

PROBLEM SUMMARY

E-ONE T18/F159

Hydraulic System



COMPONENT CONDITION SUMMARY



RECOMMENDATION

We advise that you check for the source of water entry. We recommend that you drain the oil and perform a filter service on this component if not already done. We recommend an early resample to monitor this condition.

PROBLEMATIC TEST RESULTS

Sample Status				SEVERE	NORMAL	
Phosphorus	ppm	ASTM D5185m	300	<u> </u>	381	
Zinc	ppm	ASTM D5185m	370	0	214	
Sulfur	ppm	ASTM D5185m	2500	<u> </u>	1771	
Water	%	ASTM D6304	>0.1	4 99.0		
ppm Water	ppm	ASTM D6304	>1000	4 990000		
Debris	scalar	*Visual	NONE		LIGHT	
Emulsified Water	scalar	*Visual	>0.1	a 0.2%	NEG	

Customer Id: MEMMEMTN Sample No.: WC0907025 Lab Number: 06121274 Test Package: FLEET



To manage this report scan the QR code

To discuss the diagnosis or test data: Jonathan Hester +1 919-379-4092 x4092 <u>jhester@wearcheckusa.com</u>

To change component or sample information: Customer Service +1 1-800-237-1369 customerservice@wearcheck.com



RECOMMENDED ACTIONS						
Action	Status	Date	Done By	Description		
Change Fluid			?	We recommend that you drain the oil and perform a filter service on this component if not already done.		
Change Filter			?	We recommend that you drain the oil and perform a filter service on this component if not already done.		
Resample			?	We recommend an early resample to monitor this condition.		
Check Water Access			?	We advise that you check for the source of water entry.		

HISTORICAL DIAGNOSIS



18 Jan 2023 Diag: Angela Borella



Resample at the next service interval to monitor.All component wear rates are normal. There is no indication of any contamination in the oil. The condition of the oil is acceptable for the time in service.





OIL ANALYSIS REPORT

Sample Rating Trend

WATER

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E-ONE T18/F159

Component Hydraulic System Fluid AW HYDRAULIC OIL ISO 32 (--- QTS)

DIAGNOSIS

Recommendation

We advise that you check for the source of water entry. We recommend that you drain the oil and perform a filter service on this component if not already done. We recommend an early resample to monitor this condition.

Wear

All component wear rates are normal.

Contamination

Sample consists almost entirely of free water. There is a high concentration of water present in the oil. Moderate concentration of visible dirt/debris present in the oil.

Fluid Condition

The oil is no longer serviceable due to the presence of contaminants.

SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0907025	WC0767735	
Sample Date		Client Info		26 Feb 2024	18 Jan 2023	
Machine Age	hrs	Client Info		0	1048	
Oil Age	hrs	Client Info		0	0	
Oil Changed		Client Info		Not Changd	Not Changd	
Sample Status				SEVERE	NORMAL	
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	0	1	
Chromium	ppm	ASTM D5185m	>10	0	0	
Nickel	ppm	ASTM D5185m	>10	0	0	
Titanium	ppm	ASTM D5185m		0	0	
Silver	ppm	ASTM D5185m		0	0	
Aluminum	ppm	ASTM D5185m	>10	4	<1	
Lead	ppm	ASTM D5185m	>10	<1	<1	
Copper	ppm	ASTM D5185m	>75	0	2	
Tin	ppm	ASTM D5185m	>10	0	0	
Vanadium	ppm	ASTM D5185m		0	0	
Cadmium	ppm	ASTM D5185m		0	0	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	5	0	0	
Barium	ppm	ASTM D5185m	5	0	0	
Molybdenum	ppm	ASTM D5185m	5	0	5	
Manganese	ppm	ASTM D5185m		0	0	
Magnesium	ppm	ASTM D5185m	25	8	16	
Calcium	ppm	ASTM D5185m	200	0	134	
Phosphorus	ppm	ASTM D5185m	300	0	381	
Zinc	ppm	ASTM D5185m	370	<u> </u>	214	
Sulfur	ppm	ASTM D5185m	2500	0	1771	
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>20	0	<1	
Sodium	ppm	ASTM D5185m		0	2	
Potassium	ppm	ASTM D5185m	>20	11	0	
Water	%	ASTM D6304	>0.1	4 99.0		
ppm Water	ppm	ASTM D6304	>1000	▲ 990000		
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
Precipitate	scalar	*Visual	NONE	NONE	NONE	
Silt	scalar	*Visual	NONE	NONE	NONE	
Debris	scalar	*Visual	NONE		LIGHT	
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
Appearance	scalar	*Visual	NORML	NORML	NORML	
Odor	scalar	*Visual	NORML	NORML	NORML	
Emulsified Water	scalar	*Visual	>0.1	0.2%	NEG	
Free Water	scalar	*Visual		NEG	NEG	



OIL ANALYSIS REPORT

