

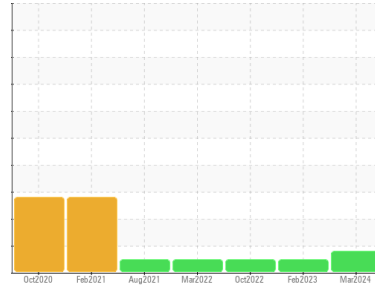


# COOLANT REPORT

Sample Rating Trend

APPEARANCE

Area  
**Kenova**  
 Machine Id  
**[Kenova] Coolant - Starboard Main Engine (Jacket)**  
 Component  
**Coolant**  
 Fluid  
**CATERPILLAR ELC (35 GAL)**



## DIAGNOSIS

### Recommendation

We recommend drain/flush system, and refill with 50/50 antifreeze water mixture. We advise that you replenish the supplemental coolant additives (SCAs) and add per manufacturer's recommendations. ( Customer Sample Comment: Coolant )

### Corrosion

All metal levels are normal indicating no corrosion in the cooling system.

### Contaminants

Sediment present.

### Coolant Condition

Carboxylate test failed. Glycol and nitrite levels are acceptable. The pH level of this fluid is within the acceptable limits.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>WC0805210</b>	WC0735276	WC0719104
Sample Date	Client Info		<b>11 Mar 2024</b>	14 Feb 2023	25 Oct 2022
Machine Age	hrs	Client Info	<b>40128</b>	32792	30630
Oil Age	hrs	Client Info	<b>0</b>	0	0
Oil Changed	Client Info		<b>N/A</b>	N/A	N/A
Sample Status			<b>ABNORMAL</b>	NORMAL	NORMAL

## PHYSICAL TEST RESULTS

	method	limit/base	current	history1	history2
Glycol Type	FT-IR		---	---	---
Specific Gravity	*ASTM D1298		<b>1.046</b>	1.048	1.052
pH	Scale 0-14 ASTM D1287		<b>7.68</b>	8.04	8.15
Nitrites	ppm AP-053:2009		<b>488</b>	412	788
Reserve Alkalinity	Scale 0-20 *ASTM D1121		---	---	---
Percentage Glycol	% ASTM D3321		<b>34.7</b>	35.3	38.6
Freezing Point	°F ASTM D3321		<b>-2</b>	-3	-9
Total Dissolved Solids			<b>261.5</b>	253.5	328.0
Carboxylate			<b>fail</b>	fail	fail

## CORROSION INHIBITORS

	method	limit/base	current	history1	history2
Silicon	ppm ASTM D6130	0	<b>18</b>	87	39
Phosphorus	ppm ASTM D6130	0	<b>0</b>	36	6
Boron	ppm ASTM D6130	0	<b>16</b>	63	48
Molybdenum	ppm ASTM D6130	950	<b>309</b>	762	758

## CORROSION

	method	limit/base	current	history1	history2
Iron	ppm ASTM D6130	>15	<b>8</b>	4	<1
Aluminum	ppm ASTM D6130	>10	<b>0</b>	<1	<1
Copper	ppm ASTM D6130	>10	<b>&lt;1</b>	2	1
Lead	ppm ASTM D6130	>10	<b>&lt;1</b>	1	<1
Tin	ppm ASTM D6130	>10	<b>0</b>	1	0
Zinc	ppm ASTM D6130		<b>0</b>	1	<1

## CONTAMINANTS

	method	limit/base	current	history1	history2
Chlorine	ppm ASTM D6130		<b>8</b>	65	21

## CARRIER SALTS

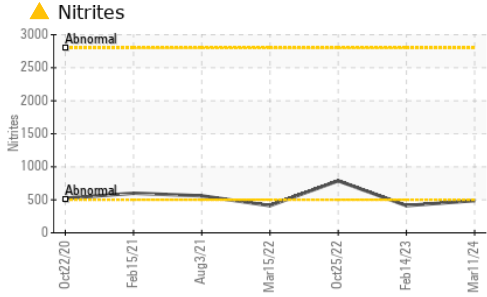
	method	limit/base	current	history1	history2
Sodium	ppm ASTM D6130		<b>2771</b>	5335	5495
Potassium	ppm ASTM D6130		<b>13</b>	209	260

