

# **OIL ANALYSIS REPORT**

Sample Rating Trend

NORMAL

## Area **ROTO XTEND [SV0057]** Machine Id **ATLAS COPCO ITJ18292 - ARTISTIC COMPOSITE** Component

Compressor

#### DIAGNOSIS

## Recommendation

Resample at the next service interval to monitor.

# Wear

All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil.

# Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

				Mar2024		
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		UCH06122483		
Sample Date		Client Info		11 Mar 2024		
Machine Age	hrs	Client Info		8974		
Oil Age	hrs	Client Info		5279		
Oil Changed		Client Info		N/A		
Sample Status				NORMAL		
CONTAMINATION	٧	method	limit/base	current	history1	history2
Water		WC Method	>0.1	NEG		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0		
Chromium	ppm	ASTM D5185m	>5	0		
Nickel	ppm	ASTM D5185m		0		
Titanium	ppm	ASTM D5185m		0		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>15	0		
Lead	ppm	ASTM D5185m	>65	0		
Copper	ppm	ASTM D5185m	>65	0		
Tin	ppm	ASTM D5185m	>10	0		
Vanadium	ppm	ASTM D5185m		0		
Cadmium	ppm	ASTM D5185m		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0		
Barium	ppm	ASTM D5185m		0		
Molybdenum	ppm	ASTM D5185m		0		
Manganese	ppm	ASTM D5185m		0		
Magnesium	ppm	ASTM D5185m		0		
Calcium	ppm	ASTM D5185m		0		
Phosphorus	ppm	ASTM D5185m		23		
Zinc	ppm	ASTM D5185m		41		
Sulfur	ppm	ASTM D5185m		2		
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>35	<1		
Sodium	ppm	ASTM D5185m		0		
Potassium	ppm	ASTM D5185m	>20	0		
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.14	0.11		



0.16 Base 0.14

0.14 0.12 0.10 0.10 0.08 0.00

Pior 0.04 0.02 0.00 1/24

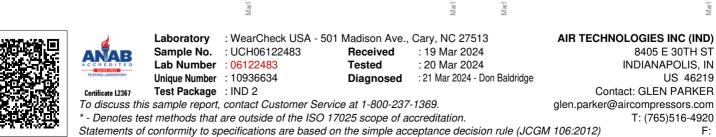
56

54 Abnormal

52 () 50 -48 -46 -Base 44 42 Abnormal 40. Mar11/24

# **OIL ANALYSIS REPORT**

Γ	RACHEM						
6.	Acid Number	VISUAL		method	limit/base	current	hi
4.	Base	White Metal	scalar	*Visual	NONE	NONE	
2.		Yellow Metal	scalar	*Visual	NONE	NONE	
0. 8.		Precipitate	scalar	*Visual	NONE	NONE	
6.		Silt	scalar	*Visual	NONE	NONE	
4.		Debris	scalar	*Visual	NONE	NONE	
2· 0·		Sand/Dirt	scalar	*Visual	NONE	NONE	
	Mar11/24	Appearance	scalar	*Visual	NORML	NORML	
	Mar Mar	Odor	scalar	*Visual	NORML	NORML	
	Viscosity @ 40°C	Emulsified Water	scalar	*Visual	>0.1	NEG	
6 ·		Free Water	scalar	*Visual		NEG	
4 · 2 ·	Abnormal	FLUID PROPER	TIES	method	limit/base	current	hi
0. 8.		Visc @ 40°C	cSt	ASTM D445	46	48.5	
6 ·	Base	SAMPLE IMAGE	S	method	limit/base	current	hi
4 · 2 ·	Abnormal						
0.	1/24	Color					no i
	Mar11/24 Mar11/24						
		Bottom					no i
		GRAPHS					
		Ferrous Alloys					
		8 - iron chromium					
		e 6-					
		ä 4					
		2					
		124			/24		
		Mar11/24			Mar11/24.		
		Non-ferrous Meta	ls				
		10 copper					
		6 - fin					
		2					
		0			+		
		Mar1 1/24			Mar11/24		
		≥ Viscosity @ 40°C			2		
		55 Abnormal			01	Acid Number	
					B/H0)		
		() 50 () 50)			E <sup>0.10</sup>	)	
		S 45			۹ ۵.0	5-	
		40 Abnormal			0.11 (b)/H(d) 0.01 0.0 9.0 9.0 0.0		
					Mar11/24	J	
		Mar11/24			Marl	Mar11/24	



Contact/Location: GLEN PARKER - UCAIRIND

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