

OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL



GENERAL DYNAMICS OTS Machine Id Q022 LMG

Component **Hydraulic System**

PETRO CANADA HYDREX AW 46 (90 GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The water content is negligible. The system and fluid cleanliness is acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

)		iep2018 Nov2	022 Mar2023 May2023	Jul2023 Sep2023 Nov2023 Jan2	024 Mar202	
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		SBP0004053	SBP0004045	SBP0004044
Sample Date		Client Info		15 Mar 2024	22 Feb 2024	10 Jan 2024
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		Filtered	Not Changd	Filtered
Sample Status				NORMAL	NORMAL	NORMAL
WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184		15	15	15
Iron	ppm	ASTM D5185m	>40	0	1	<1
Chromium	ppm	ASTM D5185m	>4	<1	0	0
Nickel	ppm	ASTM D5185m	>20	0	<1	<1
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>4	0	0	0
Lead	ppm	ASTM D5185m	>10	0	<1	<1
Copper	ppm	ASTM D5185m	>60	1	1	1
Tin	ppm	ASTM D5185m	>4	0	0	<1
Vanadium	ppm	ASTM D5185m		0	<1	<1
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	0	0
Barium	ppm	ASTM D5185m	0	0	0	0
Molybdenum	ppm	ASTM D5185m	0	0	<1	<1
Manganese	ppm	ASTM D5185m	0	<1	0	0
Magnesium	ppm	ASTM D5185m	0	6	4	4
Calcium	ppm	ASTM D5185m	50	125	128	130
Phosphorus	ppm	ASTM D5185m	330	483	462	463
Zinc	ppm	ASTM D5185m	430	683	615	625
Sulfur	ppm	ASTM D5185m	760	4910	4034	4224
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>20	<1	<1	<1
Sodium	ppm	ASTM D5185m		1	2	2
Potassium	ppm	ASTM D5185m	>20	0	<1	<1
Water	%	ASTM D6304	>0.05	0.001	0.006	0.004
ppm Water	ppm	ASTM D6304	>500	11	61	45
FLUID CLEANLIN	ESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	357	578	364
Particles >6µm		ASTM D7647	>1300	81	214	133
Particles >14μm		ASTM D7647	>160	8	29	15
Particles >21µm		ASTM D7647		2	8	5
Particles >38µm		ASTM D7647	>10	0	0	0
Particles >71µm		ASTM D7647		0	0	0
Oil Cleanliness		ISO 4406 (c)	>19/17/14	16/14/10	16/15/12	16/14/11
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.70	0.34	0.695	0.692



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* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

F:

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