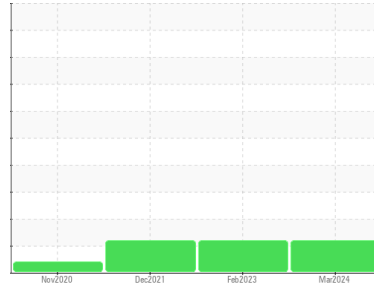




# OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id  
**7136995 (S/N 1337)**

Component  
**Compressor**  
Fluid  
**KAESER SIGMA (OEM) S-460 (--- GAL)**

## DIAGNOSIS

### Recommendation

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is a moderate amount of particulates present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	<b>KC124647</b>	KC106474	KCP97544
Sample Date	Client Info	<b>18 Mar 2024</b>	20 Feb 2023	22 Dec 2021
Machine Age	hrs	<b>465</b>	6433	4162
Oil Age	hrs	<b>0</b>	2271	0
Oil Changed	Client Info	<b>N/A</b>	Changed	Changed
Sample Status		<b>ATTENTION</b>	ABNORMAL	ABNORMAL

## WEAR METALS

method	limit/base	current	history1	history2
Iron ppm	ASTM D5185m >50	<b>0</b>	0	<1
Chromium ppm	ASTM D5185m >10	<b>&lt;1</b>	0	0
Nickel ppm	ASTM D5185m >3	<b>&lt;1</b>	0	0
Titanium ppm	ASTM D5185m >3	<b>0</b>	0	0
Silver ppm	ASTM D5185m >2	<b>0</b>	0	0
Aluminum ppm	ASTM D5185m >10	<b>&lt;1</b>	<1	<1
Lead ppm	ASTM D5185m >10	<b>0</b>	0	0
Copper ppm	ASTM D5185m >50	<b>2</b>	2	2
Tin ppm	ASTM D5185m >10	<b>0</b>	0	<1
Antimony ppm	ASTM D5185m	<b>---</b>	---	0
Vanadium ppm	ASTM D5185m	<b>0</b>	0	0
Cadmium ppm	ASTM D5185m	<b>0</b>	0	0

## ADDITIVES

method	limit/base	current	history1	history2
Boron ppm	ASTM D5185m	<b>0</b>	0	22
Barium ppm	ASTM D5185m 90	<b>&lt;1</b>	0	0
Molybdenum ppm	ASTM D5185m	<b>0</b>	0	<1
Manganese ppm	ASTM D5185m	<b>&lt;1</b>	<1	0
Magnesium ppm	ASTM D5185m 90	<b>61</b>	72	67
Calcium ppm	ASTM D5185m 2	<b>&lt;1</b>	3	<1
Phosphorus ppm	ASTM D5185m	<b>0</b>	26	4
Zinc ppm	ASTM D5185m	<b>0</b>	2	0

## CONTAMINANTS

method	limit/base	current	history1	history2
Silicon ppm	ASTM D5185m >25	<b>0</b>	2	<1
Sodium ppm	ASTM D5185m	<b>18</b>	32	17
Potassium ppm	ASTM D5185m >20	<b>3</b>	3	2
Water %	ASTM D6304 >0.05	<b>0.008</b>	0.010	0.011
ppm Water	ASTM D6304 >500	<b>82</b>	109.0	110.8

## FLUID CLEANLINESS

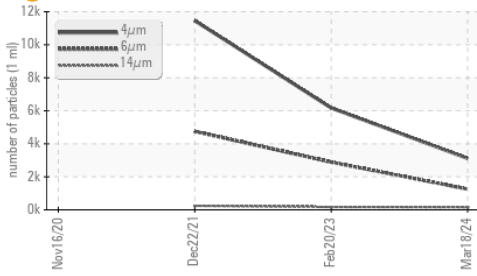
method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	<b>3115</b>	6168	11456
Particles >6µm	ASTM D7647 >1300	<b>1252</b>	▲ 2887	▲ 4752
Particles >14µm	ASTM D7647 >80	● <b>155</b>	▲ 169	▲ 240
Particles >21µm	ASTM D7647 >20	● <b>40</b>	20	▲ 30
Particles >38µm	ASTM D7647 >4	<b>0</b>	0	2
Particles >71µm	ASTM D7647 >3	<b>0</b>	0	0
Oil Cleanliness	ISO 4406 (c) >--/17/13	● <b>19/17/14</b>	▲ 20/19/15	▲ 19/15

## FLUID DEGRADATION

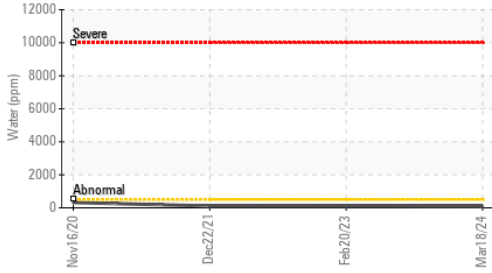
method	limit/base	current	history1	history2
Acid Number (AN) mg KOH/g	ASTM D8045 0.4	<b>0.34</b>	0.32	0.280

