

OIL ANALYSIS REPORT

PO-4010 [C13003245] QUINCY 98614H - CONSOLIDATED METCO Component

Compressor

Recommendation

Resample at the next service interval to monitor.

Wear

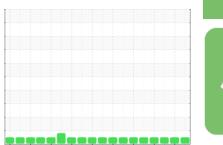
All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.





NORMAL

Sample Rating Trend

| SAMPLE INFORM | IATION | method | limit/base | current | history1 | history2 |
|------------------|---------------|-------------|------------|-------------|-------------|-------------|
| Sample Number | | Client Info | | UCP06101769 | UCP05674366 | UCP05605302 |
| Sample Date | | Client Info | | 19 Feb 2024 | 10 Oct 2022 | 28 Jul 2022 |
| Machine Age | hrs | Client Info | | 58250 | 50455 | 49646 |
| Oil Age | hrs | Client Info | | 5065 | 2513 | 1704 |
| Oil Changed | | Client Info | | Changed | Not Changd | Not Changd |
| Sample Status | | | | NORMAL | NORMAL | NORMAL |
| CONTAMINATIO | N | method | limit/base | current | history1 | history2 |
| Water | | WC Method | >0.1 | NEG | NEG | NEG |
| WEAR METALS | | method | limit/base | current | history1 | history2 |
| Iron | ppm | ASTM D5185m | >50 | 0 | 0 | <1 |
| Chromium | ppm | ASTM D5185m | >10 | 0 | 0 | 0 |
| Nickel | ppm | ASTM D5185m | | 0 | 0 | <1 |
| Titanium | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Silver | ppm | ASTM D5185m | | 0 | 0 | 2 |
| Aluminum | ppm | ASTM D5185m | >25 | 0 | 0 | 1 |
| Lead | ppm | ASTM D5185m | >25 | 0 | 0 | 0 |
| Copper | ppm | ASTM D5185m | >50 | 1 | 1 | <1 |
| Tin | ppm | ASTM D5185m | >15 | 0 | 0 | <1 |
| Vanadium | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Cadmium | ppm | ASTM D5185m | | 0 | 0 | 0 |
| ADDITIVES | | method | limit/base | current | history1 | history2 |
| Boron | ppm | ASTM D5185m | 0 | 0 | 0 | <1 |
| Barium | ppm | ASTM D5185m | 0.4 | 0 | 2 | 0 |
| Molybdenum | ppm | ASTM D5185m | 0.5 | 0 | 0 | 0 |
| Manganese | ppm | ASTM D5185m | 0.4 | 0 | 0 | 0 |
| Magnesium | ppm | ASTM D5185m | 0 | 0 | <1 | 0 |
| Calcium | ppm | ASTM D5185m | 0.3 | 0 | <1 | 0 |
| Phosphorus | ppm | ASTM D5185m | 1376 | 655 | 575 | 567 |
| Zinc | ppm | ASTM D5185m | 0 | 47 | 52 | 31 |
| Sulfur | ppm | ASTM D5185m | 320 | 855 | 638 | 744 |
| CONTAMINANTS | | method | limit/base | current | history1 | history2 |
| Silicon | ppm | ASTM D5185m | >25 | 5 | 4 | 3 |
| Sodium | ppm | ASTM D5185m | | <1 | 0 | 0 |
| Potassium | ppm | ASTM D5185m | >20 | 0 | 1 | 0 |
| FLUID DEGRADA | TION | method | limit/base | current | history1 | history2 |
| Acid Number (AN) | mg KOH/g | ASTM D8045 | 0.573 | 0.71 | 0.41 | 0.40 |



Base

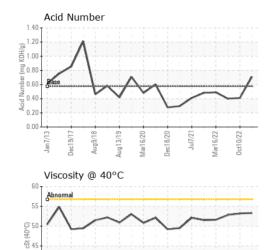
Jan7/13

35

Abnormal

Dec19/17 Aua9/18

OIL ANALYSIS REPORT

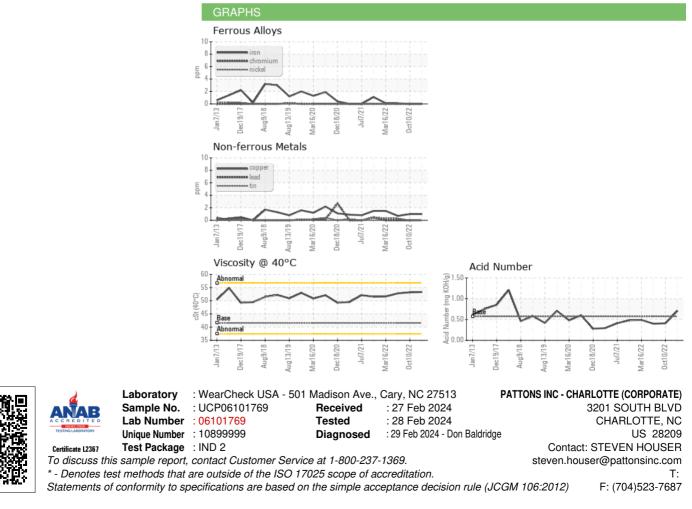


Dec18/20

Mar16/22

Aug13/19 Mar16/20

| VISUAL | | method | limit/base | current | history1 | history2 |
|------------------|--------|-----------|------------|---------|------------|----------|
| White Metal | scalar | *Visual | NONE | NONE | LIGHT | NONE |
| Yellow Metal | scalar | *Visual | NONE | NONE | NONE | NONE |
| Precipitate | scalar | *Visual | NONE | NONE | NONE | NONE |
| Silt | scalar | *Visual | NONE | NONE | NONE | NONE |
| Debris | scalar | *Visual | NONE | NONE | VLITE | NONE |
| Sand/Dirt | scalar | *Visual | NONE | NONE | NONE | NONE |
| Appearance | scalar | *Visual | NORML | NORML | NORML | NORML |
| Odor | scalar | *Visual | NORML | NORML | NORML | NORML |
| Emulsified Water | scalar | *Visual | >0.1 | NEG | NEG | NEG |
| Free Water | scalar | *Visual | | NEG | NEG | NEG |
| FLUID PROPERT | IES | method | limit/base | current | history1 | history2 |
| Visc @ 40°C | cSt | ASTM D445 | 41.57 | 53.3 | 53.2 | 52.8 |
| SAMPLE IMAGES | 3 | method | limit/base | current | history1 | history2 |
| Color | | | | | | 3 |
| Bottom | | | | | \bigcirc | |
| | | | | | | |



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