OIL ANALYSIS REPORT

Sample Rating Trend

WEAR

Area
{UNASSIGNED} [RW0003603]
Machine Id
Haitian IMM #14 (S/N 201107038034609)
Component
Hydraulic System
Fluid
AW HYDRAULIC OIL ISO 46 (750 LTR)

DIAGNOSIS

Recommendation
No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor. (Customer Sample Comment: Top Up Amount: 68 LTR)

Wear
The copper level is abnormal. All other component wear rates are normal.

Contamination
There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**RW0003603**	---	---
Sample Date		Client Info		**22 Feb 2024**	---	---
Machine Age	days	Client Info		**4245141**	---	---
Oil Age	days	Client Info		**4245141**	---	---
Oil Changed		Client Info		**Oil Added**	---	---
Sample Status				**ABNORMAL**	---	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	**0**	---	---
Chromium	ppm	ASTM D5185m	>20	**<1**	---	---
Nickel	ppm	ASTM D5185m	>20	**0**	---	---
Titanium	ppm	ASTM D5185m		**0**	---	---
Silver	ppm	ASTM D5185m		**0**	---	---
Aluminum	ppm	ASTM D5185m	>20	**0**	---	---
Lead	ppm	ASTM D5185m	>20	**<1**	---	---
Copper	ppm	ASTM D5185m	>20	▲ **22**	---	---
Tin	ppm	ASTM D5185m	>20	**0**	---	---
Vanadium	ppm	ASTM D5185m		**0**	---	---
Cadmium	ppm	ASTM D5185m		**0**	---	---

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	5	**0**	---	---
Barium	ppm	ASTM D5185m	5	**0**	---	---
Molybdenum	ppm	ASTM D5185m	5	**0**	---	---
Manganese	ppm	ASTM D5185m		**<1**	---	---
Magnesium	ppm	ASTM D5185m	25	**<1**	---	---
Calcium	ppm	ASTM D5185m	200	**56**	---	---
Phosphorus	ppm	ASTM D5185m	300	**347**	---	---
Zinc	ppm	ASTM D5185m	370	**479**	---	---
Sulfur	ppm	ASTM D5185m	2500	**1824**	---	---

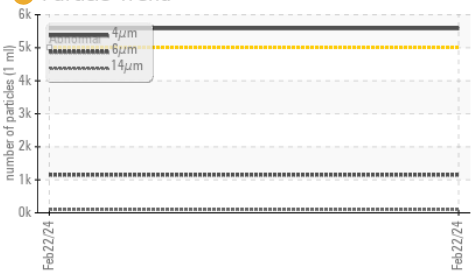
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	**0**	---	---
Sodium	ppm	ASTM D5185m		**0**	---	---
Potassium	ppm	ASTM D5185m	>20	**0**	---	---
Water	%	ASTM D6304	>0.05	**NEG**	---	---

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	● **5583**	---	---
Particles >6µm		ASTM D7647	>1300	**1151**	---	---
Particles >14µm		ASTM D7647	>160	**99**	---	---
Particles >21µm		ASTM D7647	>40	**27**	---	---
Particles >38µm		ASTM D7647	>10	**1**	---	---
Particles >71µm		ASTM D7647	>3	**0**	---	---
Oil Cleanliness		ISO 4406 (c)	>19/17/14	● **20/17/14**	---	---

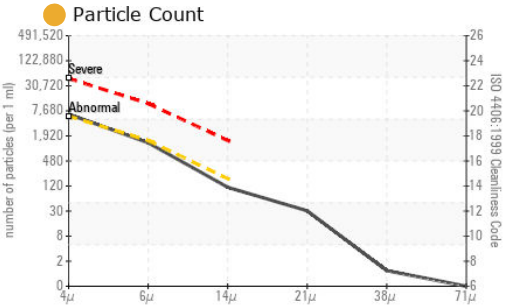
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.57	**0.22**	---	---

