

OIL ANALYSIS REPORT



ISO

KAESER 1004043

Component Compressor Fluid PROFORMA 46 (--- GAL)

DIAGNOSIS

Recommendation

We recommend you service the filters on this component. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a high amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		KC122033		
Sample Date		Client Info		20 Feb 2024		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Sample Status				ABNORMAL		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0		
Chromium	ppm	ASTM D5185m	>10	<1		
Nickel	ppm	ASTM D5185m	>3	0		
Titanium	ppm	ASTM D5185m	>3	0		
Silver	ppm	ASTM D5185m	>2	0		
Aluminum	ppm	ASTM D5185m	>10	2		
Lead	ppm	ASTM D5185m	>10	0		
Copper	ppm	ASTM D5185m	>50	0		
Tin	ppm	ASTM D5185m	>10	0		
Vanadium		ASTM D5185m	210	0		
Cadmium	ppm	ASTM D5185m		0		
	ppm			-		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0		
Barium	ppm	ASTM D5185m		0		
Molybdenum	ppm	ASTM D5185m		0		
Manganese	ppm	ASTM D5185m		<1		
Magnesium	ppm	ASTM D5185m		<1		
Calcium	ppm	ASTM D5185m		2		
Phosphorus	ppm	ASTM D5185m		531		
Zinc	ppm	ASTM D5185m		5		
CONTAMINANTS	6	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	0		
Sodium	ppm	ASTM D5185m		0		
Potassium	ppm	ASTM D5185m	>20	0		
Water	%	ASTM D6304	>0.05	0.007		
ppm Water	ppm	ASTM D6304	>500	79		
FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		37499		
Particles >6µm		ASTM D7647	>1300	<u> </u>		
Particles >14µm		ASTM D7647	>80	6 39		
Particles >21µm		ASTM D7647	>20	<u> </u>		
Particles >38µm		ASTM D7647	>4	<u> </u>		
Particles >71µm		ASTM D7647	>3	0		
Oil Cleanliness		ISO 4406 (c)	>/17/13	A 22/21/16		
FLUID DEGRADA		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.20		
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Built for a lifetime

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