

OIL ANALYSIS REPORT

Sample Rating Trend

ISO

A

DRUM DRIVE BEARING BOX (S/N RA0630-14)

Component

Gearbox

FUCHS CASSIDA GL 680 (--- GAL)

| DIAGNOSIS | |
|-----------|--|
|-----------|--|

Recommendation

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a high amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

| | | | | Mar2024 | | |
|-------------------|--------|--------------|------------|------------------|----------|----------|
| SAMPLE INFORM | MATION | method | limit/base | current | history1 | history2 |
| Sample Number | | Client Info | | USP0006093 | | |
| Sample Date | | Client Info | | 17 Mar 2024 | | |
| Machine Age | hrs | Client Info | | 0 | | |
| Oil Age | hrs | Client Info | | 0 | | |
| Oil Changed | | Client Info | | N/A | | |
| Sample Status | | | | ABNORMAL | | |
| WEAR METALS | | method | limit/base | current | history1 | history2 |
| Iron | ppm | ASTM D5185m | >200 | 10 | | |
| Chromium | ppm | ASTM D5185m | >15 | 0 | | |
| Nickel | ppm | ASTM D5185m | >15 | 0 | | |
| Titanium | ppm | ASTM D5185m | | 0 | | |
| Silver | ppm | ASTM D5185m | | 0 | | |
| Aluminum | ppm | ASTM D5185m | >25 | 0 | | |
| Lead | ppm | ASTM D5185m | >100 | 0 | | |
| Copper | ppm | ASTM D5185m | >200 | 0 | | |
| Tin | ppm | ASTM D5185m | >25 | 0 | | |
| Vanadium | ppm | ASTM D5185m | | 0 | | |
| Cadmium | ppm | ASTM D5185m | | 0 | | |
| ADDITIVES | | method | limit/base | current | history1 | history2 |
| Boron | ppm | ASTM D5185m | | 0 | | |
| Barium | ppm | ASTM D5185m | | 0 | | |
| Molybdenum | ppm | ASTM D5185m | | 0 | | |
| Manganese | ppm | ASTM D5185m | | 0 | | |
| Magnesium | ppm | ASTM D5185m | | 0 | | |
| Calcium | ppm | ASTM D5185m | | 0 | | |
| Phosphorus | ppm | ASTM D5185m | | 491 | | |
| Zinc | ppm | ASTM D5185m | | 1 | | |
| Sulfur | ppm | ASTM D5185m | | 680 | | |
| CONTAMINANTS | ; | method | limit/base | current | history1 | history2 |
| Silicon | ppm | ASTM D5185m | >50 | <1 | | |
| Sodium | ppm | ASTM D5185m | | 0 | | |
| Potassium | ppm | ASTM D5185m | >20 | 0 | | |
| Water | % | ASTM D6304 | >0.2 | 0.001 | | |
| ppm Water | ppm | ASTM D6304 | >2000 | 0 | | |
| FLUID CLEANLIN | IESS | method | limit/base | current | history1 | history2 |
| Particles >4μm | | ASTM D7647 | >20000 | 166196 | | |
| Particles >6µm | | ASTM D7647 | >5000 | 4 96135 | | |
| Particles >14µm | | ASTM D7647 | >640 | 2813 | | |
| Particles >21µm | | ASTM D7647 | >160 | <u>^</u> 219 | | |
| Particles >38µm | | ASTM D7647 | >40 | 2 | | |
| Particles >71µm | | ASTM D7647 | >10 | 0 | | |
| Oil Cleanliness | | ISO 4406 (c) | >21/19/16 | <u> 25/24/19</u> | | |
| FLUID DEGRADA | NOITA | method | limit/base | current | history1 | history2 |
| A : 1 A 1 (A A 1) | 1/011/ | ACTM DODAE | | 0.51 | | |

Acid Number (AN)

mg KOH/g ASTM D8045

0.51



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