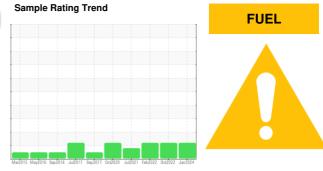


OIL ANALYSIS REPORT





VOLVO A25D 619 (S/N 72162)

Diesel Engine

DIESEL ENGINE OIL SAE 15W40 (8 GAL)

| SAMPLE INFORM | IATION | method | limit/base | current | history1 | history2 |
|--|--|--|---|--|---|--|
| Sample Number | | Client Info | | RW0005051 | RW0004048 | RW0003028 |
| Sample Date | | Client Info | | 31 Jan 2024 | 15 Oct 2022 | 27 Feb 2022 |
| Machine Age | hrs | Client Info | | 15412 | 14738 | 14366 |
| Oil Age | hrs | Client Info | | 313 | 372 | 235 |
| Oil Changed | | Client Info | | Changed | Changed | Changed |
| Sample Status | | | | ABNORMAL | ABNORMAL | ABNORMAL |
| | N | method | limit/base | current | history1 | history2 |
| Water | | WC Method | | NEG | NEG | NEG |
| Glycol | | WC Method | >0.2 | NEG | NEG | NEG |
| , | | | | | | |
| WEAR METALS | | method | limit/base | current | history1 | history2 |
| Iron | ppm | ASTM D5185m | >100 | 7 | 10 | 10 |
| Chromium | ppm | ASTM D5185m | >20 | <1 | <1 | <1 |
| Nickel | ppm | ASTM D5185m | >2 | 0 | 0 | 0 |
| Titanium | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Silver | ppm | ASTM D5185m | >2 | 0 | 0 | 0 |
| Aluminum | ppm | ASTM D5185m | >25 | 2 | <1 | <1 |
| Lead | ppm | ASTM D5185m | >40 | 2 | 2 | 1 |
| Copper | ppm | ASTM D5185m | >330 | <1 | 2 | 2 |
| Tin | ppm | ASTM D5185m | >15 | 0 | <1 | 0 |
| Antimony | ppm | ASTM D5185m | | | | <1 |
| Vanadium | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Cadmium | ppm | ASTM D5185m | | 0 | 0 | 0 |
| ADDITIVES | | method | limit/base | current | history1 | history2 |
| | | | | | | |
| Boron | ppm | ASTM D5185m | 250 | 2 | 7 | 20 |
| Boron Barium | | ASTM D5185m ASTM D5185m | 250 10 | 2 0 | 7 | 20 0 |
| Barium | ppm | | | | | |
| Barium Molybdenum | ppm ppm | ASTM D5185m | 10 | 0 | 2 | 0 |
| Barium Molybdenum Manganese | ppm ppm ppm | ASTM D5185m ASTM D5185m ASTM D5185m | 10 | 0 56 <1 | 2 57 | 0 60 <1 |
| Barium Molybdenum | ppm ppm ppm ppm | ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m | 10 100 450 | 0 56 <1 859 | 2 57 <1 792 | 0 60 <1 796 |
| Barium Molybdenum Manganese Magnesium Calcium | ppm ppm ppm ppm ppm | ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m | 10 100 450 3000 | 0 56 <1 859 1017 | 2 57 <1 792 1283 | 0 60 <1 796 1351 |
| Barium Molybdenum Manganese Magnesium Calcium Phosphorus | ppm ppm ppm ppm ppm ppm | ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m | 10 100 450 3000 1150 | 0 56 <1 859 1017 938 | 2 57 <1 792 1283 1029 | 0 60 <1 796 1351 1061 |
| Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc | ppm ppm ppm ppm ppm ppm | ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m | 10 100 450 3000 1150 1350 | 0 56 <1 859 1017 938 1192 | 2 57 <1 792 1283 1029 1203 | 0 60 <1 796 1351 1061 1193 |
| Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur | ppm ppm ppm ppm ppm ppm ppm | ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m | 10 100 450 3000 1150 1350 4250 | 0 56 <1 859 1017 938 1192 2933 | 2 57 <1 792 1283 1029 1203 3676 | 0 60 <1 796 1351 1061 1193 2934 |
| Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS | ppm ppm ppm ppm ppm ppm ppm | ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m | 10 100 450 3000 1150 1350 4250 limit/base | 0 56 <1 859 1017 938 1192 2933 current | 2 57 <1 792 1283 1029 1203 3676 history1 | 0 60 <1 796 1351 1061 1193 2934 history2 |
| Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon | ppm ppm ppm ppm ppm ppm ppm ppm | ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m method ASTM D5185m | 10 100 450 3000 1150 1350 4250 limit/base >25 | 0 56 <1 859 1017 938 1192 2933 current 4 | 2 57 <1 792 1283 1029 1203 3676 history1 3 | 0 60 <1 796 1351 1061 1193 2934 history2 3 |
| Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium | ppm ppm ppm ppm ppm ppm ppm ppm | ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m method ASTM D5185m ASTM D5185m | 10 100 450 3000 1150 1350 4250 limit/base >25 >158 | 0 56 <1 859 1017 938 1192 2933 current 4 0 | 2 57 <1 792 1283 1029 1203 3676 history1 3 0 | 0 60 <1 796 1351 1061 1193 2934 history2 3 1 |
| Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium | ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm | ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m | 10 100 450 3000 1150 1350 4250 limit/base >25 >158 >20 | 0 56 <1 859 1017 938 1192 2933 current 4 0 0 | 2 57 <1 792 1283 1029 1203 3676 history1 3 0 2 | 0 60 <1 796 1351 1061 1193 2934 history2 3 1 0 |
| Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium | ppm ppm ppm ppm ppm ppm ppm ppm | ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m method ASTM D5185m ASTM D5185m | 10 100 450 3000 1150 1350 4250 limit/base >25 >158 >20 | 0 56 <1 859 1017 938 1192 2933 current 4 0 | 2 57 <1 792 1283 1029 1203 3676 history1 3 0 2 2 ▲ 4.6 | 0 60 <1 796 1351 1061 1193 2934 history2 3 1 0 0 ▲ 5.2 |
| Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium | ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm | ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m | 10 100 450 3000 1150 1350 4250 limit/base >25 >158 >20 | 0 56 <1 859 1017 938 1192 2933 current 4 0 0 | 2 57 <1 792 1283 1029 1203 3676 history1 3 0 2 | 0 60 <1 796 1351 1061 1193 2934 history2 3 1 0 0 ▲ 5.2 history2 |
| Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium Fuel | ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm | ASTM D5185m ASTM D5185m | 10 100 450 3000 1150 1350 4250 limit/base >25 >158 >20 >6.0 | 0 56 <1 859 1017 938 1192 2933 current 4 0 0 0 ▲ 4.3 | 2 57 <1 792 1283 1029 1203 3676 history1 3 0 2 2 ▲ 4.6 | 0 60 <1 796 1351 1061 1193 2934 history2 3 1 0 0 ▲ 5.2 |
| Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium Fuel INFRA-RED | ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm | ASTM D5185m ASTM D5185m | 10 100 450 3000 1150 1350 4250 limit/base >25 >158 >20 >158 >20 >6.0 | 0 56 <1 859 1017 938 1192 2933 current 4 0 0 0 ▲ 4.3 current | 2 57 <1 792 1283 1029 1203 3676 history1 3 0 2 2 ▲ 4.6 history1 | 0 60 <1 796 1351 1061 1193 2934 history2 3 1 0 0 ▲ 5.2 history2 |
| Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium Fuel INFRA-RED Soot % | ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm | ASTM D5185m ASTM D5185m | 10 100 450 3000 1150 1350 4250 limit/base >25 >158 >20 >6.0 limit/base >3 >20 | 0 56 <1 859 1017 938 1192 2933 current 4 0 0 0 ▲ 4.3 current 0.5 | 2 57 <1 792 1283 1029 1203 3676 history1 3 0 2 2 ↓ 4.6 history1 0.5 | 0 60 <1 796 1351 1061 1193 2934 history2 3 1 0 ↓ 5.2 history2 0.4 |
| Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium Fuel INFRA-RED Soot % Nitration | ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm | ASTM D5185m ASTM D3524 method *ASTM D7844 *ASTM D7624 | 10 100 450 3000 1150 1350 4250 limit/base >25 >158 >20 >6.0 limit/base >3 >20 | 0 56 <1 859 1017 938 1192 2933 current 4 0 0 0 4.3 current 0.5 6.1 | 2 57 <1 792 1283 1029 1203 3676 history1 3 0 2 2 ▲ 4.6 history1 0.5 7.3 | 0 60 <1 796 1351 1061 1193 2934 history2 3 1 0 \$5.2 history2 0.4 6.9 19.6 |
| Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium Fuel INFRA-RED Soot % Nitration Sulfation | ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm | ASTM D5185m ASTM D51854 *ASTM D7844 *ASTM D7824 | 10 100 450 3000 1150 1350 4250 limit/base >25 >158 >20 >6.0 limit/base >3 >20 >3 | 0 56 <1 859 1017 938 1192 2933 current 4 0 0 ↓ 4.3 current 0.5 6.1 17.4 | 2 57 <1 792 1283 1029 1203 3676 history1 3 0 2 ↓ 4.6 history1 0.5 7.3 20.5 | 0 60 <1 796 1351 1061 1193 2934 history2 3 1 0 ▲ 5.2 history2 0.4 6.9 |

DIAGNOSIS

A Recommendation

Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a moderate amount of fuel present in the oil.

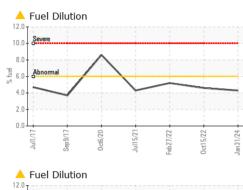
Fluid Condition

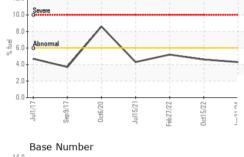
Fuel is present in the oil and is lowering the viscosity. The BN result indicates that there is suitable alkalinity remaining in the oil.

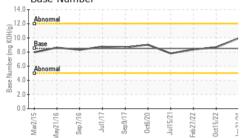
Contact/Location: DAN HALLACK KARL BUTCHER - HALHAR



OIL ANALYSIS REPORT









Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Certificate L2367

Laboratory

Contact/Location: DAN HALLACK KARL BUTCHER - HALHAR

F: (231)873-2889