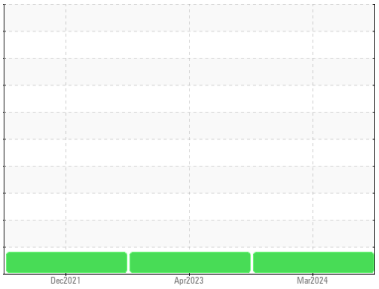
OIL ANALYSIS REPORT

Sample Rating Trend



ISO

Machine Id
PALFINGER 100050459 - STUMPING BY MIKE
Component
Hydraulic System
Fluid
AW HYDRAULIC OIL ISO 32 (--- GAL)

DIAGNOSIS

Recommendation
We recommend you service the filters on this component. We recommend an early resample to monitor this condition. Please specify the brand, type, and viscosity of the oil on your next sample.

Wear
All component wear rates are normal.

Contamination
There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition
The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**WC0813969**	WC0747163	WC0573342
Sample Date		Client Info		**07 Mar 2024**	13 Apr 2023	15 Dec 2021
Machine Age	hrs	Client Info		**4905**	4512	0
Oil Age	hrs	Client Info		**0**	4512	0
Oil Changed		Client Info		**Not Changd**	Not Changd	N/A
Sample Status				**ABNORMAL**	ABNORMAL	ABNORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Water		WC Method	>0.1	**NEG**	NEG	NEG

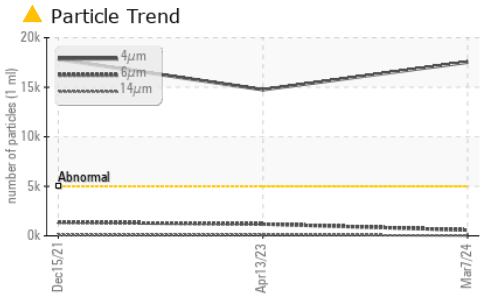
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	**10**	11	0
Chromium	ppm	ASTM D5185m	>10	**3**	3	<1
Nickel	ppm	ASTM D5185m	>10	**0**	<1	<1
Titanium	ppm	ASTM D5185m		**0**	<1	0
Silver	ppm	ASTM D5185m		**0**	0	<1
Aluminum	ppm	ASTM D5185m	>10	**0**	0	<1
Lead	ppm	ASTM D5185m	>10	**0**	0	<1
Copper	ppm	ASTM D5185m	>75	**2**	1	1
Tin	ppm	ASTM D5185m	>10	**0**	<1	<1
Antimony	ppm	ASTM D5185m		**---**	---	<1
Vanadium	ppm	ASTM D5185m		**0**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

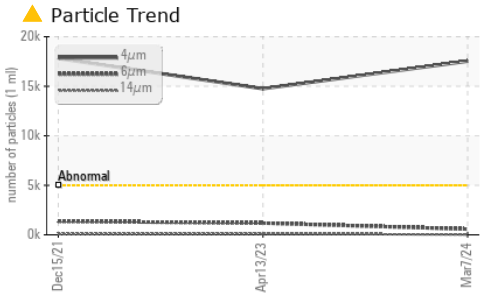
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	5	**0**	0	0
Barium	ppm	ASTM D5185m	5	**0**	0	0
Molybdenum	ppm	ASTM D5185m	5	**0**	<1	4
Manganese	ppm	ASTM D5185m		**<1**	<1	0
Magnesium	ppm	ASTM D5185m	25	**5**	8	30
Calcium	ppm	ASTM D5185m	200	**88**	88	125
Phosphorus	ppm	ASTM D5185m	300	**279**	257	378
Zinc	ppm	ASTM D5185m	370	**341**	314	454
Sulfur	ppm	ASTM D5185m	2500	**3291**	3256	3053

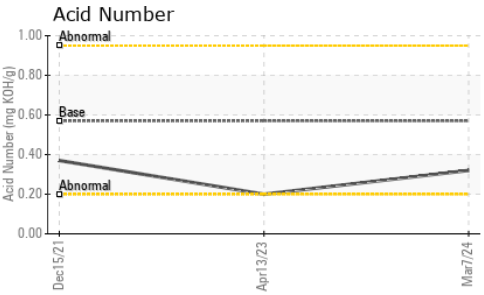
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>20	**1**	1	<1
Sodium	ppm	ASTM D5185m		**3**	7	<1
Potassium	ppm	ASTM D5185m	>20	**<1**	2	0

