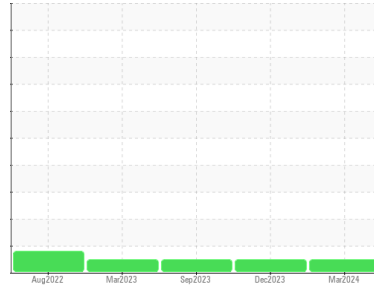




# OIL ANALYSIS REPORT

Sample Rating Trend

**NORMAL**



Machine Id  
**AC-11 (S/N APF152873)**

Component  
**Air Compressor**

Fluid  
**USPI OFS AIR 68 (--- GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the component. The amount and size of particulates present in the system is acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>USPM30485</b>	USPM31781	USPM29676
Sample Date	Client Info		<b>18 Mar 2024</b>	14 Dec 2023	13 Sep 2023
Machine Age	hrs	Client Info	<b>85805</b>	84023	68064
Oil Age	hrs	Client Info	<b>0</b>	0	0
Oil Changed	Client Info		<b>N/A</b>	N/A	N/A
Sample Status			<b>NORMAL</b>	NORMAL	NORMAL

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >70	<b>0</b>	0	0
Chromium	ppm	ASTM D5185m >15	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m >6	<b>0</b>	<1	0
Titanium	ppm	ASTM D5185m	<b>0</b>	0	0
Silver	ppm	ASTM D5185m	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >10	<b>&lt;1</b>	<1	0
Lead	ppm	ASTM D5185m >20	<b>0</b>	0	0
Copper	ppm	ASTM D5185m >80	<b>0</b>	<1	0
Tin	ppm	ASTM D5185m >15	<b>0</b>	0	0
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	<1
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	<1

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	<b>0</b>	0	0
Barium	ppm	ASTM D5185m	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m	<b>0</b>	0	0
Manganese	ppm	ASTM D5185m	<b>0</b>	<1	<1
Magnesium	ppm	ASTM D5185m	<b>0</b>	<1	0
Calcium	ppm	ASTM D5185m	<b>0</b>	2	0
Phosphorus	ppm	ASTM D5185m	<b>591</b>	585	521
Zinc	ppm	ASTM D5185m	<b>0</b>	0	0
Sulfur	ppm	ASTM D5185m	<b>715</b>	699	763

## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >12	<b>0</b>	<1	<1
Sodium	ppm	ASTM D5185m	<b>0</b>	<1	0
Potassium	ppm	ASTM D5185m >20	<b>0</b>	1	2
Water	%	ASTM D6304 >0.1	<b>0.00</b>	0.003	0.001
ppm Water	ppm	ASTM D6304 >1000	<b>0</b>	26	12.1

## FLUID CLEANLINESS

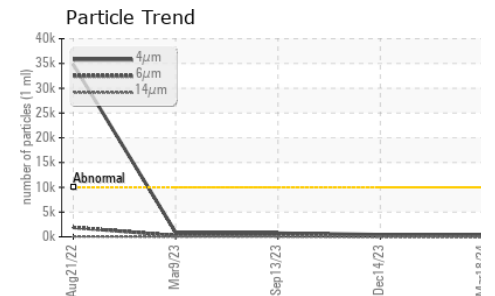
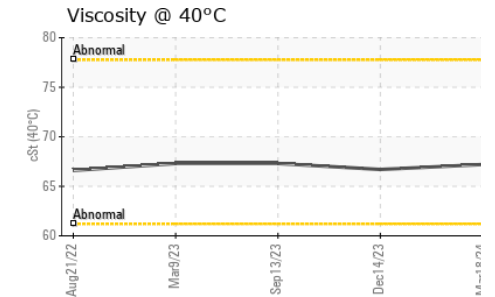
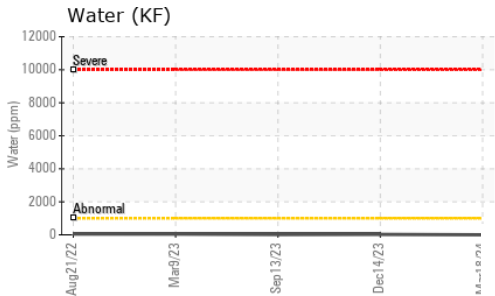
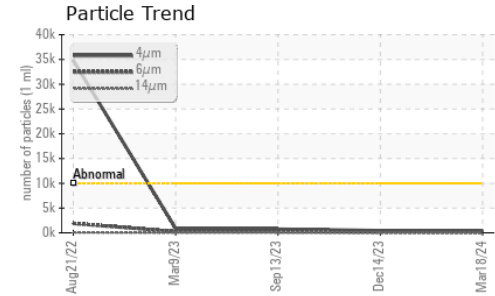
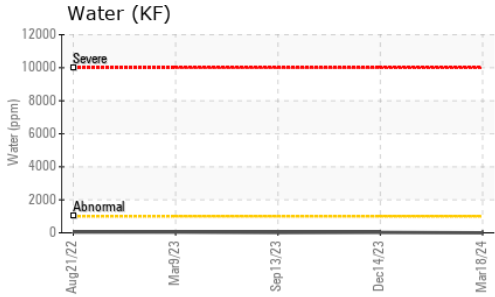
	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>10000	<b>331</b>	452	745
Particles >6µm	ASTM D7647	>2500	<b>64</b>	136	261
Particles >14µm	ASTM D7647	>640	<b>9</b>	12	30
Particles >21µm	ASTM D7647	>160	<b>1</b>	3	9
Particles >38µm	ASTM D7647	>40	<b>0</b>	0	1
Particles >71µm	ASTM D7647	>10	<b>0</b>	0	0
Oil Cleanliness	ISO 4406 (c)	>20/18/16	<b>16/13/10</b>	16/14/11	17/15/12

## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	<b>0.40</b>	0.34	0.30



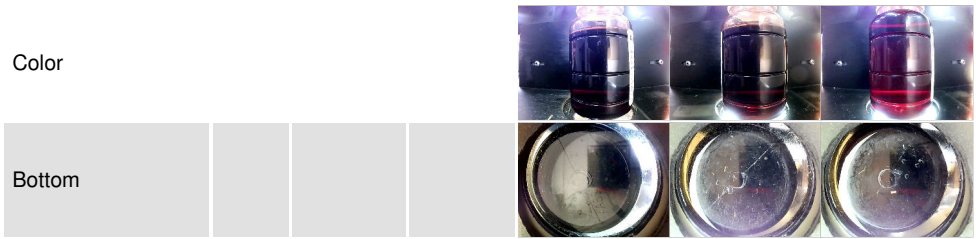
# OIL ANALYSIS REPORT



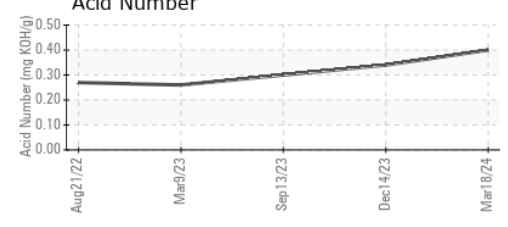
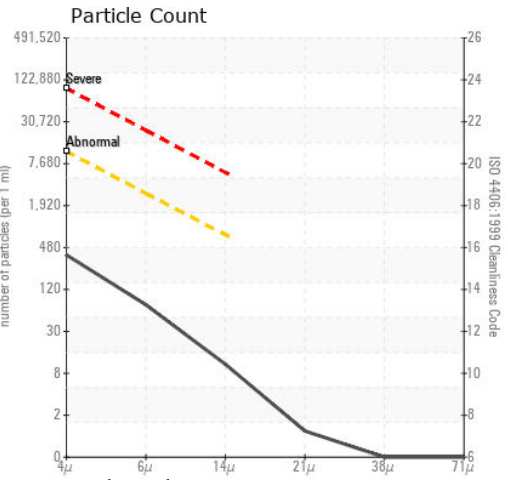
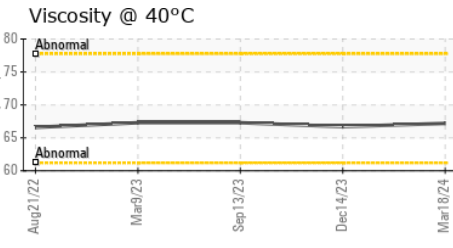
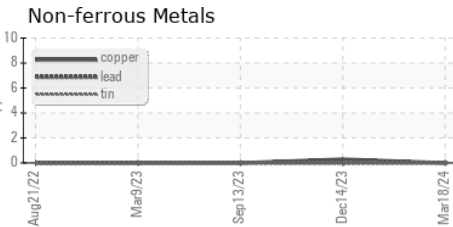
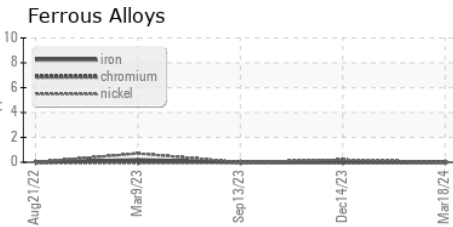
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	67.2	66.7	67.3

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : USPM30485  
**Lab Number** : 06122404  
**Unique Number** : 10936555  
**Test Package** : IND 2  
**Received** : 19 Mar 2024  
**Tested** : 20 Mar 2024  
**Diagnosed** : 20 Mar 2024 - Doug Bogart

**KraftHeinz - Winchester - Plant 8342**  
 220 Park Center Drive  
 Winchester, VA  
 US 22603  
 Contact: Wayne Griffith  
 gewdg00@kraftheinz.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)