# OIL ANALYSIS REPORT

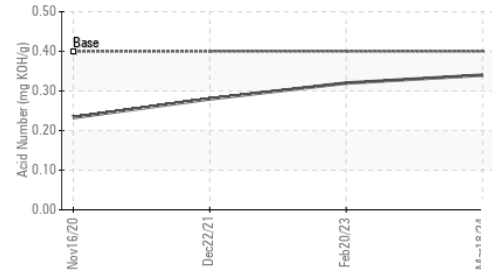
## Particle Trend



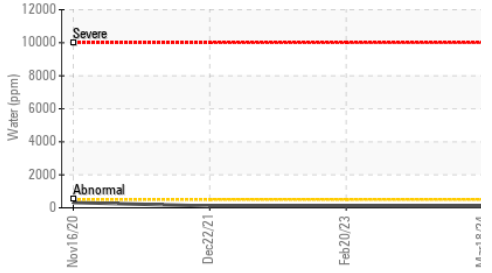
## Water (KF)



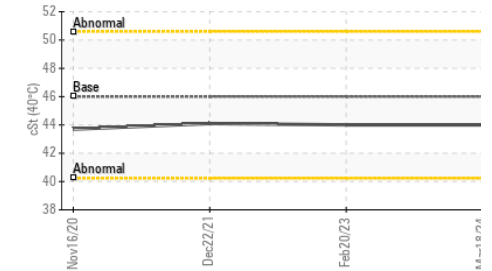
## Acid Number



## Water (KF)



## Viscosity @ 40°C



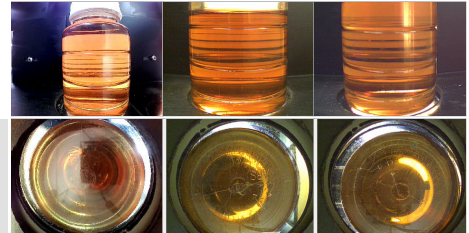
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	LIGHT
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	44.0	44.1

SAMPLE IMAGES	method	limit/base	current	history1	history2
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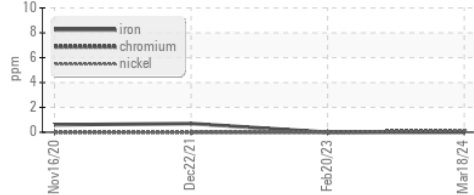
Color

Bottom

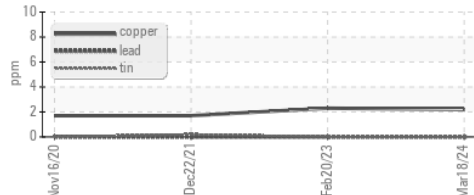


## GRAPHS

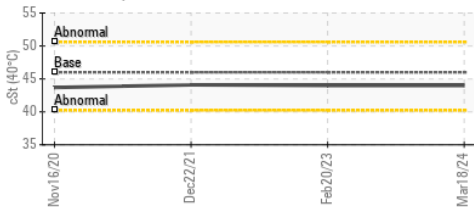
### Ferrous Alloys



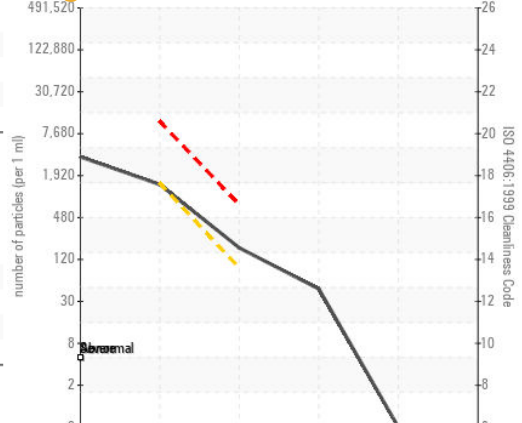
### Non-ferrous Metals



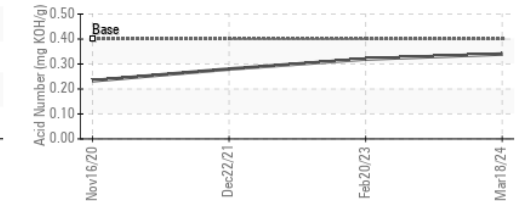
### Viscosity @ 40°C



### Particle Count



### Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
 Sample No. : KC124647  
 Lab Number : **06121578**  
 Unique Number : 10930411  
 Test Package : IND 2  
 Received : 18 Mar 2024  
 Tested : 19 Mar 2024  
 Diagnosed : 21 Mar 2024 - Jonathan Hester

**CASEWORK CONCEPTS**  
 2712 STANLEY AVE  
 INDIANAPOLIS, IN  
 US 46203  
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:  
F: