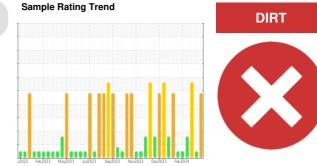


## **OIL ANALYSIS REPORT**



Component **Biogas Engine** Fluid

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BRCM01BE (S/N GZJ00658)

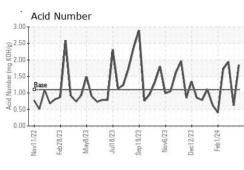
| CHEVRON HDAX 9500 C  | AS ENGINE OIL 40 ( | ( GAL)   | v2022 Feb20 | D23 May2023 Jul2023 | Sep2023 Nov2023 Dec2023 | Feb2024     |             |
|--|--------------------|----------|-------------|---------------------|-------------------------|-------------|-------------|
| DIAGNOSIS  | SAMPLE INFOR       | MATION   | method      | limit/base          | e current               | history1    | history2    |
| Recommendation   | Sample Number      |          | Client Info |                     | WC0760875               | WC0760849   | WC0760845   |
| We recommend that you drain the oil and perform a  | Sample Date        |          | Client Info |                     | 15 Mar 2024             | 28 Feb 2024 | 21 Feb 2024 |
| Iter service on this component if not already done.  | Machine Age        | hrs      | Client Info |                     | 75395                   | 75064       | 74900       |
| le recommend an early resample to monitor this   | Oil Age            | hrs      | Client Info |                     | 445                     | 114         | 580         |
| ondition.  | Oil Changed        |          | Client Info |                     | Not Changd              | Not Changd  | Not Changd  |
| lear   | Sample Status      |          |             |                     | SEVERE                  | NORMAL      | SEVERE      |
| l component wear rates are normal.   | CONTAMINATIC       | NI       | method      | limit/base          | e current               | history1    | history2    |
| Contamination<br>emental level of silicon (Si) above normal.   | Fuel               |          | WC Method   |                     |                         | <1.0        | <1.0        |
|  |                    |          |             |                     | <1.0<br>NEG             | <1.0<br>NEG | <1.0<br>NEG |
| uid Condition  | Water              |          | WC Method   | >0.1                |                         |             |             |
| The BN result indicates that there is suitable<br>alkalinity remaining in the oil. The AN level is<br>acceptable for this fluid. | Glycol             |          | WC Method   |                     | NEG                     | NEG         | NEG         |
|  | WEAR METALS        |          | method      | limit/base          | e current               | history1    | history2    |
|  | Iron               | ppm      | ASTM D5185m |                     | 3                       | 0           | 6           |
|  | Chromium           | ppm      | ASTM D5185m |                     | 0                       | 0           | <1          |
|  | Nickel             | ppm      | ASTM D5185m | >2                  | 0                       | 0           | <b>1</b>    |
|  | Titanium           | ppm      | ASTM D5185m |                     | 0                       | 0           | <1          |
|  | Silver             | ppm      | ASTM D5185m | >5                  | 0                       | 0           | <1          |
|  | Aluminum           | ppm      | ASTM D5185m | >6                  | 1                       | 1           | 1           |
|  | Lead               | ppm      | ASTM D5185m | >9                  | <1                      | 0           | 4           |
|  | Copper             | ppm      | ASTM D5185m | >6                  | 0                       | 0           | 3           |
|  | Tin                | ppm      | ASTM D5185m | >4                  | 3                       | <1          | 7           |
|  | Vanadium           | ppm      | ASTM D5185m |                     | 0                       | 0           | <1          |
|  | Cadmium            | ppm      | ASTM D5185m |                     | 0                       | 0           | <1          |
|  | ADDITIVES          |          | method      | limit/base          | e current               | history1    | history2    |
|  | Boron              | ppm      | ASTM D5185m |                     | 12                      | 14          | 18          |
|  | Barium             | ppm      | ASTM D5185m |                     | 0                       | 0           | 5           |
|  | Molybdenum         | ppm      | ASTM D5185m |                     | 11                      | 8           | 12          |
|  | Manganese          | ppm      | ASTM D5185m |                     | 0                       | <1          | <1          |
|  | Magnesium          | ppm      | ASTM D5185m |                     | 51                      | 45          | 47          |
|  | Calcium            | ppm      | ASTM D5185m |                     | 1858                    | 1657        | 1794        |
|  | Phosphorus         | ppm      | ASTM D5185m |                     | 300                     | 314         | 312         |
|  | Zinc               | ppm      | ASTM D5185m |                     | 392                     | 369         | 409         |
|  | Sulfur             | ppm      | ASTM D5185m |                     | 2596                    | 1691        | 2395        |
|  | CONTAMINANTS       | S        | method      | limit/base          | e current               | history1    | history2    |
|  | Silicon            | ppm      | ASTM D5185m | >181                | <b>2</b> 11             | 61          | <b>2</b> 76 |
|  | Sodium             | ppm      | ASTM D5185m |                     | 0                       | 0           | 0           |
|  | Potassium          | ppm      | ASTM D5185m | >20                 | 0                       | 0           | 2           |
|  | INFRA-RED          |          | method      | limit/base          | e current               | history1    | history2    |
|  | Soot %             | %        | *ASTM D7844 |                     | 0.1                     | 0           | 0.1         |
|  | Nitration          | Abs/cm   | *ASTM D7624 | >20                 | 6.8                     | 5.9         | 6.6         |
|  | Sulfation          | Abs/.1mm | *ASTM D7415 |                     | 19.6                    | 15.7        | 20.1        |
|  | FLUID DEGRAD       |          | method      | limit/base          |                         | history1    | history2    |
|  |                    |          |             |                     |                         |             | -           |
|  | Oxidation          | Abs/.1mm | *ASTM D7414 |                     | 14.9                    | 9.4         | 15.3        |
|  | Acid Number (AN)   |          | ASTM D8045  |                     | 1.84                    | 0.62        | 1.94        |
|  | Base Number (BN)   | mg KOH/g | ASTM D2896  | 5.4                 | 3.97                    | 5.39        | 4.27        |

