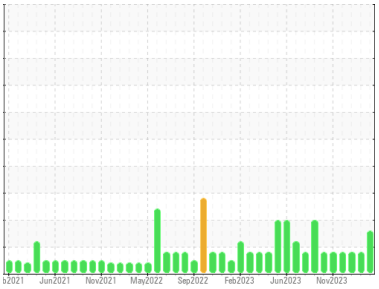
Hilcorp Alaska, LLC

PROBLEM SUMMARY

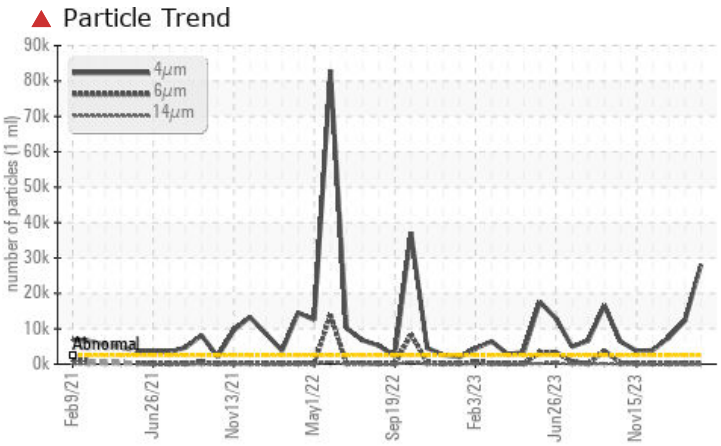
Sample Rating Trend



ISO

Area
IRIG [6730506]
Machine Id
IRIG-CWU-HPU-2101 IRIG-CWU-HPU-2101 HPU CATWALK
Component
Hydraulic System
Fluid
MOBIL DTE 10 EXCEL 32 (120 GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation.

PROBLEMATIC TEST RESULTS

				SEVERE	ABNORMAL	ABNORMAL
Particles >4µm		ASTM D7647	>2500	▲ **28093**	▲ 12288	▲ 7499
Oil Cleanliness		ISO 4406 (c)	>18/16/13	▲ **22/15/9**	▲ 21/15/10	▲ 20/15/11

Customer Id: BPEMPU
Sample No.: HLC0003071
Lab Number: 06121559
Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:
Wes Davis +1 905-569-8600 x223
wesd@wearcheck.ca

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We recommend you service the filters on this component.
Resample	---	---	?	Resample in 30-45 days to monitor this situation.
Check Breathers	---	---	?	The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather.
Check Seals	---	---	?	Check seals and/or filters for points of contaminant entry.

HISTORICAL DIAGNOSIS

06 Feb 2024 Diag: Wes Davis

ISO

We recommend you service the filters on this component. We recommend an early resample to monitor this condition.All component wear rates are normal. There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. The system cleanliness is above the acceptable limit for the target ISO 4406 cleanliness code. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

view report

10 Jan 2024 Diag: Wes Davis

ISO

We recommend you service the filters on this component. We recommend an early resample to monitor this condition.All component wear rates are normal. There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. The system cleanliness is above the acceptable limit for the target ISO 4406 cleanliness code. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

view report

13 Dec 2023 Diag: Don Baldridge

ISO

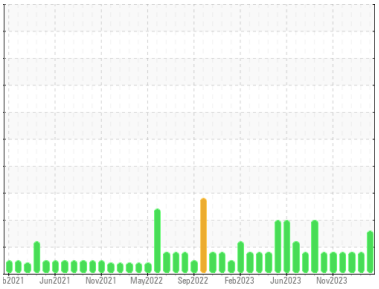
No corrective action is recommended at this time. Resample at the next service interval to monitor.All component wear rates are normal. There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

Hilcorp Alaska, LLC

OIL ANALYSIS REPORT

Sample Rating Trend



ISO

Area
IRIG [6730506]
Machine Id
IRIG-CWU-HPU-2101 IRIG-CWU-HPU-2101 HPU CATWALK
Component
Hydraulic System
Fluid
MOBIL DTE 10 EXCEL 32 (120 GAL)

DIAGNOSIS

▲ Recommendation

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation.

