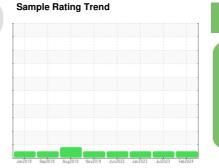


OIL ANALYSIS REPORT





NORMAL

CATERPILLAR D3K2 318 (S/N KL202718)

Diesel Engine

DIESEL ENGINE OIL SAE 15W40 (4 GAL)

SAMPLE INFORMATION method

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

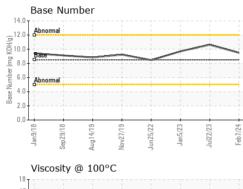
Fluid Condition

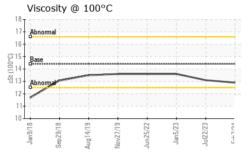
The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

SAMPLE INFORM		method	limit/base	current	history1	history2
Sample Number		Client Info		RW0005047	RW0004513	RW0004139
Sample Date		Client Info		07 Feb 2024	22 Jul 2023	05 Jan 2023
Machine Age	hrs	Client Info		3310	3100	2820
Oil Age	hrs	Client Info		210	280	371
Oil Changed		Client Info		Changed	Changed	Changed
Sample Status				NORMAL	NORMAL	NORMAL
CONTAMINATIO		in a dha a d	line it /le e e e		Istatowid	histow.0
CONTAMINATIO	N	method	limit/base	current	history1	history2
Fuel		WC Method	>5	<1.0	<1.0	<1.0
Water		WC Method	>0.2	NEG	NEG	NEG
Glycol		WC Method		NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>100	8	14	17
Chromium	ppm	ASTM D5185m	>20	<1	<1	<1
Nickel	ppm	ASTM D5185m	>2	0	<1	<1
Titanium	ppm	ASTM D5185m	>2	0	0	<1
Silver	ppm	ASTM D5185m	>2	0	<1	0
Aluminum	ppm	ASTM D5185m	>25	3	4	2
Lead	ppm	ASTM D5185m	>40	0	<1	0
Copper	ppm	ASTM D5185m	>330	<1	1	2
Tin	ppm	ASTM D5185m	>15	0	0	<1
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES						
ADDITIVE5		method				history2
Boron	ppm	Method ASTM D5185m	limit/base	current 2	history1 10	history2 8
	ppm ppm	ASTM D5185m				
Boron Barium	ppm		250	2	10	8
Boron		ASTM D5185m ASTM D5185m	250 10	2 0	10 0	8 12
Boron Barium Molybdenum Manganese	ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m	250 10	2 0 59	10 0 67	8 12 57
Boron Barium Molybdenum	ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	250 10 100	2 0 59 <1	10 0 67 <1	8 12 57 <1
Boron Barium Molybdenum Manganese Magnesium	ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	250 10 100 450	2 0 59 <1 890	10 0 67 <1 968	8 12 57 <1 802
Boron Barium Molybdenum Manganese Magnesium Calcium	ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	250 10 100 450 3000	2 0 59 <1 890 1088	10 0 67 <1 968 1253	8 12 57 <1 802 1089
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus	ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	250 10 100 450 3000 1150	2 0 59 <1 890 1088 945	10 0 67 <1 968 1253 1089	8 12 57 <1 802 1089 927
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	250 10 100 450 3000 1150 1350	2 0 59 <1 890 1088 945 1242	10 0 67 <1 968 1253 1089 1294	8 12 57 <1 802 1089 927 1141
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	250 10 100 450 3000 1150 1350 4250 limit/base	2 0 59 <1 890 1088 945 1242 2983	10 0 67 <1 968 1253 1089 1294 3076	8 12 57 <1 802 1089 927 1141 3023
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	250 10 100 450 3000 1150 1350 4250 limit/base	2 0 59 <1 890 1088 945 1242 2983 current	10 0 67 <1 968 1253 1089 1294 3076 history1	8 12 57 <1 802 1089 927 1141 3023 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m method	250 10 100 450 3000 1150 1350 4250 imit/base >25 >158	2 0 59 <1 890 1088 945 1242 2983 current 3	10 0 67 <1 968 1253 1089 1294 3076 history1 3	8 12 57 <1 802 1089 927 1141 3023 history2 4
