



OIL ANALYSIS REPORT

Sample Rating Trend

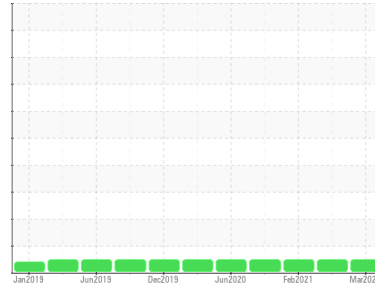
NORMAL



Machine Id
EXTRUDER-044 (S/N 280/379/030)

Component
Gearbox

Fluid
SHELL OMALA S2 G 320 (10 GAL)



DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0705509	WC0677794	WC0518154
Sample Date	Client Info		14 Mar 2024	17 May 2022	16 Feb 2021
Machine Age	hrs	Client Info	0	0	0
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			NORMAL	NORMAL	NORMAL

WEAR METALS

	method	limit/base	current	history1	history2
PQ	ASTM D8184		14	---	---
Iron	ppm	ASTM D5185m >200	4	3	3
Chromium	ppm	ASTM D5185m >15	0	0	0
Nickel	ppm	ASTM D5185m >15	0	0	0
Titanium	ppm	ASTM D5185m	0	0	0
Silver	ppm	ASTM D5185m	0	<1	<1
Aluminum	ppm	ASTM D5185m >25	0	<1	0
Lead	ppm	ASTM D5185m >100	<1	<1	0
Copper	ppm	ASTM D5185m >200	1	1	<1
Tin	ppm	ASTM D5185m >25	0	0	0
Antimony	ppm	ASTM D5185m >5	---	---	0
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	<1	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 5.5	<1	4	5
Barium	ppm	ASTM D5185m 0.4	0	0	0
Molybdenum	ppm	ASTM D5185m 0.5	0	0	0
Manganese	ppm	ASTM D5185m	<1	<1	0
Magnesium	ppm	ASTM D5185m 23	<1	0	0
Calcium	ppm	ASTM D5185m 13	2	<1	0
Phosphorus	ppm	ASTM D5185m 450	295	293	269
Zinc	ppm	ASTM D5185m 9.9	0	0	0
Sulfur	ppm	ASTM D5185m 8181	13525	9964	9812

CONTAMINANTS

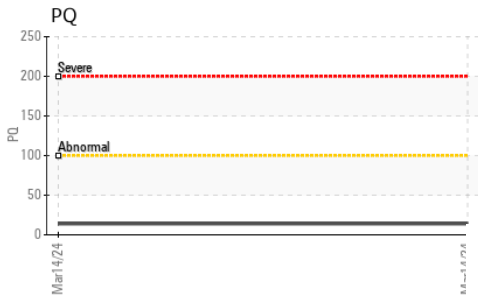
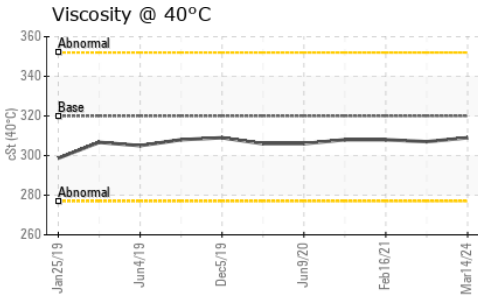
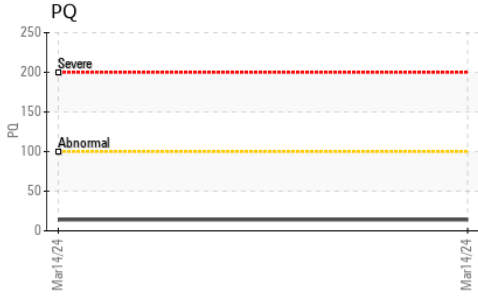
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >50	2	1	2
Sodium	ppm	ASTM D5185m	<1	0	0
Potassium	ppm	ASTM D5185m >20	1	0	0
Water	%	ASTM D6304 >0.2	NEG	NEG	NEG

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.31	0.42	0.391



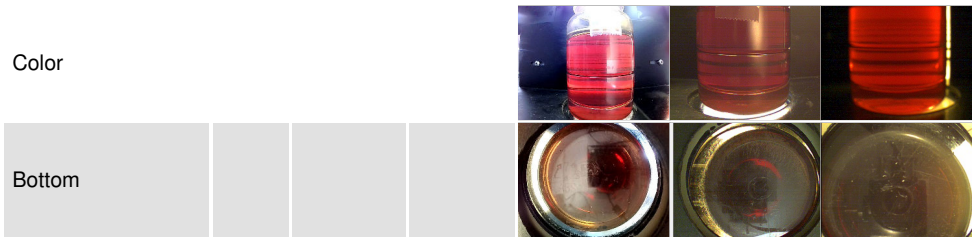
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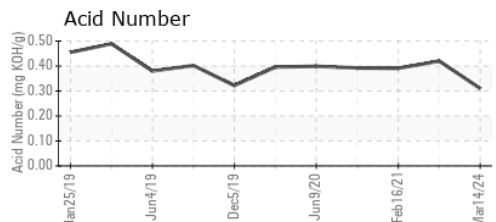
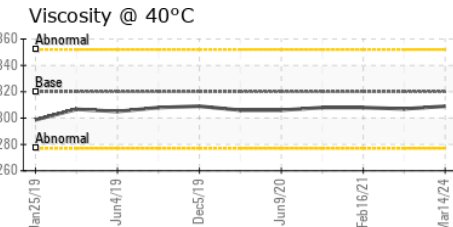
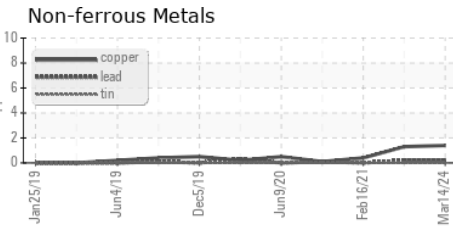
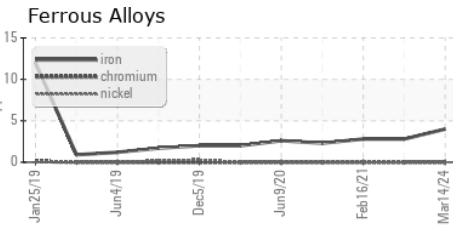
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	320	309	307	308

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0705509 **Received** : 18 Mar 2024
Lab Number : **06121668** **Tested** : 21 Mar 2024
Unique Number : 10930501 **Diagnosed** : 21 Mar 2024 - Jonathan Hester
Test Package : PLANT

PRINSCO - FRESNO
 2839 S CHERRY AVE
 FRESNO, CA
 US 93706

Contact: FRANCISCO MONTES
 francisco.montes@prinsco.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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