Wear

All component wear rates are normal.

▲ Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil. The system cleanliness code is much higher than the acceptable limit for the target ISO 4406 cleanliness code.

Fluid Condition

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**HLC0003071**	HLC0003076	HLC0003060
Sample Date		Client Info		**09 Mar 2024**	06 Feb 2024	10 Jan 2024
Machine Age	hrs	Client Info		**8757**	8638	8620
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**SEVERE**	ABNORMAL	ABNORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Water		WC Method	>0.05	**NEG**	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	**15**	16	16
Chromium	ppm	ASTM D5185m	>20	**<1**	<1	1
Nickel	ppm	ASTM D5185m	>20	**0**	0	<1
Titanium	ppm	ASTM D5185m		**0**	<1	<1
Silver	ppm	ASTM D5185m		**0**	0	0
Aluminum	ppm	ASTM D5185m	>20	**<1**	<1	2
Lead	ppm	ASTM D5185m	>20	**0**	0	1
Copper	ppm	ASTM D5185m	>20	**1**	2	2
Tin	ppm	ASTM D5185m	>20	**0**	0	1
Vanadium	ppm	ASTM D5185m		**0**	0	<1
Cadmium	ppm	ASTM D5185m		**0**	0	<1

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**0**	0	0
Barium	ppm	ASTM D5185m		**0**	<1	2
Molybdenum	ppm	ASTM D5185m		**0**	0	1
Manganese	ppm	ASTM D5185m		**<1**	0	<1
Magnesium	ppm	ASTM D5185m		**0**	0	<1
Calcium	ppm	ASTM D5185m	120	**98**	86	97
Phosphorus	ppm	ASTM D5185m	475	**460**	418	462
Zinc	ppm	ASTM D5185m		**56**	41	50
Sulfur	ppm	ASTM D5185m	1275	**1611**	1152	1375

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	**2**	2	3
Sodium	ppm	ASTM D5185m		**16**	17	13
Potassium	ppm	ASTM D5185m	>20	**10**	8	10

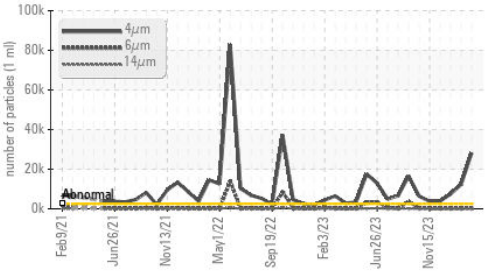
FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>2500	▲ **28093**	▲ 12288	▲ 7499
Particles >6µm		ASTM D7647	>640	**296**	218	210
Particles >14µm		ASTM D7647	>80	**3**	6	12
Particles >21µm		ASTM D7647	>20	**1**	2	4
Particles >38µm		ASTM D7647	>4	**0**	0	0
Particles >71µm		ASTM D7647	>3	**0**	0	0
Oil Cleanliness		ISO 4406 (c)	>18/16/13	▲ **22/15/9**	▲ 21/15/10	▲ 20/15/11

