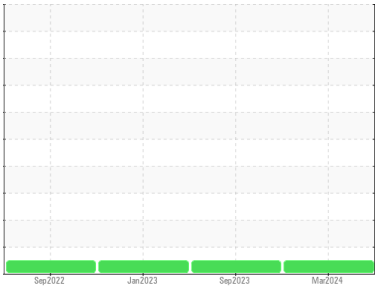
KIMBRO FLUID SOLUTIONS

OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL

Area
AREA 1 EXTRUSION
Machine Id
N3-B EXTRUDER GEARBOX
Component
Gearbox
Fluid
PETRO CANADA ENDURATEX EP 150 (33 GAL)

DIAGNOSIS

Recommendation
Resample at the next service interval to monitor.

Wear
All component wear rates are normal.

Contamination
There is no indication of any contamination in the oil.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**KFS0005096**	KFS0004186	WC0762595
Sample Date		Client Info		**14 Mar 2024**	18 Sep 2023	20 Jan 2023
Machine Age	yrs	Client Info		**0**	0	32
Oil Age	yrs	Client Info		**0**	0	6
Oil Changed		Client Info		**Filtered**	Filtered	Filtered
Sample Status				**NORMAL**	NORMAL	NORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Water		WC Method	>0.2	**NEG**	NEG	NEG

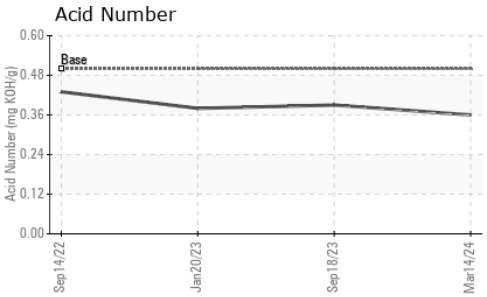
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>200	**11**	15	11
Chromium	ppm	ASTM D5185m	>15	**0**	0	0
Nickel	ppm	ASTM D5185m	>15	**0**	<1	0
Titanium	ppm	ASTM D5185m		**0**	0	0
Silver	ppm	ASTM D5185m		**0**	<1	0
Aluminum	ppm	ASTM D5185m	>25	**0**	0	<1
Lead	ppm	ASTM D5185m	>100	**0**	0	0
Copper	ppm	ASTM D5185m	>200	**0**	<1	<1
Tin	ppm	ASTM D5185m	>25	**0**	<1	0
Vanadium	ppm	ASTM D5185m		**0**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

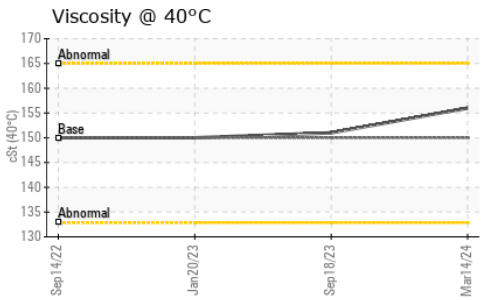
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	55	**27**	30	31
Barium	ppm	ASTM D5185m	0	**0**	0	2
Molybdenum	ppm	ASTM D5185m	0	**0**	0	<1
Manganese	ppm	ASTM D5185m	0	**0**	<1	<1
Magnesium	ppm	ASTM D5185m	2	**0**	2	0
Calcium	ppm	ASTM D5185m	6	**0**	2	1
Phosphorus	ppm	ASTM D5185m	250	**228**	259	219
Zinc	ppm	ASTM D5185m	3	**0**	0	6
Sulfur	ppm	ASTM D5185m	7500	**6560**	7897	6561

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	**0**	<1	<1
Sodium	ppm	ASTM D5185m		**0**	2	<1
Potassium	ppm	ASTM D5185m	>20	**0**	1	0

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.5	**0.36**	0.39	0.38

OIL ANALYSIS REPORT



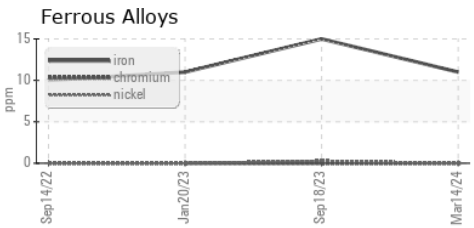


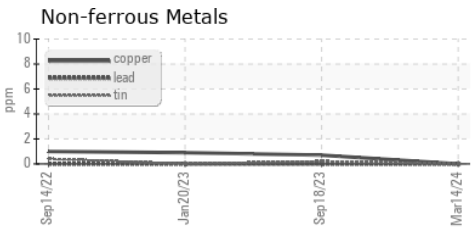
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

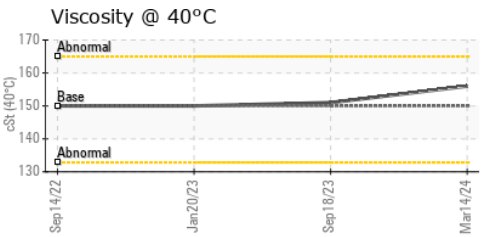
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	150.0	**156**	151	150

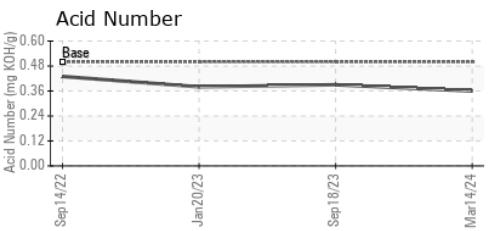
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS









Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KFS0005096
Lab Number : 06122572
Unique Number : 10936723
Test Package : IND 2

Received : 19 Mar 2024
Tested : 20 Mar 2024
Diagnosed : 20 Mar 2024 - Wes Davis

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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