

COOLANT REPORT

Sample Rating Trend



OKLAHOMA/102 45.63L [OKLAHOMA^102]

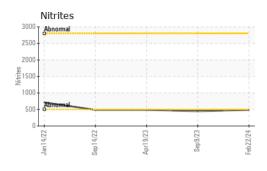
Fluid **CATERPILLAR ELC (9 GAL)**

Coolant

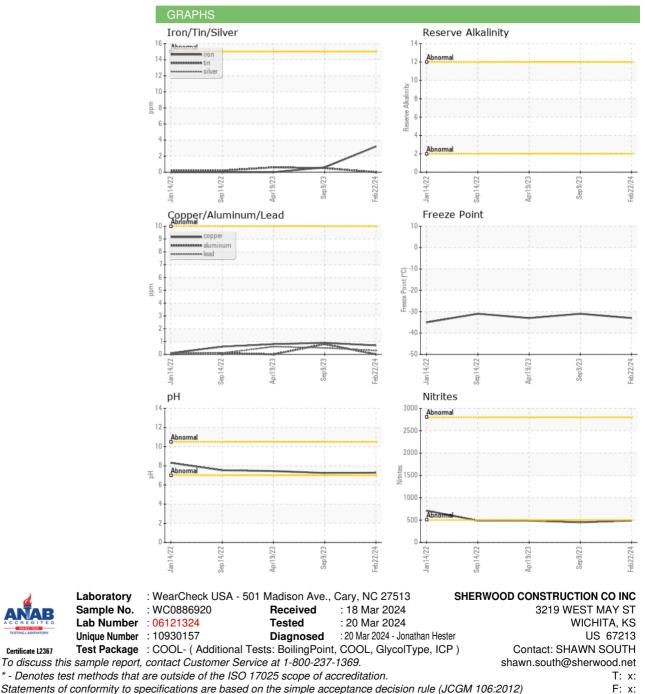
DIAGNOSIS	SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Recommendation	Sample Number		Client Info		WC0886920	WC0848883	WC0778313
No corrective action is recommended at this time.	Sample Date		Client Info		22 Feb 2024	09 Sep 2023	19 Apr 2023
The fluid is suitable for further service.	Machine Age	hrs	Client Info		1841	1430	1151
Corrosion	Oil Age	hrs	Client Info		500	500	500
All metal levels are normal indicating no corrosion in the cooling system.	Oil Changed		Client Info		Not Changd	Not Changd	Not Changd
	Sample Status				NORMAL	NORMAL	NORMAL
Contaminants There is no indication of any contamination in the	PHYSICAL TEST F	ESULTS	method	limit/base	current	history1	history2
coolant.	Glycol Type		FT-IR				
Coolant Condition	Specific Gravity		*ASTM D1298		1.067	1.065	1.066
Carboxylate test failed. The glycol level is	pH	Scale 0-14	ASTM D1287		7.28	7.25	7.45
acceptable. The pH level of this fluid is within the	Nitrites	ppm	AP-053:2009		488	448	488
acceptable limits.	Reserve Alkalinity	Scale 0-20	*ASTM D1121				
	Percentage Glycol	%	ASTM D3321		49.3	48.7	49.0
	Freezing Point	°F	ASTM D3321		-33	-31	-33
	Total Dissolved Solids				324.0	304.5	328.5
	Carboxylate				fail	fail	pass
	CORROSION INH	IBITORS	method	limit/base	current	history1	history2
	Silicon	ppm	ASTM D6130	0	16	35	36
	Phosphorus	ppm	ASTM D6130	0	38	90	136
	Boron	ppm	ASTM D6130	0	0	8	0
	Molybdenum	ppm	ASTM D6130	950	552	889	1200
	CORROSION		method	limit/base	current	history1	history2
	Iron	ppm	ASTM D6130	>15	3	<1	0
	Aluminum	ppm	ASTM D6130	>10	0	<1	0
	Copper	ppm	ASTM D6130	>10	<1	<1	<1
	Lead	ppm	ASTM D6130	>10	<1	<1	<1
	Tin	ppm	ASTM D6130	>10	0	<1	<1
	Zinc	ppm	ASTM D6130		0	2	<1
	CONTAMINANTS		method	limit/base	current	history1	history2
	CONTAMINANTS Chlorine	ppm	method ASTM D6130	limit/base	current 14	history1 20	history2 50
		ppm		limit/base limit/base	14	,	,
	Chlorine	ppm	ASTM D6130		14	20	50
	Chlorine CARRIER SALTS	ppm	ASTM D6130 method		14 current	20 history1	50 history2
	Chlorine CARRIER SALTS Sodium	ppm ppm ppm	ASTM D6130 method ASTM D6130		14 current 3528 631	20 history1 5247	50 history2 6328
	Chlorine CARRIER SALTS Sodium Potassium	ppm ppm ppm	ASTM D6130 method ASTM D6130 ASTM D6130	limit/base	14 current 3528 631	20 history1 5247 1058	50 history2 6328 1564

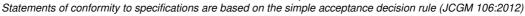


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VISUAL	method	limit/base	current	history1	history2
Coolant Color	*Visual		Red	Red	Red
Coolant Appearance	*Visual	Clear	normal	normal	normal
Color					
Bottom					





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