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		**0.162**	0.13	0.169

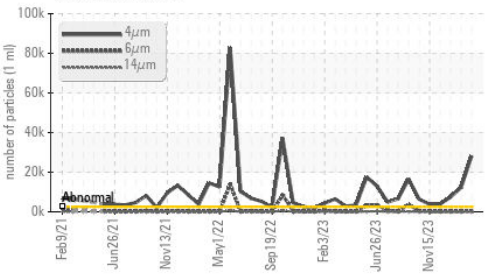
OIL ANALYSIS REPORT

Hilcorp Alaska, LLC

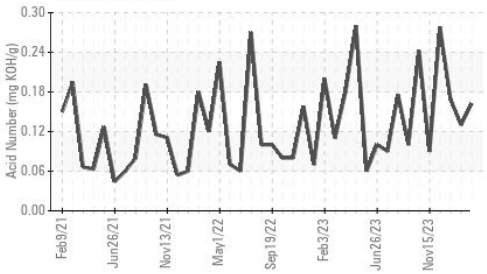
Particle Trend



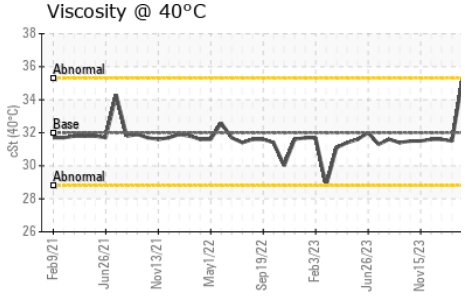
Particle Trend



Acid Number



Viscosity @ 40°C



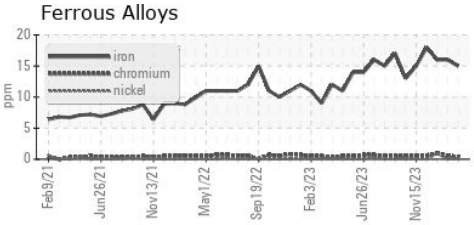
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	32	**35.3**	31.5	31.6

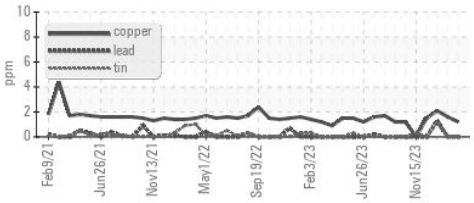
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS

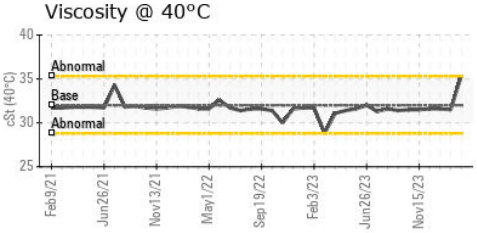
Ferrous Alloys



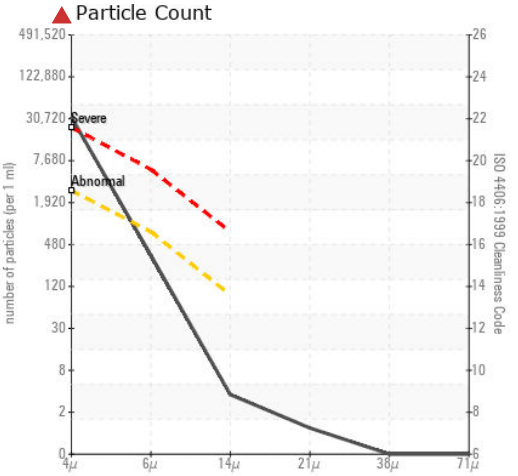
Non-ferrous Metals



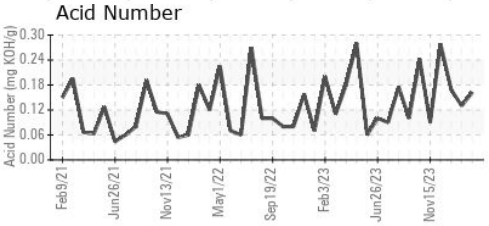
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : HLC0003071
Lab Number : 06121559
Unique Number : 10930392
Test Package : IND 2

Received : 18 Mar 2024
Tested : 19 Mar 2024
Diagnosed : 19 Mar 2024 - Wes Davis

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

HILCORP EXPLORATION ALASKA - MILNE POINT
1000 MILNE POINT RD
PRUDOE BAY, AK
US 99734
Contact: Evan Reilly
evan.reilly@hilcorp.com
T: (907)670-3231
F: x: