

OIL ANALYSIS REPORT

Sample Rating Trend



Machine Id CATERPILLAR 428 Component

Diesel Engine

Fluid DIESEL ENGINE OIL SAE 15W40 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

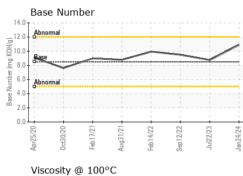
The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

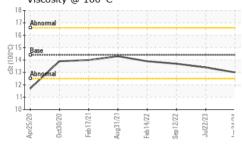
SAMPLE INFORM	1ATION	method	limit/base	current	history1	history2				
Sample Number		Client Info		RW0005054	RW0004508	RW0004077				
Sample Date		Client Info		24 Jan 2024	22 Jul 2023	12 Sep 2022				
Machine Age	hrs	Client Info		6440	6157	5613				
Oil Age	hrs	Client Info		283	544	267				
Oil Changed		Client Info		Changed	Changed	Changed				
Sample Status				NORMAL	NORMAL	NORMAL				
CONTAMINATION	١	method	limit/base	current	history1	history2				
Fuel		WC Method	>5	<1.0	<1.0	<1.0				
Water		WC Method	>0.2	NEG	NEG	NEG				
Glycol		WC Method		NEG	NEG	NEG				
WEAR METALS		method	limit/base	current	history1	history2				
Iron	ppm	ASTM D5185m	>100	19	19	22				
Chromium	ppm	ASTM D5185m	>20	1	1	1				
Nickel	ppm	ASTM D5185m	>4	0	<1	0				
Titanium	ppm	ASTM D5185m		0	0	0				
Silver	ppm	ASTM D5185m	>3	0	<1	0				
Aluminum	ppm	ASTM D5185m	>20	25	22	30				
Lead	ppm	ASTM D5185m	>40	0	<1	0				
Copper	ppm	ASTM D5185m	>330	<1	1	2				
Tin	ppm	ASTM D5185m	>15	0	0	0				
Antimony	ppm	ASTM D5185m								
Vanadium	ppm	ASTM D5185m		0	<1	0				
Cadmium	ppm	ASTM D5185m		0	0	0				
ADDITIVES		method	limit/base	current	history1	history2				
Boron	ppm	ASTM D5185m	250	2	15	5				
Barium	ppm	ASTM D5185m	10	0	0	0				
Molybdenum	ppm	ASTM D5185m	100	62	68	64				
Manganese	ppm	ASTM D5185m		<1	<1	<1				
Magnesium	ppm	ASTM D5185m	450	891	827	890				
Calcium	ppm	ASTM D5185m	3000	1134	1375	1150				
Phosphorus	ppm	ASTM D5185m	1150	1003	1107	1069				
Zinc	ppm	ASTM D5185m	1350	1282	1321	1208				
Sulfur	ppm	ASTM D5185m	4250	3185	3452	3820				
CONTAMINANTS		method	limit/base	current	history1	history2				
Silicon	ppm	ASTM D5185m	>25	4	4	0				
Sodium	ppm	ASTM D5185m	>158	0	9	5				
Potassium	ppm	ASTM D5185m	>20	0	1	0				
INFRA-RED		method	limit/base	current	history1	history2				
Soot %	%	*ASTM D7844	>3	0.5	0.4	0.4				
Nitration	Abs/cm	*ASTM D7624	>20	7.4	7.0	7.8				
Sulfation	Abs/.1mm	*ASTM D7415	>30	17.8	17.7	19.4				
FLUID DEGRADA	TION	method	limit/base	current	history1	history2				
Oxidation	Abs/.1mm	*ASTM D7414	>25	13.6	13.4	14.8				
Base Number (BN)	mg KOH/g	ASTM D2896	8.5	10.90	8.74	9.50				
Base Number (BN) mg KOH/g ASIM 02896 8.5 10.90 8.74 9.50										

Contact/Location: DAN HALLACK KARL BUTCHER - HALHAR



OIL ANALYSIS REPORT





		VISUAL		method	limit/base	current	history1	history2	
	White Metal	scalar	*Visual	NONE	NONE	NONE	NONE		
\sim	\checkmark	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE	
		Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE	
		Silt	scalar	*Visual	NONE	NONE	NONE	NONE	
		Debris Sand/Dirt	scalar	*Visual *Visual	NONE NONE	NONE	NONE NONE	NONE	
22 - 22	23	Sand/Dirt Appearance	scalar scalar	*Visual	NORML	NONE NORML	NORML	NORML	
Aug31/21 Feb14/22 Sep12/22	Jul22/23 Jan24/24	Odor	scalar	*Visual	NORML	NORML	NORML	NORML	
		Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG	
		Free Water	scalar	*Visual		NEG	NEG	NEG	
		FLUID PROPERT	IES	method	limit/base	current	history1	history2	
		Visc @ 100°C	cSt	ASTM D445	14.4	13.0	13.4	13.7	
		GRAPHS							
		Iron (ppm)				Lead (ppm)			
5 5		250 Severe			10	Severa			
Feb14/22 Sep12/22	Jul22/23	200 - 4			8				
i i s		150 100 - Abnormal			und 4	Abaranal			
		50-			2				
				3+			2	3 2	
		Apr25/20 0ct30/20 Feb17/21	Aug31/21 Feb14/22	Sep12/22	Jan24/24	Apr25/20 0ct30/20 Feb17/21	Aug31/21 Feb14/22	Sep 12/22 Jul22/23	
		aluminum (ppm)	AL Fe	Se	Ja	ح ٿ Chromium (pr		as in i	
		⁸⁰ I			5	⁰ T ::	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,		
		60			4	0 - Severe			
		E 40 Severe		******	³ و 3				
		20 Abnormal				1.			
		0			1				
			Aug31/21- Feb14/22 -	Sep 12/22 - Jul22/23 -	Jan 24/24	Apr25/20	Aug31/21 - Feb14/22 -	Sep12/22 - Jul22/23 -	
		Apr2 0ct3	Aug: Feb1	Sep1	Jan2	Apr2 Oct3 Feb	Aug: Feb1	Sep1 Jul2	
		Copper (ppm)				Silicon (ppm)			
		400 Severe			6				
		툡 200 -			ud 4	Abnormal			
		100-			2	0			
		Apr25/20 -	Aug31/21	Sep 12/22	Jan24/24	Apr25/20	Aug31/21+	Sep 12/22	
				Sep1	Jan2		Aug3 Feb1	Sep1 Jul2	
		Viscosity @ 100°C			15.	Base Number			
		Abnormal 16 -			(Ø/HOX Base Number (Ø/	Abnormal			
		Base Base Abnormal			B10.	Base			
					- mp 5.	0 - Abnormal			
		12			Base				
		10 + 070	1/21+	2/22 -	0.		1/21-	2/22 -	
		Apr25/20 0ct30/20 Feb17/21	Aug31/21 Feb14/22	Sep12/22 Jul22/23	Jan 24/24	Apr25/20 0ct30/20 Feb 17/21	Aug31/21 Feb14/22	Sep 12/22 Jul22/23	
Laboratory Sample No. Lab Number Unique Number				ved : 26 Feb 2024 i : 28 Feb 2024 osed : 28 Feb 2024 - Sean Felton			HALLACK CONTRACTING, INC 4223 W POLI HART, M US 4942 tact: DAN HALLACK KARL BUTCHE		
CCREDITED	Unique Number		Diagn			an Felton		US 4942	

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012) F: (231)873-2889