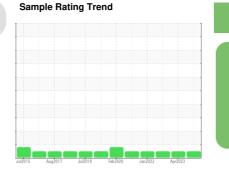


OIL ANALYSIS REPORT





NORMAL

CA CA Die Die CA

Machine Id CATERPILLAR D3K 316 (S/N KLL00750) Component Diesel Engine

DIESEL ENGINE OIL SAE 15W40 (5 GAL)

SAMPLE INFORMATION method

ווס	AGI	NO3	50	

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

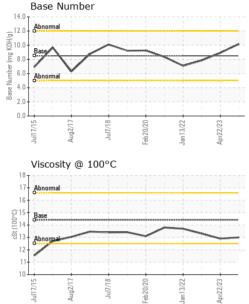
			iiiiii/base	Current	TIIStOLA	
Sample Number		Client Info		RW0005052	RW0004450	RW0003795
Sample Date		Client Info		06 Feb 2024	22 Apr 2023	16 Jul 2022
Machine Age	hrs	Client Info		4637	4387	3921
Oil Age	hrs	Client Info		250	466	320
Oil Changed		Client Info		Changed	Changed	Changed
Sample Status				NORMAL	NORMAL	NORMAL
CONTAMINATION	۷	method	limit/base	current	history1	history2
Fuel		WC Method	>5	<1.0	<1.0	<1.0
Water		WC Method	>0.2	NEG	NEG	NEG
Glycol		WC Method		NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>100	45	47	31
Chromium	ppm	ASTM D5185m	>20	<1	<1	1
Nickel	ppm	ASTM D5185m	>2	0	<1	<1
Titanium	ppm	ASTM D5185m	>2	0	0	<1
Silver	ppm	ASTM D5185m	>2	0	0	0
Aluminum	ppm	ASTM D5185m	>25	9	10	8
Lead	ppm	ASTM D5185m	>40	0	<1	<1
Copper	ppm	ASTM D5185m	>330	1	4	2
Tin	ppm	ASTM D5185m	>15	0	<1	<1
Antimony	ppm	ASTM D5185m				
Vanadium	ppm	ASTM D5185m		0	0	<1
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
ADDITIVES Boron	ppm	method ASTM D5185m	limit/base 250	current 0	history1 5	history2 9
	ppm ppm					
Boron		ASTM D5185m	250	0	5	9
Boron Barium	ppm	ASTM D5185m ASTM D5185m	250 10	0 0	5 0	9 0
Boron Barium Molybdenum	ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m	250 10	0 0 61	5 0 69	9 0 62
Boron Barium Molybdenum Manganese	ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	250 10 100	0 0 61 <1	5 0 69 <1	9 0 62 <1
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus	ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	250 10 100 450	0 0 61 <1 902	5 0 69 <1 895 1147 1045	9 0 62 <1 745 1209 995
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	250 10 100 450 3000	0 0 61 <1 902 1026	5 0 69 <1 895 1147	9 0 62 <1 745 1209 995 1217
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus	ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	250 10 100 450 3000 1150	0 0 61 <1 902 1026 957	5 0 69 <1 895 1147 1045	9 0 62 <1 745 1209 995
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	250 10 100 450 3000 1150 1350	0 0 61 <1 902 1026 957 1237	5 0 69 <1 895 1147 1045 1260	9 0 62 <1 745 1209 995 1217
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	250 10 100 450 3000 1150 1350 4250	0 0 61 <1 902 1026 957 1237 2984	5 0 69 <1 895 1147 1045 1260 3123	9 0 62 <1 745 1209 995 1217 2865
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	250 10 100 450 3000 1150 1350 4250	0 0 61 <1 902 1026 957 1237 2984 current	5 0 69 <1 895 1147 1045 1260 3123 history1	9 0 62 <1 745 1209 995 1217 2865 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m method ASTM D5185m	250 10 100 450 3000 1150 1350 4250 limit/base >25	0 0 61 <1 902 1026 957 1237 2984 current 4	5 0 69 <1 895 1147 1045 1260 3123 history1 4	9 0 62 <1 745 1209 995 1217 2865 history2 4
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m method ASTM D5185m ASTM D5185m	250 10 100 450 3000 1150 1350 4250 limit/base >25 >158	0 0 61 <1 902 1026 957 1237 2984 current 4 11	5 0 69 <1 895 1147 1045 1260 3123 history1 4 31	9 0 62 <1 745 1209 995 1217 2865 history2 4 23
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	250 10 100 450 3000 1150 1350 4250 limit/base >25 >158 >20	0 0 61 <1 902 1026 957 1237 2984 current 4 11 0	5 0 69 <1 895 1147 1045 1260 3123 history1 4 31 10	9 0 62 <1 745 1209 995 1217 2865 history2 4 23 7
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	250 10 100 450 3000 1150 1350 4250 Imit/base >25 >158 >20 Imit/base	0 0 61 <1 902 1026 957 1237 2984 current 4 11 0 current	5 0 69 <1 895 1147 1045 1260 3123 history1 4 31 10 history1	9 0 62 <1 745 1209 995 1217 2865 history2 4 23 7 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot %	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	250 10 100 450 3000 1150 1350 4250 Imit/base >25 >158 >20 Imit/base >3	0 0 61 <1 902 1026 957 1237 2984 <u>current</u> 4 11 0 <u>current</u>	5 0 69 <1 895 1147 1045 1260 3123 history1 4 31 10 history1 0.3	9 0 62 <1 745 1209 995 1217 2865 history2 4 23 7 history2 0.2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot % Nitration	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	250 10 100 450 3000 1150 1350 4250 i mit/base >25 >158 >20 i mit/base >3 >20	0 0 61 <1 902 1026 957 1237 2984 <i>current</i> 4 11 0 <i>current</i> 0.2 7.5	5 0 69 <1 895 1147 1045 1260 3123 history1 4 31 10 history1 0.3 8.4	9 0 62 <1 745 1209 995 1217 2865 history2 4 23 7 history2 0.2 8.6
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot % Nitration Sulfation	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	250 10 100 450 3000 1150 1350 4250 imit/base >25 >158 >20 imit/base >3 >20 >3	0 0 61 <1 902 1026 957 1237 2984 <u>current</u> 4 11 0 <u>current</u> 0.2 7.5 18.1	5 0 69 <1 895 1147 1045 1260 3123 history1 4 31 10 history1 0.3 8.4 17.0	9 0 62 <1 745 1209 995 1217 2865 history2 4 23 7 history2 0.2 8.6 19.7
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot % Nitration Sulfation FLUID DEGRADA	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D7844 *ASTM D7624 *ASTM D7624	250 10 100 450 3000 1150 1350 4250 20 >25 >158 >20 >20 >30 >30 imit/base	0 0 61 <1 902 1026 957 1237 2984 <i>current</i> 4 11 0 <i>current</i> 0.2 7.5 18.1	5 0 69 <1 895 1147 1045 1260 3123 history1 4 31 10 history1 0.3 8.4 17.0 history1	9 0 62 <1 745 1209 995 1217 2865 history2 4 23 7 history2 0.2 8.6 19.7 history2

