

OIL ANALYSIS REPORT



Machine Id VTU104 Component Hydraulic System Fluid AW HYDRAULIC OIL ISO 46 (--- GAL)

DIAGNOSIS

A Recommendation

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor.

Wear

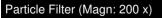
All component wear rates are normal.

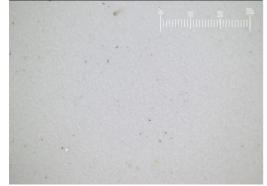
Contamination

There is a high amount of particulates present in the oil. Elemental level of silicon (Si) above normal indicating ingress of seal material.

Fluid Condition

Viscosity of sample indicates oil is within ISO 320 range, advise investigate. Confirm oil type. The AN level is acceptable for this fluid.



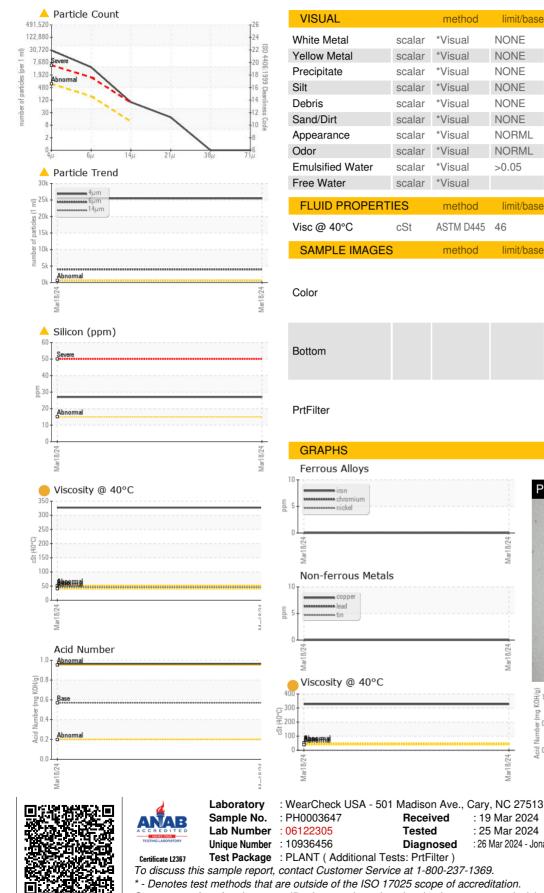


				Mar2024		
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		PH0003647		
Sample Date		Client Info		18 Mar 2024		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Sample Status				ABNORMAL		
CONTAMINATION	١	method	limit/base	current	history1	history2
Water		WC Method	>0.05	NEG		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	0		
Chromium	ppm	ASTM D5185m	>20	0		
Nickel	ppm	ASTM D5185m	>20	0		
Titanium	ppm	ASTM D5185m		0		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>20	<1		
Lead	ppm	ASTM D5185m	>20	0		
Copper	ppm	ASTM D5185m	>20	0		
Tin		ASTM D5185m	>20	۰ <1		
	ppm	ASTM D5185m	>20			
Vanadium Cadmium	ppm			0		
	ppm	ASTM D5185m		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	5	0		
Barium	ppm	ASTM D5185m	5	0		
Molybdenum	ppm	ASTM D5185m	5	0		
Manganese	ppm	ASTM D5185m		0		
Magnesium	ppm	ASTM D5185m	25	0		
Calcium	ppm	ASTM D5185m	200	0		
Phosphorus	ppm	ASTM D5185m	300	474		
Zinc	ppm	ASTM D5185m	370	0		
Sulfur	ppm	ASTM D5185m	2500	2545		
	ppm					
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	<u> </u>		
Sodium	ppm	ASTM D5185m		0		
Potassium	ppm	ASTM D5185m	>20	0		
FLUID CLEANLIN	ESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>640	^ 25473		
Particles >6µm		ASTM D7647	>160	<mark>/</mark> 3982		
Particles >14µm		ASTM D7647	>10	<u> </u>		
Particles >21µm		ASTM D7647	>3	<u> </u>		
Particles >38µm		ASTM D7647	>3	0		
Particles >71µm		ASTM D7647	>3	0		
Oil Cleanliness		ISO 4406 (c)	>16/14/10	A 22/19/14		
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.57	0.96		
	ing NOR/g	AU I IVI DOU40	0.07	0.30		

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Contact/Location: TS WAREHOUSE - UNIUNICALI

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method limit/base history1 history2 current NONE *Visual NONE *Visual NONE NONE scalar *Visua NONE NONE scalar *Visual NONE NONE *Visual NONE LIGHT NONE *Visual NONE NORML *Visual NORML *Visual NORML NORML scalar *Visual >0.05 NEG scalar *Visual NEG method limit/base current history historv2 ASTM D445 46 327.0 method limit/base history1 current history2 no image no image no image no image no image no image Particle Filter (Magn: 200 x) Mar18/24 Mar18/24 Acid Number KOH/g) Bu Bas Ab

Acid Ni

Marl

Mar18/24

: 19 Mar 2024

: 25 Mar 2024

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

: 26 Mar 2024 - Jonathan Hester

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