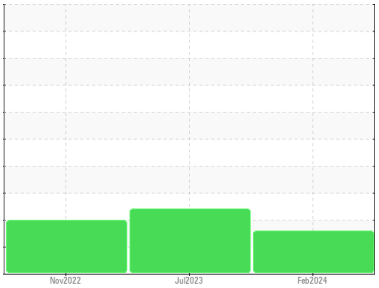
KAESER COMPRESSORS
Built for a lifetime.

OIL ANALYSIS REPORT

Sample Rating Trend



ISO

Machine Id
KAESER SK 19 2239814 (S/N 1034)
Component
Compressor
Fluid
KAESER SIGMA (OEM) S-460 (--- GAL)

DIAGNOSIS

Recommendation
No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear
All component wear rates are normal.

Contamination
There is a high amount of particulates present in the oil.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**KC06122323**	KC05897462	KC05700872
Sample Date		Client Info		**12 Feb 2024**	03 Jul 2023	12 Nov 2022
Machine Age	hrs	Client Info		**50286**	49402	47383
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	Changed
Sample Status				**ABNORMAL**	ABNORMAL	ABNORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	**0**	4	2
Chromium	ppm	ASTM D5185m	>10	**0**	0	0
Nickel	ppm	ASTM D5185m	>3	**0**	0	0
Titanium	ppm	ASTM D5185m	>3	**0**	<1	0
Silver	ppm	ASTM D5185m	>2	**0**	0	0
Aluminum	ppm	ASTM D5185m	>10	**<1**	1	<1
Lead	ppm	ASTM D5185m	>10	**0**	0	0
Copper	ppm	ASTM D5185m	>50	**4**	6	9
Tin	ppm	ASTM D5185m	>10	**<1**	0	0
Vanadium	ppm	ASTM D5185m		**0**	<1	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**0**	0	0
Barium	ppm	ASTM D5185m	90	**0**	0	3
Molybdenum	ppm	ASTM D5185m		**0**	0	0
Manganese	ppm	ASTM D5185m		**2**	1	1
Magnesium	ppm	ASTM D5185m	90	**24**	25	18
Calcium	ppm	ASTM D5185m	2	**0**	1	0
Phosphorus	ppm	ASTM D5185m		**0**	15	61
Zinc	ppm	ASTM D5185m		**25**	22	40

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	**0**	<1	0
Sodium	ppm	ASTM D5185m		**13**	8	4
Potassium	ppm	ASTM D5185m	>20	**0**	4	0
Water	%	ASTM D6304	>0.05	**0.014**	0.045	0.017
ppm Water	ppm	ASTM D6304	>500	**140**	451.8	173.5

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		**38944**	201369	55071
Particles >6µm		ASTM D7647	>1300	▲ **8285**	▲ 107118	▲ 12385
Particles >14µm		ASTM D7647	>80	▲ **514**	▲ 15418	▲ 736
Particles >21µm		ASTM D7647	>20	▲ **132**	▲ 4652	▲ 218
Particles >38µm		ASTM D7647	>4	**4**	▲ 183	● 7
Particles >71µm		ASTM D7647	>3	**1**	▲ 7	0
Oil Cleanliness		ISO 4406 (c)	>--/17/13	▲ **22/20/16**	▲ 25/24/21	▲ 23/21/17

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	**0.42**	0.37	0.35

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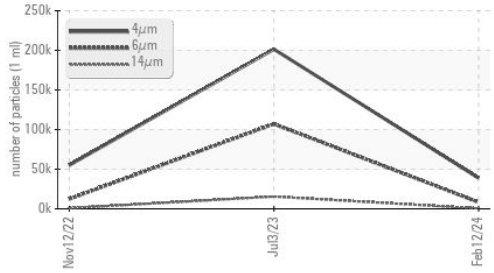
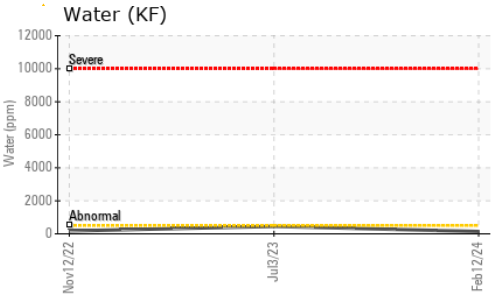
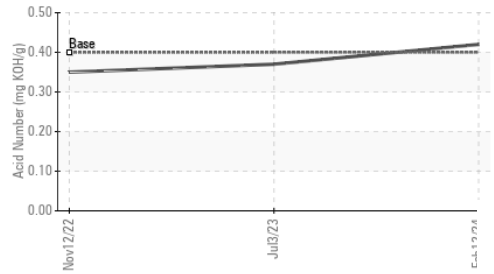
Particle Trend



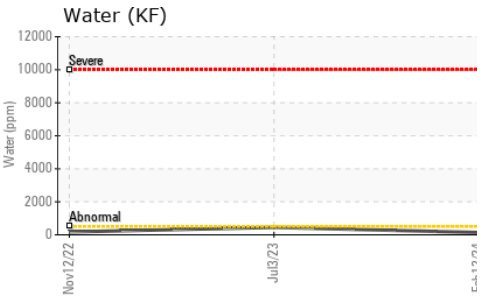
Water (KF)



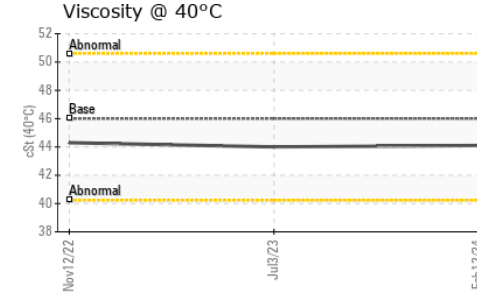
Acid Number



Water (KF)

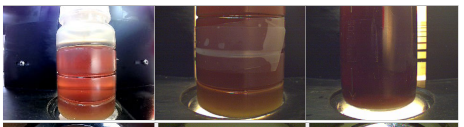


Viscosity @ 40°C



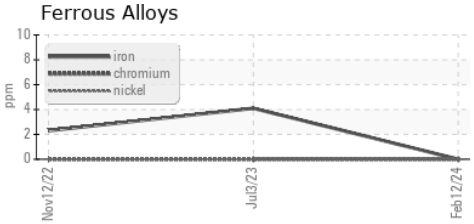
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	LIGHT	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	VLITE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	**44.1**	44.0	44.3

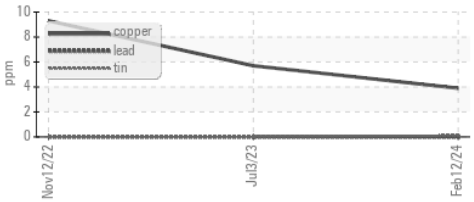
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS

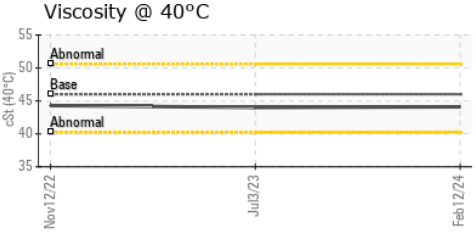
Ferrous Alloys



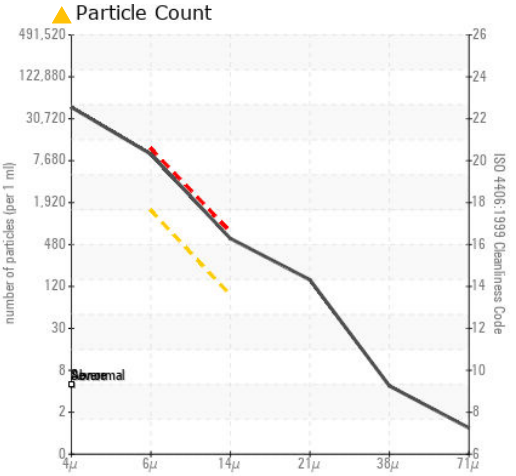
Non-ferrous Metals



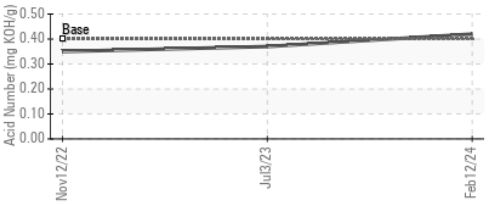
Viscosity @ 40°C



Particle Count



Acid Number



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KC06122323
Lab Number : 06122323
Unique Number : 10936474
Test Package : IND 2

Received : 19 Mar 2024
Tested : 20 Mar 2024
Diagnosed : 21 Mar 2024 - Don Baldridge

Certificate L2367

BITZER
4031 CHAMBLEE RD
OAKWOOD, GA
US 30566
Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: