

OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL



Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

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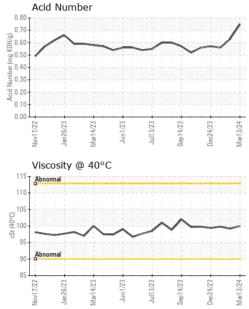
Jan2023 Mar2023 Sep2023 Dec2023 Mar20

SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		HPL0004528	HPL0004470	HPL0004152
Sample Date		Client Info		13 Mar 2024	15 Feb 2024	11 Jan 2024
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				NORMAL	NORMAL	NORMAL
CONTAMINATIO	N	method	limit/base	current	history1	history2
Water		WC Method	>0.1	NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	16	40	36
Chromium	ppm	ASTM D5185m	>10	0	<1	<1
Nickel	ppm	ASTM D5185m		0	0	0
Titanium	ppm	ASTM D5185m		0	0	<1
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>25	<1	2	2
Lead	ppm	ASTM D5185m	>25	<1	0	<1
Copper	ppm	ASTM D5185m	>50	15	26	26
Tin	ppm	ASTM D5185m	>15	9	19	18
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	0	<1
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		<1	0	0
Magnesium	ppm	ASTM D5185m		<1	0	<1
Calcium	ppm	ASTM D5185m		2	3	4
Phosphorus	ppm	ASTM D5185m		184	206	214
Zinc	ppm	ASTM D5185m		0	0	0
Sulfur	ppm	ASTM D5185m		18634	16504	16286
CONTAMINANTS	5	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	4	8	8
Sodium	ppm	ASTM D5185m		<1	0	0
Potassium	ppm	ASTM D5185m	>20	1	<1	<1
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.75	0.63	0.56



OIL ANALYSIS REPORT

VISUAL



Certificate 12367	Unique No Test Pac s sample r	No. mber umber kage report,	: HPL0004 : 06121717 : 10930550 : MOB 2	528 7) stomer S	Test Diag Service at 1-	ed : nosed : 800-237-13		IL. REFININF DIVISION, 400 S MARATHON AVE ROBINSON, II						
			Nov17/22	Jan26/23 + Mar14/23 -	Jun1/23 -	Sep14/23 -	Uecc4/23	Acid N 00 00 00 00 00 00 00 00 00 00 00 00 00	Mar14/23	Jun1/23	Jul13/23	Sep14/23	Dec24/23	Mar13/24
			(). 00 - Abnorma					a 0.50 -						
			200 Abnorma					Acid Number (mg KOH/g)						-
				⊸ ≊ ity @ 40		οō (2	->	õ		M
			Nov17/22	Jan 26/23 Mar 14/23	Jun1/23 Jul13/23	Sep14/23	Decz4/23 Mar13/24	Nov17/22 Jan26/23	Mar14/23	Jun1/23	Jul13/23	Sep 14/23	Dec24/23	Mar13/24
														-
			E 100					E 50						
			Coppe	r (ppm)				Silicon	(ppm)					
			Nov17/22	Jan 26/23 Mar 14/23	Jun1/23 Jul13/23	Sep 14/23	uecz4/23 Mar13/24	Nov17/22 Jan26/23	Mar14/23	Jun1/23	Jul13/23	Sep14/23	Dec24/23	Mar13/24
			0		23	Z3	24	0	23	23	23	23	23	24
			Abnormal					E 20 10 - Abnormal						
			Alumii	num (pp	m)			Chromi	um (pp	m)				
					-	Sep1	Nec.				Jult	Sep 1	Dec2	Mar1
			Vov17/22	Jan 26/23	Jun1/23	Sep14/23 -	Mar13/24	Nov17/22	Mar14/23	Jun1/23	Jul13/23	Sep 14/23	Dec24/23	Mar13/24
			Abnorma				_	Abnormal						
			200 Severe					100 Severe	27					
			GRAF Iron (Lead (p	(ma					
			ODAE											
			Bottom					no ima	ge	no in	nage	1	no imag	je
lul 3	Dec	Mar												
Jul13/23	Sep14/23	Mar13/24	Color					no ima	ge	no in	nage	1	no imag	je
			SAMF	PLE IMA	GES	method	limit/b	ase curr	ent	his	tory1		histor	y2
~	\sim	-	Visc @		cSt	ASTM D44		100		99.2		g	9.8	
			FLUID	PROP	ERTIES	method	limit/b	ase curr	ent	his	tory1		histor	y2
			Free Wa	ater	scalar	*Visual		NEG		NEG	à	Ν	IEG	
				ed Wate			>0.1	NEG		NEG			IEG	
Jul13/23	Sep 14/23 Dec24/23	Mar13/24	Odor		scalar		NORM	-		NOF			IORMI	
Jul13/23 -	/23	/24	Appeara		scalar scalar		NONE NORM			NOF				1
			Debris Sand/Di		scalar		NONE	NONE		NON			IONE	
			Silt		scalar		NONE	NONE		NON			IONE	
			Precipita	ate	scalar		NONE	NONE		NON			IONE	
\sim	\sim		Yellow M	Netal	scalar	*Visual	NONE	NONE		NON	IE	Ν	IONE	
		1	White M	letal	scalar	*Visual	NONE	NONE		NON	ΙE	Ν	IONE	

Contact/Location: M.S. MANHART - MARROB