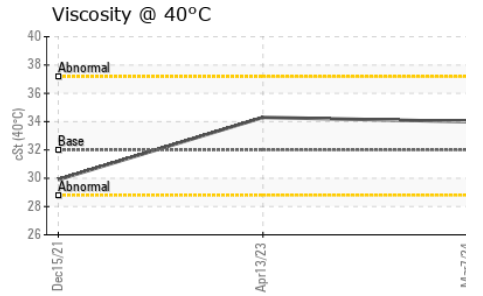
FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	▲ **17531**	▲ 14752	▲ 17811
Particles >6µm		ASTM D7647	>1300	**580**	1183	● 1371
Particles >14µm		ASTM D7647	>160	**28**	102	67
Particles >21µm		ASTM D7647	>40	**9**	35	10
Particles >38µm		ASTM D7647	>10	**1**	1	0
Particles >71µm		ASTM D7647	>3	**0**	0	0
Oil Cleanliness		ISO 4406 (c)	>19/17/14	▲ **21/16/12**	▲ 21/17/14	▲ 21/18/13

OIL ANALYSIS REPORT







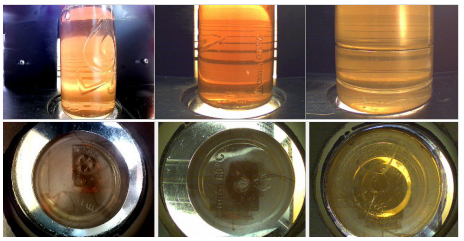


FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.57	**0.32**	0.20	0.37

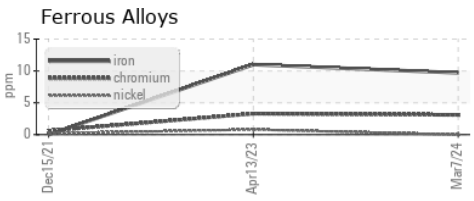
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

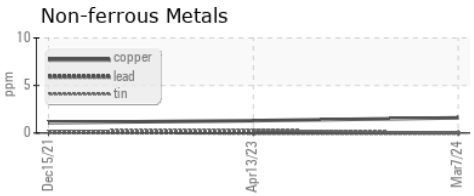
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	32	**34.0**	34.3	29.9

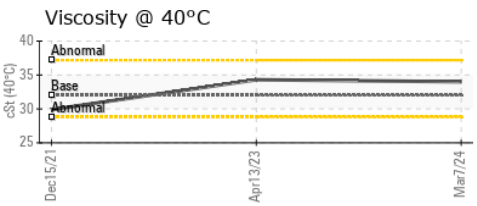
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

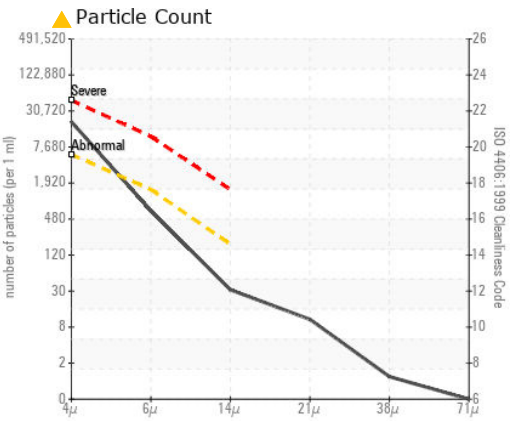


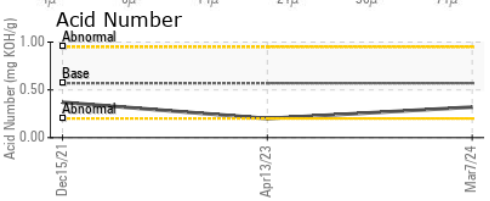
GRAPHS











Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0813969
Lab Number : 06121547
Unique Number : 10930380
Test Package : CONST

Received : 18 Mar 2024
Tested : 19 Mar 2024
Diagnosed : 19 Mar 2024 - Wes Davis

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

PALFINGER - BRANCH 410
632 CEDAR SWAMP RD
JACKSON, NJ
US 08527
Contact: ANTHONY HARTIGAN
a.hartigan@palfinger.com
T:
F: