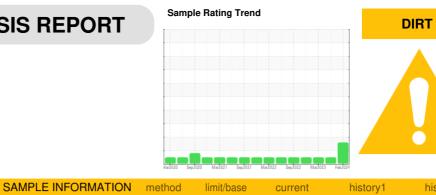


OIL ANALYSIS REPORT



current

history1

limit/base

TOLE_U3 TOLE_U3_M3 Component

Non-Drive End Bearing Elui **ROYAL PURPLE SYNFILM GT 32 (4 QTS)**

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

Elemental level of silicon (Si) above normal. The water content is negligible.

Fluid Condition

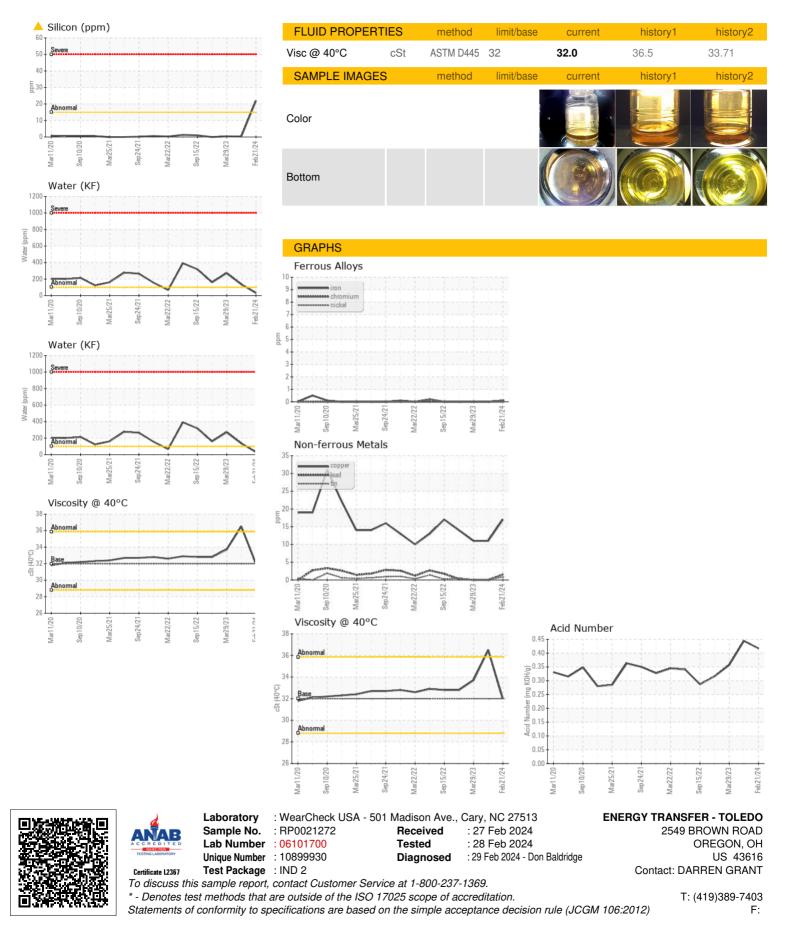
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Sample Number		Client Info		RP0021272	RP0025430	RP0025419
Sample Date		Client Info		21 Feb 2024	06 Jun 2023	29 Mar 2023
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				ABNORMAL	NORMAL	NORMAL
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	0	0	0
Chromium	ppm	ASTM D5185m	>20	<1	0	0
Nickel	ppm	ASTM D5185m	>20	0	0	0
Titanium	ppm	ASTM D5185m		0	<1	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>20	0	<1	<1
Lead	ppm	ASTM D5185m	>20	2	0	0
Copper	ppm	ASTM D5185m	>20	17	11	11
Tin	ppm	ASTM D5185m	>20	<1	<1	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		<1	0	<1
Magnesium	ppm	ASTM D5185m		91	80	86
Calcium	ppm	ASTM D5185m		4	<1	2
Phosphorus	ppm	ASTM D5185m		<1	7	7
Zinc	ppm	ASTM D5185m		0	0	5
CONTAMINANTS	6	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	▲ 22	<1	<1
Sodium	ppm	ASTM D5185m		0	<1	<1
Potassium	ppm	ASTM D5185m	>20	0	0	0
Water	%	ASTM D6304		0.003	0.013	0.027
ppm Water	ppm	ASTM D6304		32	135.7	270.7
FLUID DEGRADA	ATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.417	0.444	0.357
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>2	NEG	NEG	NEG
Free Water		*Visual	26	NEG		By: JONEBLAZE
TEE Waler	scalar	VISUAI		NEG	CAMP GILLEO L	

history2



OIL ANALYSIS REPORT



Submitted By: JOE BLAZEY

Page 2 of 2