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	250 10 100 450 3000 1150 1350 4250 imit/base >25 >158	2 0 59 <1 890 1088 945 1242 2983 current 3 0	10 0 67 <1 968 1253 1089 1294 3076 history1 3 2	8 12 57 <1 802 1089 927 1141 3023 history2 4 2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	250 10 100 450 3000 1150 1350 4250 Imit/base >25 >158 >20 Imit/base	2 0 59 <1 890 1088 945 1242 2983 current 3 0 0 0	10 0 67 <1 968 1253 1089 1294 3076 history1 3 2 <1 ×1	8 12 57 <1 802 1089 927 1141 3023 history2 4 2 0
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot %	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	250 10 100 450 3000 1150 1350 4250 Imit/base >25 >158 >20 Imit/base >3	2 0 59 <1 890 1088 945 1242 2983 current 3 0 0 0 0 current 0.1	10 0 67 <1 968 1253 1089 1294 3076 history1 3 2 <1 4 history1 0.2	8 12 57 <1 802 1089 927 1141 3023 history2 4 2 0 history2 0.1
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	250 10 100 450 3000 1150 1350 4250 imit/base >25 >158 >20 imit/base >3 >20	2 0 59 <1 890 1088 945 1242 2983 <i>current</i> 3 0 0 0 <i>current</i> 0.1 6.7	10 0 67 <1 968 1253 1089 1294 3076 history1 3 2 <1 history1 0.2 7.8	8 12 57 <1 802 1089 927 1141 3023 history2 4 2 0 bistory2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot % Nitration Sulfation	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	250 10 100 450 3000 1150 1350 4250 Imit/base >25 >158 >20 Imit/base >3 >20	2 0 59 <1 890 1088 945 1242 2983 <u>current</u> 3 0 0 0 <u>current</u> 0.1 6.7 18.1	10 0 67 <1 968 1253 1089 1294 3076 history1 3 2 <1 3 2 <1 0.2 7.8 18.5	8 12 57 <1 802 1089 927 1141 3023 history2 4 2 0 history2 0.1 8.0 18.9
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot % Nitration Sulfation	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D7844 *ASTM D7624	250 10 100 450 3000 1150 1350 4250 imit/base >25 >158 >20 imit/base >3 >20 >30	2 0 59 <1 890 1088 945 1242 2983 <i>current</i> 3 0 0 0 <i>current</i> 0.1 6.7 18.1	10 0 67 <1 968 1253 1089 1294 3076 history1 3 2 <1 history1 0.2 7.8 18.5 history1	8 12 57 <1 802 1089 927 1141 3023 history2 4 2 0 history2 0.1 8.0 18.9 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Solicon Sodium Potassium INFRA-RED Soot % Nitration Sulfation FLUID DEGRADA Oxidation	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D7844 *ASTM D7624 *ASTM D7415	250 10 100 450 3000 1150 1350 4250 imit/base >25 >158 >20 imit/base >3 >20 30 imit/base	2 0 59 <1 890 1088 945 1242 2983 <i>current</i> 3 0 0 0 <i>current</i> 0.1 6.7 18.1 <i>current</i> 14.1	10 0 67 <1 968 1253 1089 1294 3076 history1 3 2 <1 0.2 7.8 18.5 history1 15.3	8 12 57 <1 802 1089 927 1141 3023 history2 4 2 0 history2 0.1 8.0 18.9 history2 15.4
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot % Nitration Sulfation	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D7844 *ASTM D7624	250 10 100 450 3000 1150 1350 4250 imit/base >25 >158 >20 imit/base >3 >20 >30	2 0 59 <1 890 1088 945 1242 2983 <i>current</i> 3 0 0 0 <i>current</i> 0.1 6.7 18.1	10 0 67 <1 968 1253 1089 1294 3076 history1 3 2 <1 history1 0.2 7.8 18.5 history1	8 12 57 <1 802 1089 927 1141 3023 history2 4 2 0 history2 0.1 8.0 18.9 history2



OIL ANALYSIS REPORT







Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012) F: (231)873-2889

Certificate L2367

Laboratory

Sample No.