



# OIL ANALYSIS REPORT

Sample Rating Trend

**WEAR**

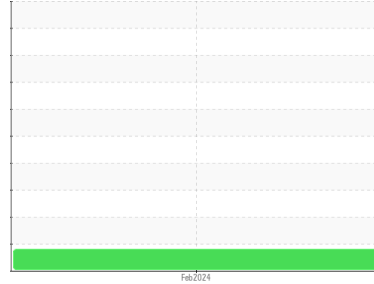


Area  
**[RW0003604]**

Machine Id  
**Toshiba IMM #8 (S/N 625408)**

Component  
**Hydraulic System**

Fluid  
**Hydraulic System Oil (290 LTR)**



## DIAGNOSIS

### Recommendation

Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

### Wear

The copper level is abnormal. All other component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	<b>RW0003604</b>	---	---
Sample Date	Client Info	<b>22 Feb 2024</b>	---	---
Machine Age	days	Client Info	<b>2260432</b>	---
Oil Age	days	Client Info	<b>3096</b>	---
Oil Changed	Client Info	<b>Changed</b>	---	---
Sample Status		<b>ABNORMAL</b>	---	---

## WEAR METALS

method	limit/base	current	history1	history2
Iron ppm	ASTM D5185m >20	<b>0</b>	---	---
Chromium ppm	ASTM D5185m >20	<b>&lt;1</b>	---	---
Nickel ppm	ASTM D5185m >20	<b>0</b>	---	---
Titanium ppm	ASTM D5185m	<b>0</b>	---	---
Silver ppm	ASTM D5185m	<b>0</b>	---	---
Aluminum ppm	ASTM D5185m >20	<b>0</b>	---	---
Lead ppm	ASTM D5185m >20	<b>0</b>	---	---
Copper ppm	ASTM D5185m >20	<b>▲ 22</b>	---	---
Tin ppm	ASTM D5185m >20	<b>0</b>	---	---
Vanadium ppm	ASTM D5185m	<b>0</b>	---	---
Cadmium ppm	ASTM D5185m	<b>0</b>	---	---

## ADDITIVES

method	limit/base	current	history1	history2
Boron ppm	ASTM D5185m	<b>0</b>	---	---
Barium ppm	ASTM D5185m	<b>0</b>	---	---
Molybdenum ppm	ASTM D5185m	<b>0</b>	---	---
Manganese ppm	ASTM D5185m	<b>&lt;1</b>	---	---
Magnesium ppm	ASTM D5185m	<b>4</b>	---	---
Calcium ppm	ASTM D5185m	<b>57</b>	---	---
Phosphorus ppm	ASTM D5185m	<b>313</b>	---	---
Zinc ppm	ASTM D5185m	<b>436</b>	---	---
Sulfur ppm	ASTM D5185m	<b>874</b>	---	---

## CONTAMINANTS

method	limit/base	current	history1	history2
Silicon ppm	ASTM D5185m >15	<b>0</b>	---	---
Sodium ppm	ASTM D5185m	<b>0</b>	---	---
Potassium ppm	ASTM D5185m >20	<b>0</b>	---	---
Water %	ASTM D6304 >0.05	<b>NEG</b>	---	---

## FLUID CLEANLINESS

method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >5000	<b>3591</b>	---	---
Particles >6µm	ASTM D7647 >1300	<b>570</b>	---	---
Particles >14µm	ASTM D7647 >160	<b>41</b>	---	---
Particles >21µm	ASTM D7647 >40	<b>9</b>	---	---
Particles >38µm	ASTM D7647 >10	<b>0</b>	---	---
Particles >71µm	ASTM D7647 >3	<b>0</b>	---	---
Oil Cleanliness	ISO 4406 (c) >19/17/14	<b>19/16/13</b>	---	---

## FLUID DEGRADATION

method	limit/base	current	history1	history2
Acid Number (AN) mg KOH/g	ASTM D8045	<b>0.23</b>	---	---



# OIL ANALYSIS REPORT

VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	<b>NONE</b>	---
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	---
Precipitate	scalar	*Visual	NONE	<b>NONE</b>	---
Silt	scalar	*Visual	NONE	<b>NONE</b>	---
Debris	scalar	*Visual	NONE	<b>NONE</b>	---
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	---
Appearance	scalar	*Visual	NORML	<b>NORML</b>	---
Odor	scalar	*Visual	NORML	<b>NORML</b>	---
Emulsified Water	scalar	*Visual	>0.05	<b>NEG</b>	---
Free Water	scalar	*Visual		<b>NEG</b>	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	<b>44.5</b>	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS

