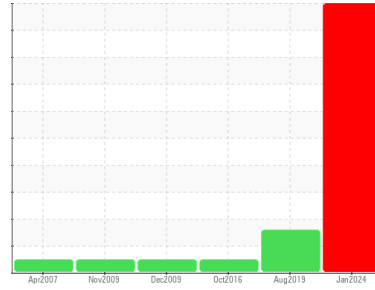




OIL ANALYSIS REPORT

Sample Rating Trend



Machine Id
FINN 510

Component
Diesel Engine

Fluid
DIESEL ENGINE OIL SAE 15W40 (2 GAL)

DIAGNOSIS

Recommendation

We advise that you check the air filter, air induction system, and any areas where dirt may enter the component. Oil and filter change at the time of sampling has been noted. We recommend an early resample to monitor this condition.

Wear

Piston, ring and cylinder wear is indicated.

Contamination

Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-silicate (coarse dirt) ingress.

Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The oil is no longer serviceable due to the presence of contaminants.

SAMPLE INFORMATION

| | method | limit/base | current | history1 | history2 |
|---------------|-------------|-------------|--------------------|-------------|-------------|
| Sample Number | Client Info | | RW0005050 | RW0000205 | RWM2284967 |
| Sample Date | Client Info | | 30 Jan 2024 | 19 Aug 2019 | 20 Oct 2016 |
| Machine Age | hrs | Client Info | 3211 | 2952 | 2688 |
| Oil Age | hrs | Client Info | 98 | 42 | 148 |
| Oil Changed | Client Info | | Changed | Changed | Changed |
| Sample Status | | | SEVERE | ABNORMAL | NORMAL |

CONTAMINATION

| | method | limit/base | current | history1 | history2 |
|--------|-----------|------------|----------------|----------|----------|
| Fuel | WC Method | >2.1 | <1.0 | <1.0 | <1.0 |
| Water | WC Method | >0.21 | NEG | NEG | NEG |
| Glycol | WC Method | | NEG | NEG | NEG |

WEAR METALS

| | method | limit/base | current | history1 | history2 |
|----------|--------|-------------|------------------|----------|----------|
| Iron | ppm | ASTM D5185m | >51 ▲ 123 | 38 | 30 |
| Chromium | ppm | ASTM D5185m | >11 ▲ 34 | 14 | 9 |
| Nickel | ppm | ASTM D5185m | >5 1 | 0 | <1 |
| Titanium | ppm | ASTM D5185m | 2 | <1 | <1 |
| Silver | ppm | ASTM D5185m | >3 0 | 0 | 0 |
| Aluminum | ppm | ASTM D5185m | >31 ● 35 | 12 | 9 |
| Lead | ppm | ASTM D5185m | >26 0 | 2 | 0 |
| Copper | ppm | ASTM D5185m | >26 10 | 2 | 1 |
| Tin | ppm | ASTM D5185m | >4 <1 | 7 | 0 |
| Antimony | ppm | ASTM D5185m | --- | 0 | 0 |
| Vanadium | ppm | ASTM D5185m | <1 | 0 | 0 |
| Cadmium | ppm | ASTM D5185m | 0 | 0 | 0 |

ADDITIVES

| | method | limit/base | current | history1 | history2 |
|------------|--------|-------------|------------------|----------|----------|
| Boron | ppm | ASTM D5185m | 250 2 | 14 | 13 |
| Barium | ppm | ASTM D5185m | 10 <1 | 0 | 0 |
| Molybdenum | ppm | ASTM D5185m | 100 59 | 63 | 58 |
| Manganese | ppm | ASTM D5185m | 3 | 1 | <1 |
| Magnesium | ppm | ASTM D5185m | 450 970 | 882 | 770 |
| Calcium | ppm | ASTM D5185m | 3000 1128 | 1178 | 1552 |
| Phosphorus | ppm | ASTM D5185m | 1150 949 | 963 | 988 |
| Zinc | ppm | ASTM D5185m | 1350 1258 | 1175 | 1256 |
| Sulfur | ppm | ASTM D5185m | 4250 2956 | 2716 | 2914 |

CONTAMINANTS

| | method | limit/base | current | history1 | history2 |
|-----------|--------|-------------|------------------|----------|----------|
| Silicon | ppm | ASTM D5185m | >22 ▲ 125 | ▲ 29 | 20 |
| Sodium | ppm | ASTM D5185m | >158 0 | 3 | 6 |
| Potassium | ppm | ASTM D5185m | >20 4 | 5 | <1 |

INFRA-RED

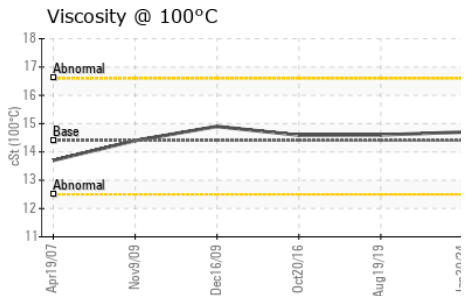
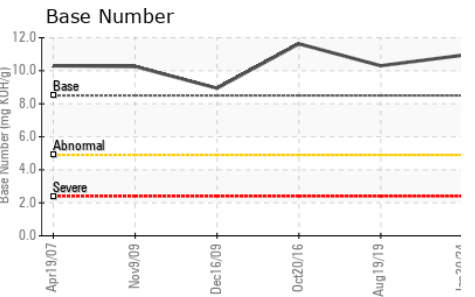
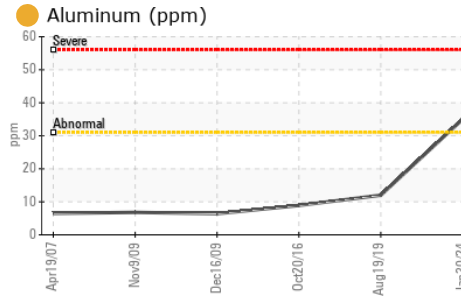
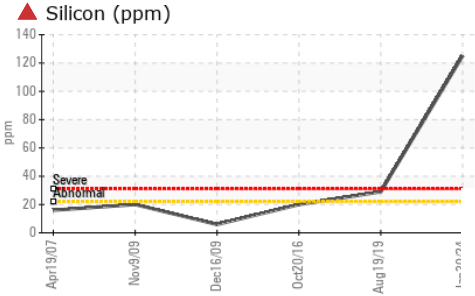
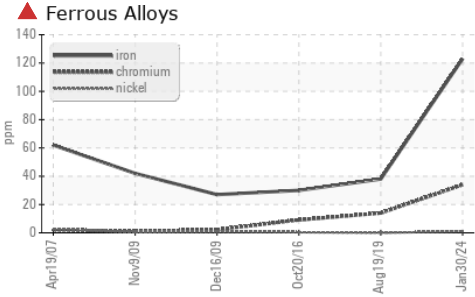
| | method | limit/base | current | history1 | history2 |
|-----------|----------|-------------|-----------------|----------|----------|
| Soot % | % | *ASTM D7844 | >3 0.1 | 0.1 | 0 |
| Nitration | Abs/cm | *ASTM D7624 | >20 8.3 | 8.2 | 5. |
| Sulfation | Abs/.1mm | *ASTM D7415 | >30 19.8 | 19.2 | 14. |

FLUID DEGRADATION

| | method | limit/base | current | history1 | history2 |
|------------------|----------|-------------|------------------|----------|----------|
| Oxidation | Abs/.1mm | *ASTM D7414 | >25 16.5 | 15.5 | 9. |
| Base Number (BN) | mg KOH/g | ASTM D2896 | 8.5 10.94 | 10.3 | 11.63 |



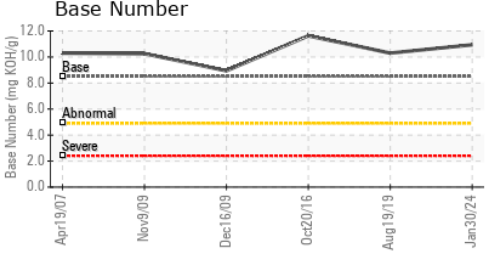
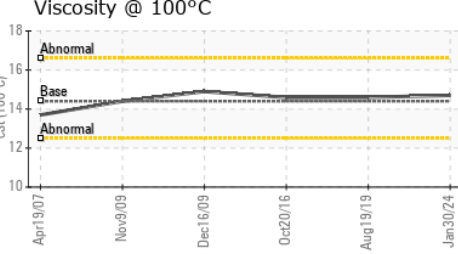
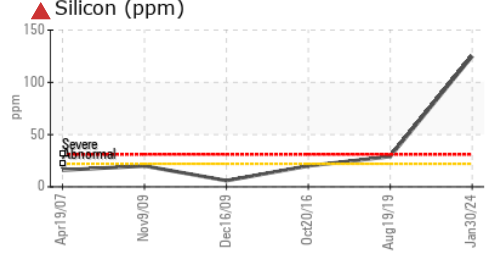
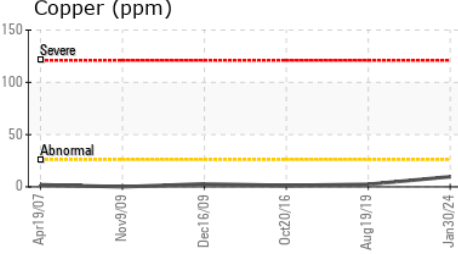
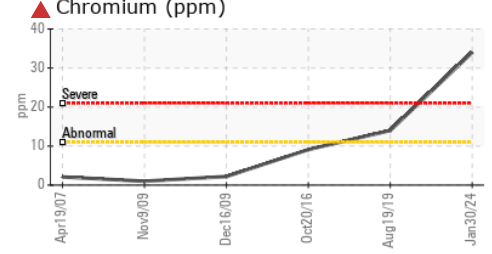
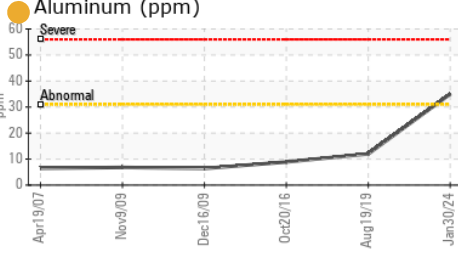
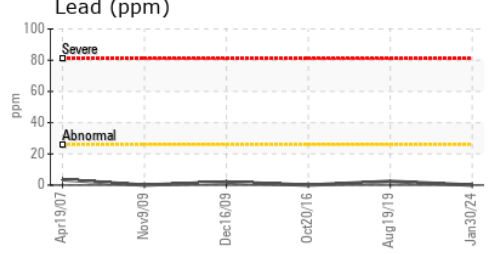
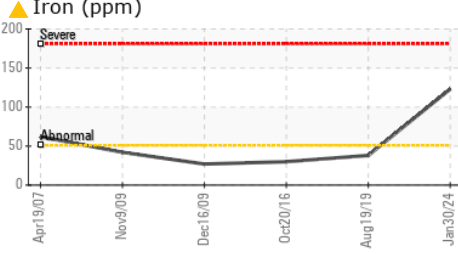
OIL ANALYSIS REPORT



| VISUAL | method | limit/base | current | history1 | history2 |
|------------------|--------|------------|---------|----------|----------|
| White Metal | scalar | *Visual | NONE | NONE | NONE |
| Yellow Metal | scalar | *Visual | NONE | NONE | NONE |
| Precipitate | scalar | *Visual | NONE | NONE | NONE |
| Silt | scalar | *Visual | NONE | NONE | NONE |
| Debris | scalar | *Visual | NONE | NONE | NONE |
| Sand/Dirt | scalar | *Visual | NONE | NONE | NONE |
| Appearance | scalar | *Visual | NORML | NORML | NORML |
| Odor | scalar | *Visual | NORML | NORML | NORML |
| Emulsified Water | scalar | *Visual | >0.21 | NEG | NEG |
| Free Water | scalar | *Visual | | NEG | NEG |

| FLUID PROPERTIES | method | limit/base | current | history1 | history2 |
|------------------|--------|------------|---------|----------|----------|
| Visc @ 100°C | cSt | ASTM D445 | 14.4 | 14.7 | 14.6 |

GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : RW0005050 **Received** : 26 Feb 2024
Lab Number : 06101125 **Tested** : 28 Feb 2024
Unique Number : 10899355 **Diagnosed** : 28 Feb 2024 - Jonathan Hester
Test Package : MOB 2

HALLACK CONTRACTING, INC.
 4223 W POLK
 HART, MI
 US 49420
 Contact: DAN HALLACK KARL BUTCHER
 shop@hallackcontracting.com
 T: (231)873-5081
 F: (231)873-2889

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)