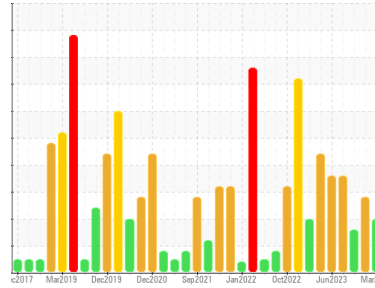




OIL ANALYSIS REPORT

Sample Rating Trend



WATER



Area
VEG PREP
 Machine Id
VANMARK B33759 - PEELER 2

Component
Hydraulic System
 Fluid
PETRO CANADA PURITY FG AW HYDRAULIC 46 (--- GAL)

DIAGNOSIS

Recommendation

We advise that you follow the water drain-off procedure for this component. We recommend you service the filters on this component. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

Wear

All component wear rates are normal.

Contamination

There is a light concentration of water present in the oil. Moderate concentration of visible dirt/debris present in the oil.

Fluid Condition

The AN level is acceptable for this fluid.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0907890	WC0872469	WC0850264
Sample Date	Client Info		11 Mar 2024	16 Jan 2024	28 Sep 2023
Machine Age	yrs	Client Info	0	0	0
Oil Age	yrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			ABNORMAL	ABNORMAL	ABNORMAL

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >20	8	26	18
Chromium	ppm	ASTM D5185m >10	0	0	<1
Nickel	ppm	ASTM D5185m >10	0	0	0
Titanium	ppm	ASTM D5185m	0	0	0
Silver	ppm	ASTM D5185m	0	0	0
Aluminum	ppm	ASTM D5185m >10	0	0	2
Lead	ppm	ASTM D5185m >10	0	0	0
Copper	ppm	ASTM D5185m >75	<1	1	2
Tin	ppm	ASTM D5185m >10	0	<1	0
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	<1	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	0
Barium	ppm	ASTM D5185m	0	0	0
Molybdenum	ppm	ASTM D5185m	0	0	0
Manganese	ppm	ASTM D5185m	0	<1	0
Magnesium	ppm	ASTM D5185m	0	1	<1
Calcium	ppm	ASTM D5185m	0	4	2
Phosphorus	ppm	ASTM D5185m	435	428	452
Zinc	ppm	ASTM D5185m	0	3	0
Sulfur	ppm	ASTM D5185m	489	478	594

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >20	2	3	4
Sodium	ppm	ASTM D5185m	0	2	2
Potassium	ppm	ASTM D5185m >20	0	<1	1
Water	%	ASTM D6304 >0.1	▲ 0.319	▲ 0.800	▲ 0.383
ppm Water	ppm	ASTM D6304 >1000	▲ 3190	▲ 8000	▲ 3830

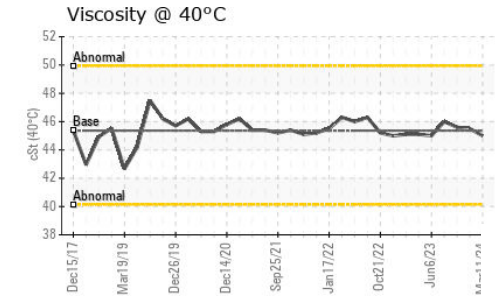
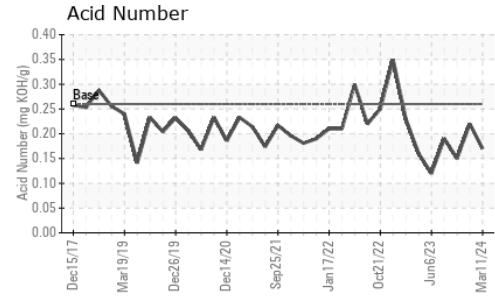
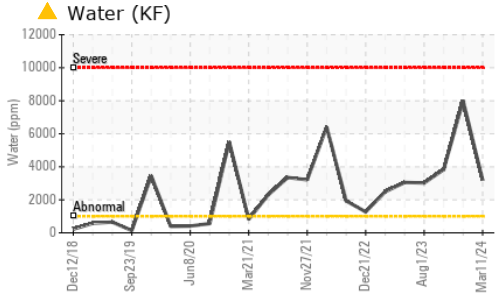
FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>10000	---	---	9523
Particles >6µm	ASTM D7647	>1300	---	---	401
Particles >14µm	ASTM D7647	>160	---	---	8
Particles >21µm	ASTM D7647	>40	---	---	2
Particles >38µm	ASTM D7647	>10	---	---	0
Particles >71µm	ASTM D7647	>3	---	---	0
Oil Cleanliness	ISO 4406 (c)	>20/17/14	---	---	20/16/10

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.26	0.17	0.22	0.15

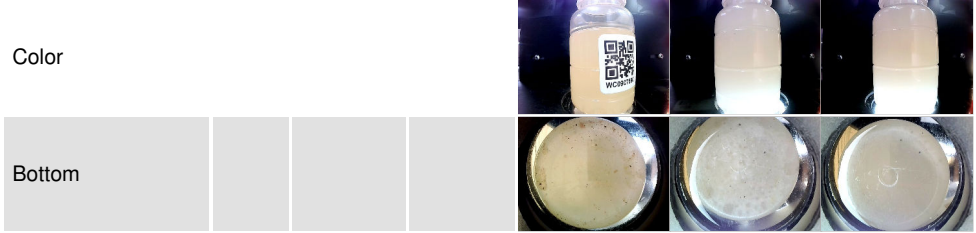
OIL ANALYSIS REPORT



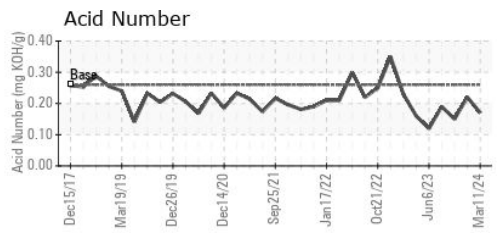
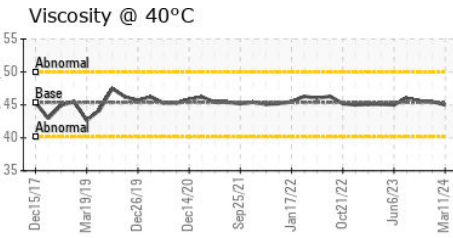
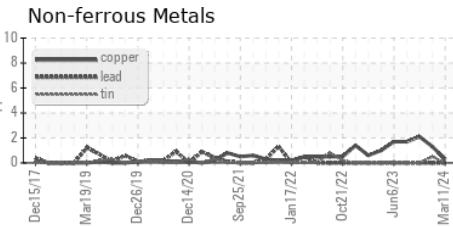
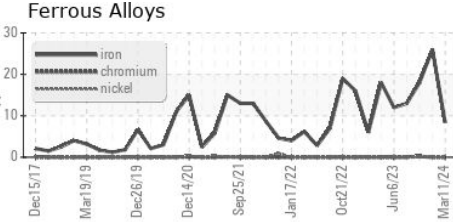
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	▲ MODER	▲ MODER	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	● MILKY	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	▲ 0.2%	▲ 0.2%
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	45.36	45.0	45.5

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0907890 **Received** : 19 Mar 2024
Lab Number : 06122289 **Tested** : 21 Mar 2024
Unique Number : 10936440 **Diagnosed** : 21 Mar 2024 - Don Baldrige
Test Package : IND 2 (Additional Tests: KF)

Rochelle Foods - PRE
 1001 South Main, P.O. Box 45
 Rochelle, IL
 US 61068
 Contact: JAMES ROBINSON III
 jrobinson3@hormel.com

Certificate L2367
 To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012) F: (815)562-4147