OIL ANALYSIS REPORT

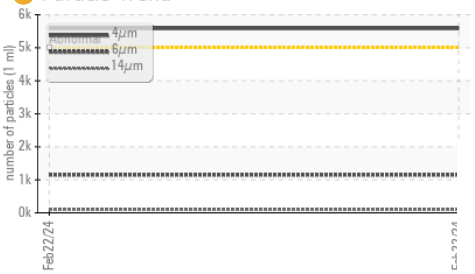
Particle Trend



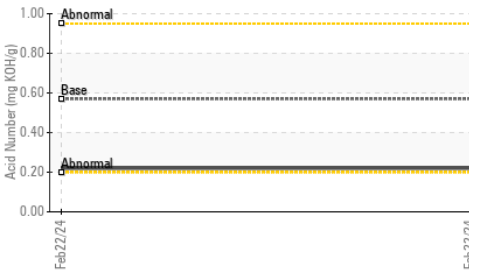
Particle Count



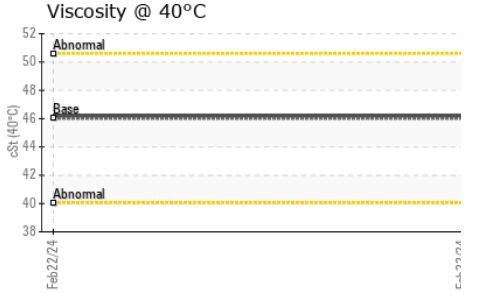
Particle Trend



Acid Number



Viscosity @ 40°C



VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	---	---
Yellow Metal	scalar	*Visual	NONE	**NONE**	---	---
Precipitate	scalar	*Visual	NONE	**NONE**	---	---
Silt	scalar	*Visual	NONE	**NONE**	---	---
Debris	scalar	*Visual	NONE	**NONE**	---	---
Sand/Dirt	scalar	*Visual	NONE	**NONE**	---	---
Appearance	scalar	*Visual	NORML	**NORML**	---	---
Odor	scalar	*Visual	NORML	**NORML**	---	---
Emulsified Water	scalar	*Visual	>0.05	**NEG**	---	---
Free Water	scalar	*Visual		**NEG**	---	---

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	**46.2**	---	---

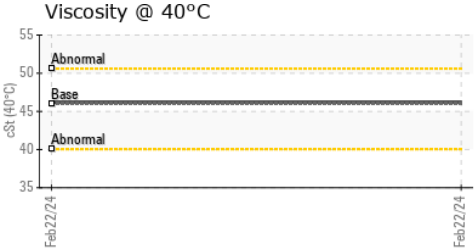
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color				*no image*	*no image*
Bottom				*no image*	*no image*

GRAPHS

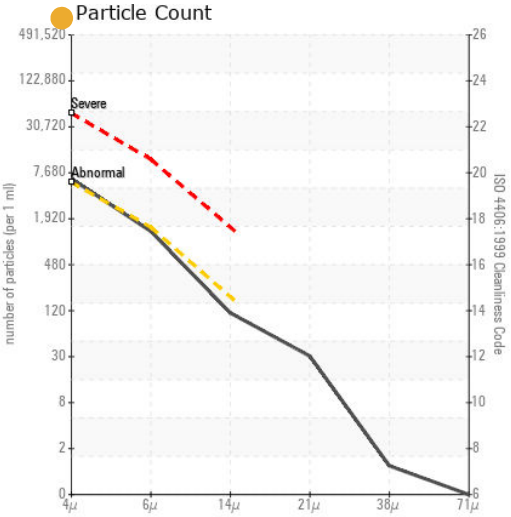
Ferrous Alloys

Non-ferrous Metals

Viscosity @ 40°C



Particle Count



Acid Number

Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : RW0003603
Lab Number : 06101574
Unique Number : 10899804
Test Package : PLANT

Received : 27 Feb 2024
Tested : 29 Feb 2024
Diagnosed : 29 Feb 2024 - Jonathan Hester

SAGINAW BAY PLASTICS
2768 S HURON RD
KAWKAWLIN, MI
US 48631
Contact: ANDREW ROZNOWSKI
ayeare15z@gmail.com
T:
F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)