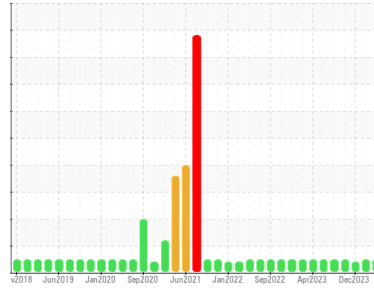




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Area  
**[604372400 SR]**  
 Machine Id  
**DAVID BROWNE (S/N 20068912)**  
 Component  
**Gearbox**  
 Fluid  
**GEAR OIL ISO 320 (--- GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>WC0854412</b>	WC0854115	WC0605488
Sample Date	Client Info		<b>14 Mar 2024</b>	13 Jan 2024	08 Dec 2023
Machine Age	mls	Client Info	<b>0</b>	0	0
Oil Age	mls	Client Info	<b>0</b>	0	0
Oil Changed	Client Info		<b>Not Changed</b>	Changed	Not Changed
Sample Status			<b>NORMAL</b>	NORMAL	ATTENTION

## CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.2	<b>NEG</b>	NEG	NEG

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >200	<b>3</b>	4	0
Chromium	ppm	ASTM D5185m >15	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m >15	<b>0</b>	0	<1
Titanium	ppm	ASTM D5185m	<b>0</b>	0	0
Silver	ppm	ASTM D5185m	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >25	<b>0</b>	0	<1
Lead	ppm	ASTM D5185m >100	<b>0</b>	<1	0
Copper	ppm	ASTM D5185m >200	<b>0</b>	1	0
Tin	ppm	ASTM D5185m >25	<b>0</b>	<1	0
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 50	<b>0</b>	0	0
Barium	ppm	ASTM D5185m 15	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m 15	<b>0</b>	0	0
Manganese	ppm	ASTM D5185m	<b>0</b>	0	<1
Magnesium	ppm	ASTM D5185m 50	<b>0</b>	0	<1
Calcium	ppm	ASTM D5185m 50	<b>0</b>	2	2
Phosphorus	ppm	ASTM D5185m 350	<b>224</b>	246	208
Zinc	ppm	ASTM D5185m 100	<b>8</b>	4	0
Sulfur	ppm	ASTM D5185m 12500	<b>2064</b>	1852	1987

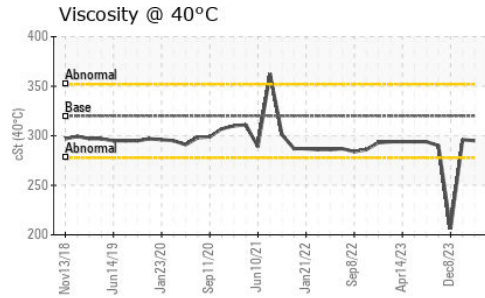
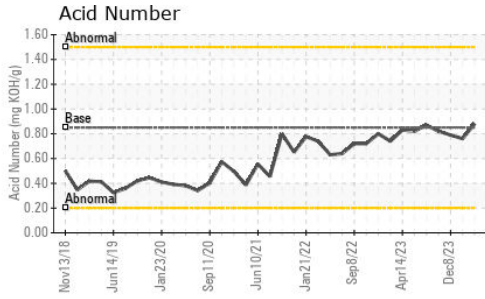
## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >50	<b>20</b>	19	5
Sodium	ppm	ASTM D5185m	<b>0</b>	0	0
Potassium	ppm	ASTM D5185m >20	<b>0</b>	2	1

## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.85	<b>0.88</b>	0.76	0.79

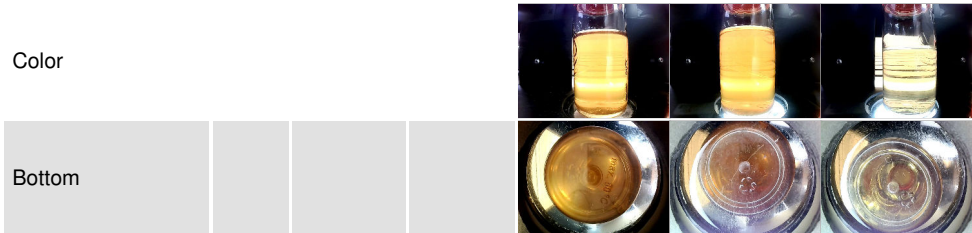
# OIL ANALYSIS REPORT



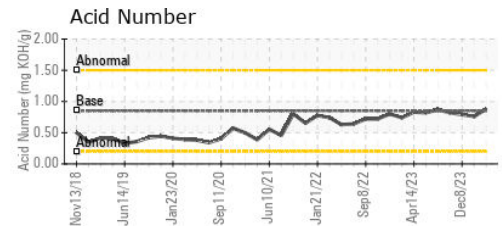
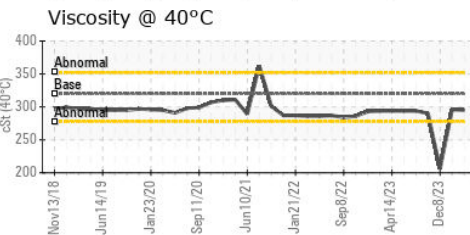
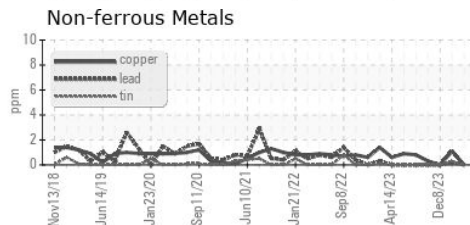
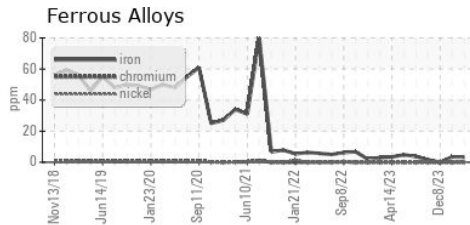
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 320	<b>295</b>	296	206

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0854412      **Received** : 19 Mar 2024  
**Lab Number** : **06122559**      **Tested** : 20 Mar 2024  
**Unique Number** : 10936710      **Diagnosed** : 21 Mar 2024 - Jonathan Hester  
**Test Package** : IND 2

**MARS CHOCOLATE**  
 2019 NORTH OAK PARK  
 CHICAGO, IL  
 US 60707  
 Contact: TONY FIORE  
 tony.fiore@effem.com  
 T: (773)745-2279  
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)