

# **OIL ANALYSIS REPORT**



ISO

# RC-9 (S/N 0152)

Refrigeration Compressor

FRICK COMPRESSOR OIL #11 (--- GAL)

### **DIAGNOSIS**

### Recommendation

Resample at the next service interval to monitor.

All component wear rates are normal.

### Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

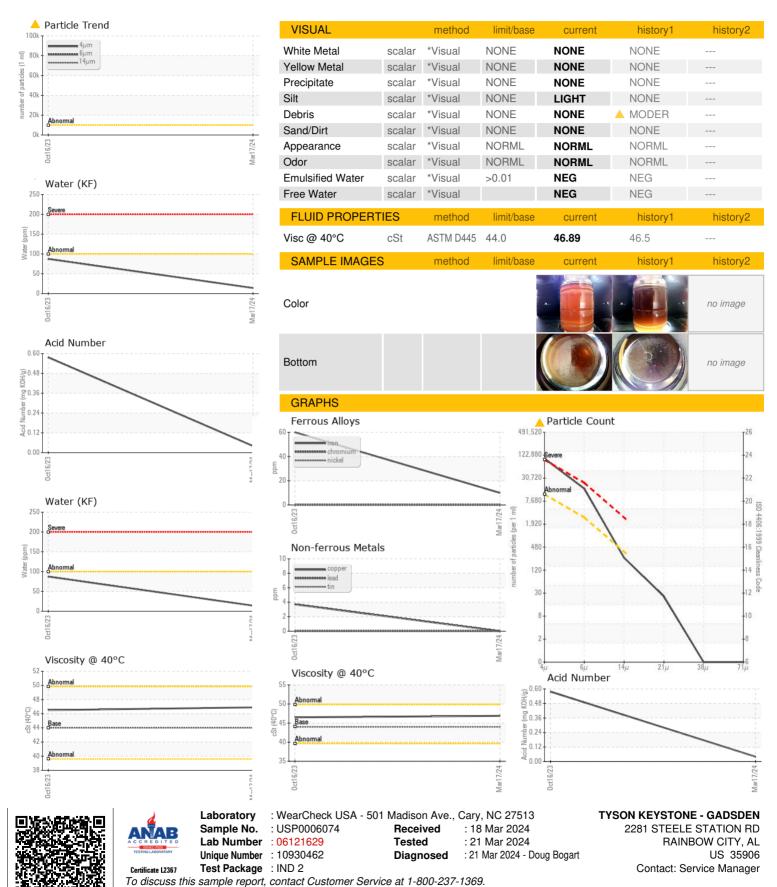
### **Fluid Condition**

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

			0ct2023	Mar2024		
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
	MATION		iimiybase			riistoryz
Sample Number		Client Info		USP0006074	USP0003001	
Sample Date		Client Info		17 Mar 2024	16 Oct 2023	
Machine Age	hrs	Client Info		0	0	
Oil Age	hrs	Client Info		0	0	
Oil Changed		Client Info		N/A	N/A	
Sample Status				ABNORMAL	ABNORMAL	
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>8	10	<b>6</b> 0	
Chromium	ppm	ASTM D5185m	>2	0	<1	
Nickel	ppm	ASTM D5185m		0	0	
Titanium	ppm	ASTM D5185m		0	0	
Silver	ppm	ASTM D5185m	>2	0	0	
Aluminum	ppm	ASTM D5185m	>3	0	<1	
Lead	ppm	ASTM D5185m	>2	0	0	
Copper	ppm	ASTM D5185m	>8	0	4	
Tin	ppm	ASTM D5185m	>4	0	0	
Vanadium	ppm	ASTM D5185m		0	0	
Cadmium	ppm	ASTM D5185m		0	0	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	
Barium	ppm	ASTM D5185m		0	<1	
Molybdenum	ppm	ASTM D5185m		0	0	
Manganese	ppm	ASTM D5185m		0	0	
Magnesium	ppm	ASTM D5185m		0	0	
Calcium	ppm	ASTM D5185m		<1	2	
Phosphorus	ppm	ASTM D5185m		0	0	
Zinc	ppm	ASTM D5185m		11	161	
Sulfur	ppm	ASTM D5185m		0	0	
CONTAMINANTS	}	method	limit/base	current	history1	history2
Silicon	nnm	ASTM D5185m	>15	<1	3	
Sodium	ppm	ASTM D5185m	>10	0	0	
Potassium	ppm		>20	0	<1	
Water	%	ASTM D6304	>0.01	0.001	0.008	
ppm Water	ppm	ASTM D6304	>100	14	87.4	
FLUID CLEANLIN		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	85922		
Particles >6µm		ASTM D7647	>2500	<u>▲</u> 14191		
Particles >14µm		ASTM D7647	>320	223		
Particles >14µm		ASTM D7647		223		
Particles >38µm		ASTM D7647	>20	0		
Particles >71µm		ASTM D7647	>4	0		
Oil Cleanliness		ISO 4406 (c)	>20/18/15	△ 24/21/15		
FLUID DEGRADA	TION	method	limit/base			
			millivbase	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974		0.04	0.577	



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\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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