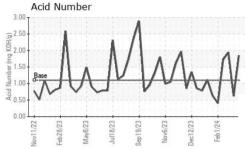
Submitted By: BRETT PONTIUS

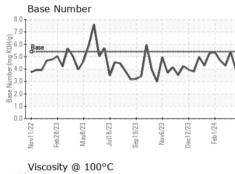
Page 1 of 2

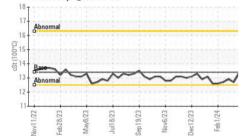


## **OIL ANALYSIS REPORT**









| 000000000000000000000000000000000000000 | VISUAL                                      |                         | method                         | limit/base  | current                         | history1                          | history2            |
|---|---|-------------------------|--------------------------------|---|---------------------------------|-----------------------------------|---------------------|
|   | White Metal                                 | scalar                  | *Visual                        | NONE  | NONE                            | NONE                              | NONE                |
|   | Yellow Metal                                | scalar                  | *Visual                        | NONE  | NONE                            | NONE                              | NONE                |
| 1 11                                    | Precipitate                                 | scalar                  | *Visual                        | NONE  | NONE                            | NONE                              | NONE                |
| WALK                                    | Silt  | scalar                  | *Visual                        | NONE  | NONE                            | NONE                              | NONE                |
| . VI                                    | Debris                                      | scalar                  | *Visual                        | NONE  | NONE                            | NONE                              | NONE                |
|   | Sand/Dirt                                   | scalar                  | *Visual                        | NONE  | NONE                            | NONE                              | NONE                |
| Dec12/23 -<br>Feb1/24                   | Appearance                                  | scalar                  | *Visual                        | NORML   | NORML                           | NORML                             | NORML               |
| Fet                                     | Odor  | scalar                  | *Visual                        | NORML   | NORML                           | NORML                             | NORML               |
|   | Emulsified Water                            | scalar                  | *Visual                        | >0.1  | NEG                             | NEG                               | NEG                 |
|   | Free Water                                  | scalar                  | *Visual                        |   | NEG                             | NEG                               | NEG                 |
| A                                       | FLUID PROPERT                               |                         | method                         | limit/base  | current                         | history1                          | history2            |
| $\Lambda$                               | Visc @ 100°C                                | cSt                     | ASTM D445                      | 13.4  | 13.3                            | 12.7                              | 12.9                |
| MAT                                     | GRAPHS                                      |                         |                                |   |                                 |                                   |                     |
| ν.                                      | Iron (ppm)                                  |                         |                                | 1   | Lead (ppm)                      |                                   |                     |
| 23                                      | 20 Severe                                   |                         |                                |   | Severe                          |                                   |                     |
| Dec12/23<br>Feb1/24                     |   |                         |                                | _1  | 0 - Abnormal                    | ndaantiinii                       |                     |
|   | 15 - Abnormal                               |                         |                                | Шd  |                                 |                                   | $\Lambda \sim 1$    |
|   | 5 A A                                       | A.                      | M.A.                           | 1   | 5-                              | MA                                | M                   |
|   |   | V                       | VV                             |   |                                 | N VV                              | <u> </u>            |
|   | Vov11/22<br>Feb28/23<br>May8/23<br>Jul18/23 | Sep 19/23               | Nov6/23<br>Dec12/23<br>Feh1/24 |   | Vov11/22<br>Feb28/23<br>May8/23 | Jul18/23<br>Sep19/23<br>Nov6/23   | Dec12/23<br>Feb1/24 |
| M                                       | 2   | Sep                     | Dec N.                         |   | -                               |                                   | Le Dei              |
| V. 7                                    | Aluminum (ppm)                              |                         |                                |   | Chromium (p                     | pm)                               |                     |
|   | 12 Severe                                   |                         |                                |   | 5 - Severe                      |                                   |                     |
|   | 8 Abnormal                                  |                         |                                |   | 4 - Abnormal                    |                                   |                     |
| Dec12/23                                | E 6 - Abnormal                              | AL                      |                                | mdd   |                                 |                                   |                     |
| Dec1<br>Feb                             |   | -1/1                    | m                              |   | 2                               |                                   |                     |
|   |   | r                       |                                |   |                                 | ~~~                               | ~~~                 |
|   | Vov11/22<br>Feb28/23<br>May8/23<br>Jul18/23 | Sep 19/23               | Nov6/23<br>Dec12/23<br>Feh1/24 | 3   | Nov11/22<br>Feb28/23<br>May8/23 | Jul18/23<br>Sep19/23<br>Nov6/23   | Dec12/23<br>Feb1/24 |
|   | Zopper (ppm)                                | ζ.                      |                                | ~~  | Silicon (ppm)                   |                                   |                     |
|   | 20 T  |                         | 11111111                       | 40  |                                 | 1                                 |                     |
|   | 15 - Severe                                 |                         |                                | 30  | 0                               | 1/1                               | · A                 |
| m                                       | <u>ڦِ ا</u> م-                              |                         |                                | 틆 20  |                                 | N/ IA                             | <u>// N A.</u>      |
|   | Abnormal                                    |                         | A                              | 10  | TI.NI                           | J' VV                             | VV                  |
| ec12/23 -<br>Feb1/24 -                  |   | ~                       | A                              | ~   |                                 |                                   | V V                 |
| Dec12/23<br>Feb1/24                     | 823<br>823<br>823                           | 1/23 -                  | 5/23<br>2/23                   | <b>b</b> 1  | 1/22<br>1/23                    | 3/23 -<br>1/23 -                  | 2/23                |
|   | Nov11/22<br>Feb28/23<br>May8/23<br>Jul18/23 | Sep19/23                | Nov6/23<br>Dec12/23<br>Feh1/24 | 1   | Nov11/22<br>Feb28/23<br>May8/23 | Jul18/23<br>Sep19/23<br>Nov6/23   | Dec12/23<br>Feb1/24 |
|   | –<br>Viscosity @ 100°C                      |                         |                                |   | Base Number                     |                                   | 67989E              |
|   | 18 T  |                         |                                | 8.<br>9   | 0-                              |                                   |                     |
|   | S <sup>16</sup>                             |                         |                                | (B)(OH)(B)<br>(B) (B) (B) (B) (B) (B) (B) (B) (B) (B) | 0- Base                         | h A                               |                     |
|   | Abnorma                                     |                         |                                | ju<br>12 4.1  | ~~~                             | JV VV                             | m                   |
|   | あ<br>12<br>12                               | ~~~                     | ~~~~                           | Wumt  | 0                               | v                                 |                     |
|   | 10  |                         |                                | 88<br>0.1   | 0                               |                                   |                     |
|   |   | 9/23                    | Nov6/23 -<br>lec12/23 -        |   |                                 | Jul18/23 -<br>ep 19/23 -          | ec12/23 -           |
|   | Nov11/22<br>Feb28/23<br>May8/23<br>Jul18/23 | Sep 19/23               | Nov6/23<br>Dec12/23<br>Feh1/24 |   | Nov11/22<br>Feb28/23<br>May8/23 | Jul18/23<br>Sep19/23<br>Nov6/23   | Dec12/23<br>Feb1/24 |
| Labor 1                                 |   | 4 M 4 - 12              |                                | NO 07540  | _                               |                                   |                     |
| Laboratory<br>Sample No.                | : WearCheck USA - 50<br>: WC0760875         | 1 Madisc<br><b>Rece</b> |                                | , NC 27513<br>Mar 2024                                |                                 | DL NA Recips-I                    |                     |
|   | : 06122596                                  | Teste                   |                                | ) Mar 2024<br>) Mar 2024                              |                                 |                                   | GETOWN, OH          |
| Unique Number                           | : 10936747                                  |                         |                                | Mar 2024 - Se   | ean Felton                      |                                   | US 45121            |
| Test Package                            | : MOB 2<br>contact Customer Servi           | aa at 1 (               | 000 007 1000                   | <b>`</b>  |                                 | Contact: MITC<br>Mitchell Butler@ | HELL BUTLER         |

Certificate L2367 To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Submitted By: BRETT PONTIUS

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Page 2 of 2

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F: