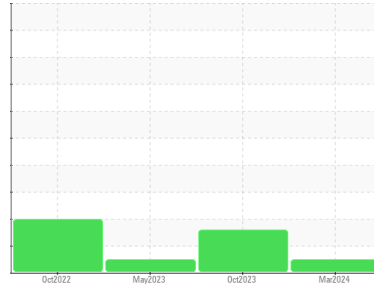




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Machine Id  
**KAESER 3268136**

Component  
**Compressor**

Fluid  
**KAESER SIGMA (OEM) S-460 (--- GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>KC122630</b>	KC05972923	KC101497
Sample Date	Client Info			<b>14 Mar 2024</b>	04 Oct 2023	09 May 2023
Machine Age	hrs	Client Info		<b>75817</b>	73600	71273
Oil Age	hrs	Client Info		<b>0</b>	0	3500
Oil Changed	Client Info			<b>N/A</b>	N/A	Not Changd
Sample Status				<b>NORMAL</b>	ABNORMAL	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<b>0</b>	0	0
Chromium	ppm	ASTM D5185m	>10	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m	>3	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m	>3	<b>0</b>	0	0
Silver	ppm	ASTM D5185m	>2	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m	>10	<b>0</b>	3	0
Lead	ppm	ASTM D5185m	>10	<b>0</b>	0	0
Copper	ppm	ASTM D5185m	>50	<b>4</b>	4	4
Tin	ppm	ASTM D5185m	>10	<b>&lt;1</b>	0	0
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	0

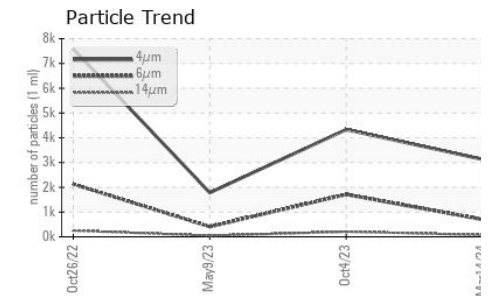
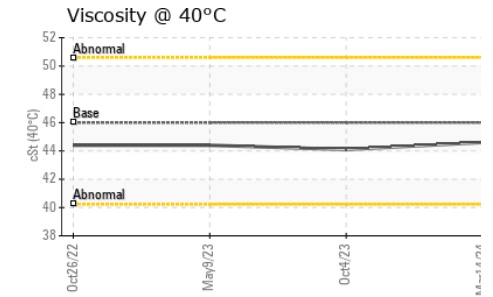
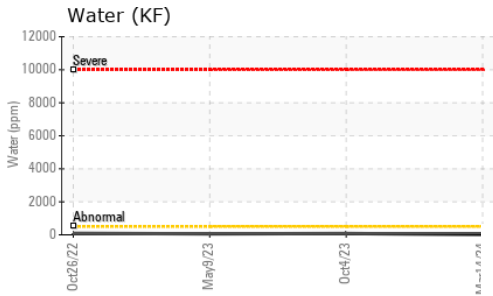
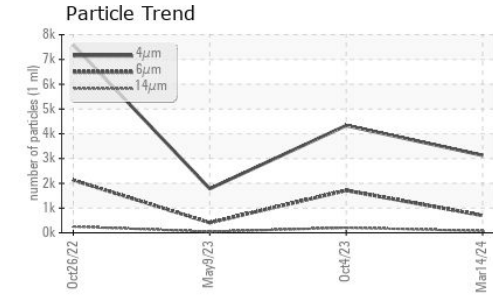
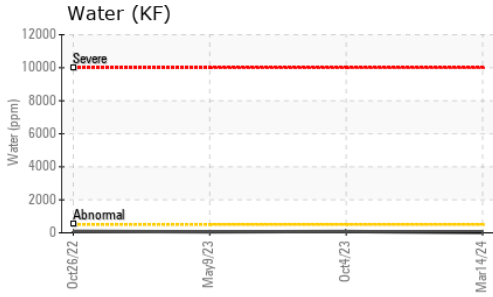
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<b>0</b>	0	0
Barium	ppm	ASTM D5185m	90	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m		<b>0</b>	0	0
Manganese	ppm	ASTM D5185m		<b>0</b>	0	0
Magnesium	ppm	ASTM D5185m	90	<b>0</b>	0	0
Calcium	ppm	ASTM D5185m	2	<b>0</b>	0	0
Phosphorus	ppm	ASTM D5185m		<b>0</b>	0	0
Zinc	ppm	ASTM D5185m		<b>0</b>	0	0

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<b>0</b>	0	0
Sodium	ppm	ASTM D5185m		<b>0</b>	<1	0
Potassium	ppm	ASTM D5185m	>20	<b>0</b>	0	0
Water	%	ASTM D6304	>0.05	<b>0.001</b>	0.008	0.005
ppm Water	ppm	ASTM D6304	>500	<b>5</b>	82.1	56.7

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		<b>3128</b>	4333	1781
Particles >6µm		ASTM D7647	>1300	<b>699</b>	▲ 1714	407
Particles >14µm		ASTM D7647	>80	<b>74</b>	▲ 206	46
Particles >21µm		ASTM D7647	>20	<b>23</b>	▲ 57	12
Particles >38µm		ASTM D7647	>4	<b>1</b>	2	1
Particles >71µm		ASTM D7647	>3	<b>0</b>	0	0
Oil Cleanliness		ISO 4406 (c)	>--/17/13	<b>19/17/13</b>	▲ 19/18/15	18/16/13

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	<b>0.48</b>	0.42	0.43

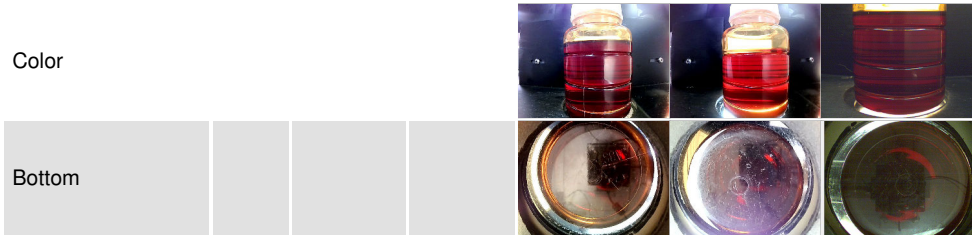
# OIL ANALYSIS REPORT



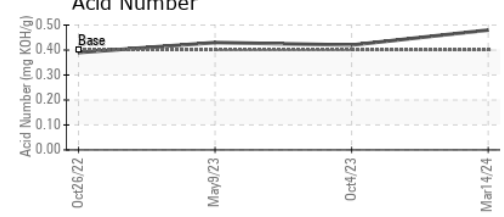
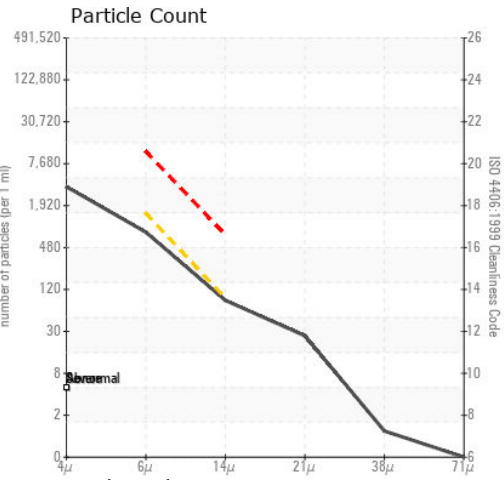
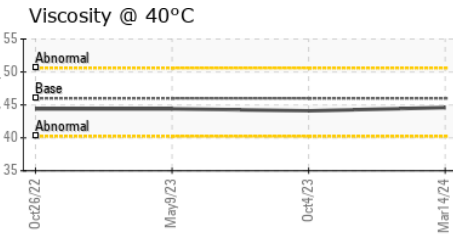
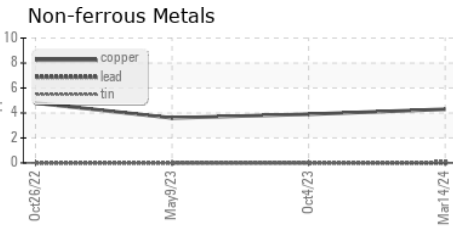
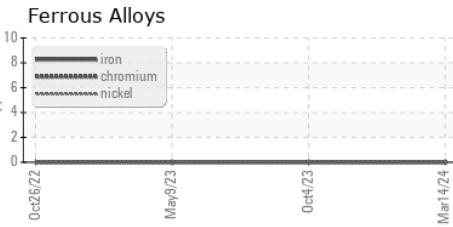
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 46	44.6	44.1	44.4

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : KC122630  
**Lab Number** : 06122368  
**Unique Number** : 10936519  
**Test Package** : IND 2  
**Received** : 19 Mar 2024  
**Tested** : 20 Mar 2024  
**Diagnosed** : 21 Mar 2024 - Jonathan Hester

**HAEMONETICS CORP**  
 1300 CLIFFORD BALL DR  
 CLINTON, PA  
 US 15026  
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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F: