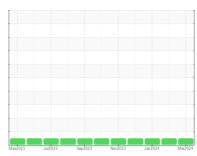


OIL ANALYSIS REPORT

Sample Rating Trend







Machine Id 69K-3 Component

Compressor

HP R&O ISO 100 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

		May2023	Jul2023 Sep2023	Nov2023 Jan 2024	Mar2024	
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		HPL0004525	HPL0004512	HPL0002606
Sample Date		Client Info		13 Mar 2024	15 Feb 2024	11 Jan 2024
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				NORMAL	NORMAL	NORMAL
CONTAMINATION		method	limit/base	current	history1	history2
Water		WC Method	>0.1	NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0	0	<1
Chromium	ppm	ASTM D5185m	>10	0	<1	<1
Nickel	ppm	ASTM D5185m		0	0	0
Titanium	ppm	ASTM D5185m		0	0	<1
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>25	<1	2	2
Lead	ppm	ASTM D5185m	>25	0	0	<1
Copper	ppm	ASTM D5185m	>50	1	1	2
Tin	ppm	ASTM D5185m	>15	<1	0	<1
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	<1	<1
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		<1	0	0
Magnesium	ppm	ASTM D5185m		0	<1	<1
Calcium	ppm	ASTM D5185m		<1	<1	<1
Phosphorus	ppm	ASTM D5185m		173	168	181
Zinc	ppm	ASTM D5185m		0	0	0
Sulfur	ppm	ASTM D5185m		18109	15847	15905
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	5	4	5
Sodium	ppm	ASTM D5185m		<1	0	0
Potassium	ppm	ASTM D5185m	>20	1	<1	<1
FLUID DEGRADA	TION	method	limit/base	current	history1	history2

0.61

mg KOH/g ASTM D8045

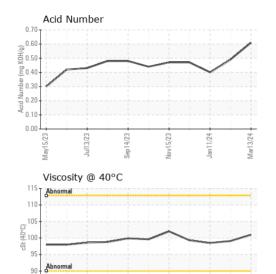
Acid Number (AN)

0.49

0.40



OIL ANALYSIS REPORT



VISUAL		method	limit/base	current	history1	history2	
White Metal scala		*Visual	NONE	NONE	NONE	NONE	
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE	
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE	
Silt	scalar	*Visual	NONE	NONE	NONE	NONE	
Debris	scalar	*Visual	NONE	NONE	NONE	NONE	
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE	
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML	
Odor	scalar	*Visual	NORML	NORML	NORML	NORML	
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG	
Free Water	scalar	*Visual		NEG	NEG	NEG	
FLUID PROPERTIES		method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445		101	99.1	98.5	

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color			no image	no image	no image
Bottom			no image	no image	no image
CDADUS					

	GRAP	HS											
200	Iron (p	pm)				Lead (ppm)							
200	Severe					Severe							
튭 100	Abnormal						E 50 - Abnor	mal					
(23	- 53	23	24	24	23 0	- 53	23	23	24	24	
	May15/23	Jul13/23	Sep14/23	Nov15/23	Jan11/24	Mar13/24	May15/23	Jul13/23	Sep14/23	Nov15/23	Jan11/24	Mar13/24	
	Alumin	um (p	pm)	_			Chromium (ppm)						
100	Severe						30 Severe						
툂 50	Abnormal						E 20 Abnor	mal	1				
(m	3		4	4	0			3	4	4	
	May15/23	Jul13/23	Sep14/23	Nov15/23	Jan11/24	Mar13/24	May15/23	Jul13/23	Sep 14/23 -	Nov15/23	Jan11/24	Mar13/24	
	≥ Coppe	,		Z	7	2		on (ppm)		Z	7	2	
200	Severe	(PPIII	., [100 Severe						
틆 100					<u>-</u>		E 50						
(Abnor						
	May15/23	Jul13/23	Sep14/23	Nov15/23	Jan11/24	Mar13/24	May15/23	Jul13/23	Sep14/23	Nov15/23	Jan11/24	Mar13/24	
		-		Nov	Jan	Mai				No	Jan	Mai	
200	Viscosity @ 40°C						Acid	Number					
cSt (40°C)	Abnorma		1				Acid Number (mg KOH/g)						
	1.						Vumbe						
(Jul13/23 -	4/23	5/23	1/24	3/24	Acid 1 5/23	Jul13/23 +	4/23	5/23	1/24	3/24	
	May15/23	Jul	Sep14/23	Nov15/23	Jan11/24	Mar13/24	Aci May15/23	JIII)	Sep14/23	Nov15/23	Jan11/24	Mar13/24	





Sample No. Lab Number : 06121715 Unique Number : 10930548

: HPL0004525

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 **Tested**

Received : 18 Mar 2024 : 19 Mar 2024 Diagnosed

: 19 Mar 2024 - Wes Davis

MARATHON PETROLEUM CO.

IL. REFININF DIVISION, 400 S MARATHON AVE ROBINSON, IL

US 62454 Contact: M.S. MANHART

Test Package : MOB 2 Certificate L2367 To discuss this sample report, contact Customer Service at 1-800-237-1369.

mmanhart@marathonpetroleum.com T: (618)544-2121

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

F: x: