATER**

# $\stackrel{\text{Machine Id}}{\text{NOT GIVEN TO}}\text{CO0002085 (S/N NO INFO ON SIF/BOTTLE)}$

Component

Compressor

{not provided} (--- GAL)

### **DIAGNOSIS**

### Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

All component wear rates are normal.

### Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil. There is a light concentration of water present in the oil.

### **Fluid Condition**

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

				Feb 2024		
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		TO60002085		
Sample Date		Client Info		25 Feb 2024		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Sample Status				ABNORMAL		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	2		
Chromium	ppm	ASTM D5185m	>10	<1		
Nickel	ppm	ASTM D5185m		0		
Titanium	ppm	ASTM D5185m		<1		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>25	2		
Lead	ppm	ASTM D5185m	>25	0		
Copper	ppm	ASTM D5185m	>50	2		
Tin	ppm	ASTM D5185m	>15	0		
Vanadium	ppm	ASTM D5185m		0		
Cadmium	ppm	ASTM D5185m		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0		
Barium	ppm	ASTM D5185m		8		
Molybdenum	ppm	ASTM D5185m		0		
Manganese	ppm	ASTM D5185m		0		
Magnesium	ppm	ASTM D5185m		<1		
Calcium	ppm	ASTM D5185m		2		
Phosphorus	ppm	ASTM D5185m		338		
Zinc	ppm	ASTM D5185m		<1		
Sulfur	ppm	ASTM D5185m		759		
CONTAMINANTS	3	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	0		
Sodium	ppm	ASTM D5185m		3		
Potassium	ppm	ASTM D5185m	>20	3		
Water	%	ASTM D6304	>0.1	<b>△</b> 0.392		
ppm Water	ppm	ASTM D6304	>1000	<b>△</b> 3920		
FLUID CLEANLIN	NESS	method	limit/base	current	history1	history2
Particles >4μm		ASTM D7647	>10000	9607		
Particles >6μm		ASTM D7647	>1300	<b>2906</b>		
Particles >14μm		ASTM D7647	>320	202		
Particles >21µm		ASTM D7647	>80	46		
Particles >38µm		ASTM D7647	>20	3		
Particles >71µm		ASTM D7647	>4	0		
Oil Cleanliness		ISO 4406 (c)	>20/17/15	<u>^</u> 20/19/15		
FLUID DEGRADA	ATION	method	limit/base	current	history1	history2
Acid Number (ANI)	ma 1/011/a	ACTM DODAE		0.71		

Acid Number (AN)

mg KOH/g ASTM D8045

0.71



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