

### **OIL ANALYSIS REPORT**



ISO

# KAESER 1004043

Component Compressor Fluid PROFORMA 46 (--- GAL)

#### DIAGNOSIS

#### Recommendation

We recommend you service the filters on this component. Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

There is a high amount of particulates present in the oil.

#### **Fluid Condition**

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORM	<b>MATION</b>	method	limit/base	current	history1	history2
Sample Number		Client Info		KC122033		
Sample Date		Client Info		20 Feb 2024		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Sample Status				ABNORMAL		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0		
Chromium	ppm	ASTM D5185m	>10	<1		
Nickel	ppm	ASTM D5185m	>3	0		
Titanium	ppm	ASTM D5185m	>3	0		
Silver	ppm	ASTM D5185m	>2	0		
Aluminum	ppm	ASTM D5185m	>10	2		
Lead	ppm	ASTM D5185m	>10	0		
Copper	ppm	ASTM D5185m	>50	0		
Tin	ppm	ASTM D5185m	>10	0		
Vanadium		ASTM D5185m	210	0		
Cadmium	ppm	ASTM D5185m		0		
	ppm			-		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0		
Barium	ppm	ASTM D5185m		0		
Molybdenum	ppm	ASTM D5185m		0		
Manganese	ppm	ASTM D5185m		<1		
Magnesium	ppm	ASTM D5185m		<1		
Calcium	ppm	ASTM D5185m		2		
Phosphorus	ppm	ASTM D5185m		531		
Zinc	ppm	ASTM D5185m		5		
CONTAMINANTS	6	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	0		
Sodium	ppm	ASTM D5185m		0		
Potassium	ppm	ASTM D5185m	>20	0		
Water	%	ASTM D6304	>0.05	0.007		
ppm Water	ppm	ASTM D6304	>500	79		
FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		37499		
Particles >6µm		ASTM D7647	>1300	<u> </u>		
Particles >14µm		ASTM D7647	>80	<b>6</b> 39		
Particles >21µm		ASTM D7647	>20	<u> </u>		
Particles >38µm		ASTM D7647	>4	<u> </u>		
Particles >71µm		ASTM D7647	>3	0		
Oil Cleanliness		ISO 4406 (c)	>/17/13	<b>A</b> 22/21/16		
FLUID DEGRADA		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.20		
· ( /	0 0					



Built for a lifetime

## **OIL ANALYSIS REPORT**