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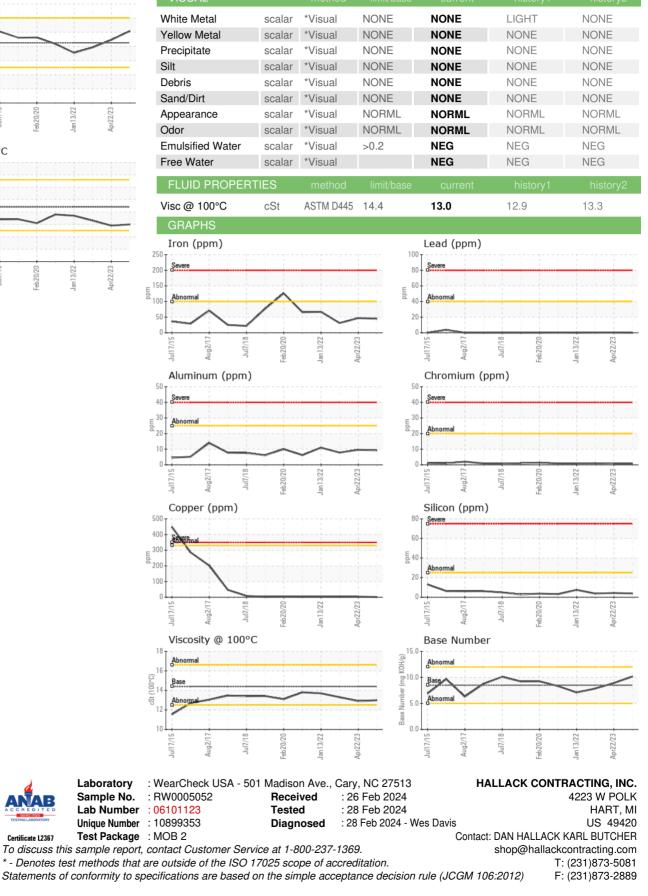
Contact/Location: DAN HALLACK KARL BUTCHER - HALHAR



OIL ANALYSIS REPORT



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