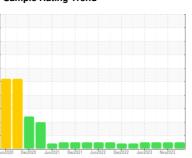


# **OIL ANALYSIS REPORT**

### Sample Rating Trend



NORMAL



# TOLE\_U7 TOLE\_U7\_P7

Non-Drive End Pump

**ROYAL PURPLE SYNFILM GT 32 (2 QTS)** 

#### DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

The water content is negligible. There is no indication of any contamination in the oil.

## **Fluid Condition**

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

|                  |          | lun2020 Dec | 2020 Jun2021 Dec2021 | Jun2022 Dec2022 Jun2023 | Nov2023     |             |
|------------------|----------|-------------|----------------------|-------------------------|-------------|-------------|
| SAMPLE INFORM    | MATION   | method      | limit/base           | current                 | history1    | history2    |
| Sample Number    |          | Client Info |                      | RP0034045               | RP0034028   | RP0034006   |
| Sample Date      |          | Client Info |                      | 21 Feb 2024             | 16 Nov 2023 | 25 Sep 2023 |
| Machine Age      | hrs      | Client Info |                      | 0                       | 0           | 0           |
| Oil Age          | hrs      | Client Info |                      | 0                       | 0           | 0           |
| Oil Changed      |          | Client Info |                      | N/A                     | N/A         | N/A         |
| Sample Status    |          |             |                      | NORMAL                  | NORMAL      | NORMAL      |
| WEAR METALS      |          | method      | limit/base           | current                 | history1    | history2    |
| Iron             | ppm      | ASTM D5185m | >90                  | 45                      | 42          | 38          |
| Chromium         | ppm      | ASTM D5185m | >5                   | 5                       | 3           | 3           |
| Nickel           | ppm      | ASTM D5185m | >5                   | 0                       | <1          | <1          |
| Titanium         | ppm      | ASTM D5185m | >3                   | 0                       | 0           | 0           |
| Silver           | ppm      | ASTM D5185m | >3                   | 0                       | 0           | 0           |
| Aluminum         | ppm      | ASTM D5185m | >7                   | 0                       | <1          | <1          |
| Lead             | ppm      | ASTM D5185m | >12                  | 4                       | 5           | 5           |
| Copper           | ppm      | ASTM D5185m | >30                  | 4                       | 3           | 3           |
| Tin              | ppm      | ASTM D5185m | >9                   | 0                       | 0           | <1          |
| Vanadium         | ppm      | ASTM D5185m |                      | 0                       | 0           | 0           |
| Cadmium          | ppm      | ASTM D5185m |                      | 0                       | 0           | 0           |
| ADDITIVES        |          | method      | limit/base           | current                 | history1    | history2    |
| Boron            | ppm      | ASTM D5185m |                      | 0                       | 0           | 0           |
| Barium           | ppm      | ASTM D5185m |                      | 0                       | 0           | 0           |
| Molybdenum       | ppm      | ASTM D5185m |                      | 0                       | 0           | 0           |
| Manganese        | ppm      | ASTM D5185m |                      | 0                       | <1          | <1          |
| Magnesium        | ppm      | ASTM D5185m |                      | 18                      | 22          | 20          |
| Calcium          | ppm      | ASTM D5185m |                      | 0                       | <1          | 1           |
| Phosphorus       | ppm      | ASTM D5185m |                      | 5                       | 4           | 1           |
| Zinc             | ppm      | ASTM D5185m |                      | 45                      | 45          | 55          |
| CONTAMINANTS     |          | method      | limit/base           | current                 | history1    | history2    |
| Silicon          | ppm      | ASTM D5185m | >60                  | 10                      | 11          | 10          |
| Sodium           | ppm      | ASTM D5185m |                      | <1                      | 1           | 1           |
| Potassium        | ppm      | ASTM D5185m | >20                  | 0                       | <1          | <1          |
| Water            | %        | ASTM D6304  | >.1                  | 0.004                   | 0.007       | 0.013       |
| ppm Water        | ppm      | ASTM D6304  | >1000                | 40                      | 79          | 132.9       |
| FLUID DEGRADA    | TION     | method      | limit/base           | current                 | history1    | history2    |
| Acid Number (AN) | mg KOH/g | ASTM D8045  |                      | 0.40                    | 0.366       | 0.399       |
| VISUAL           |          | method      | limit/base           | current                 | history1    | history2    |
| White Metal      | scalar   | *Visual     | NONE                 | NONE                    | NONE        | NONE        |
| Yellow Metal     | scalar   | *Visual     | NONE                 | NONE                    | NONE        | NONE        |
| Precipitate      | scalar   | *Visual     | NONE                 | NONE                    | NONE        | NONE        |
| Silt             | scalar   | *Visual     | NONE                 | NONE                    | NONE        | NONE        |
| Debris           | scalar   | *Visual     | NONE                 | NONE                    | LIGHT       | LIGHT       |
| Sand/Dirt        | scalar   | *Visual     | NONE                 | NONE                    | NONE        | NONE        |
| Appearance       | scalar   | *Visual     | NORML                | NORML                   | NORML       | NORML       |
| Odor             | scalar   | *Visual     | NORML                | NORML                   | NORML       | NORML       |
|                  |          |             |                      |                         |             |             |

**Emulsified Water** 

scalar \*Visual

scalar \*Visual

>.1

NEG

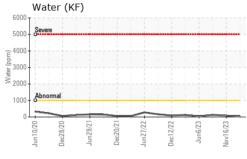
**NEG** 

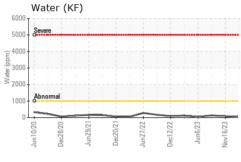
NEG

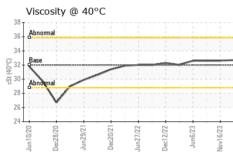
SWEGNITTED BY: JONE BLAZEY



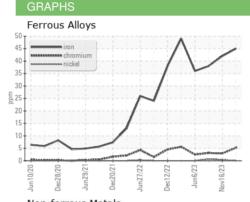
## **OIL ANALYSIS REPORT**

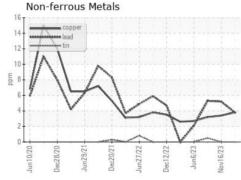


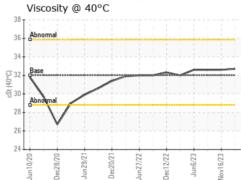


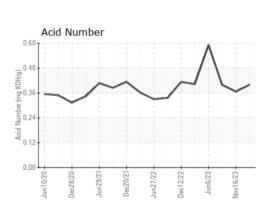
















Certificate L2367

Laboratory Sample No.

: RP0034045 Lab Number : 06101712 Unique Number : 10899942

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Received : 27 Feb 2024 : 29 Feb 2024

**Tested** : 29 Feb 2024 - Jonathan Hester Diagnosed

Test Package : IND 2

To discuss this sample report, contact Customer Service at 1-800-237-1369. \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. T: (419)389-7403

Contact: DARREN GRANT

2549 BROWN ROAD

OREGON, OH

US 43616

F:

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

**ENERGY TRANSFER - TOLEDO**