## SCALE POTENTIAL

	method	limit/base	current	history1	history2
Calcium	ppm ASTM D6130		<b>5</b>	18	9
Magnesium	ppm ASTM D6130		<b>3</b>	7	4

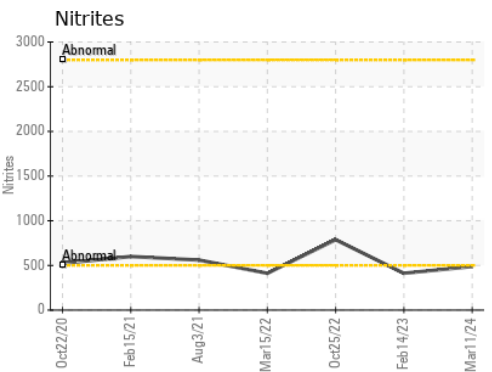
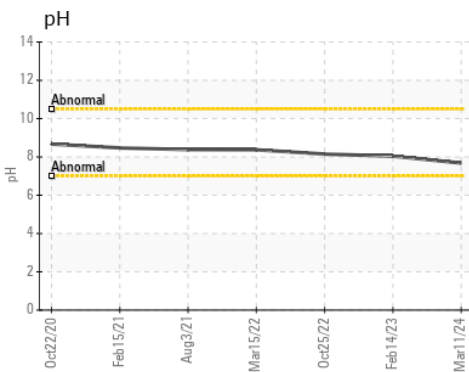
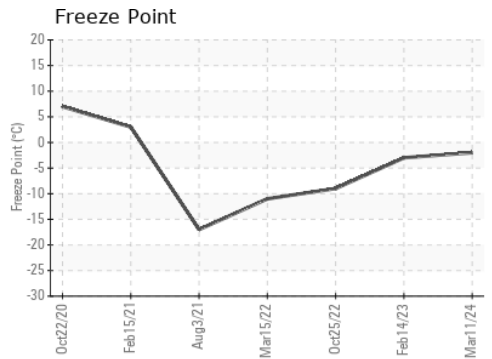
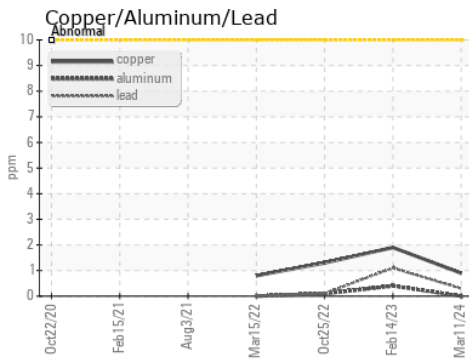
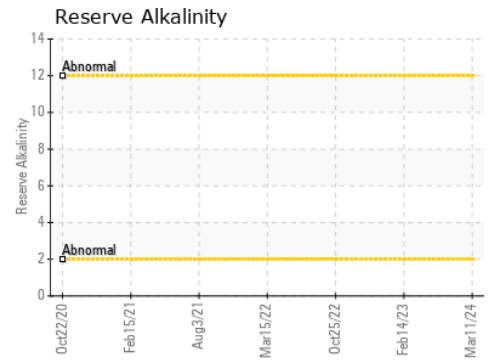
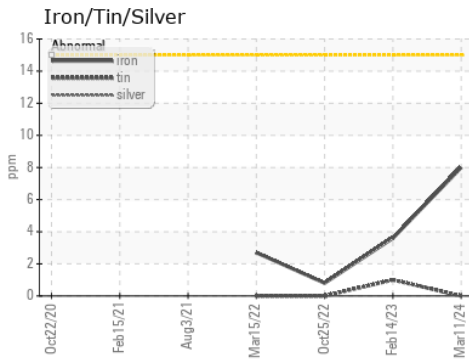


# COOLANT REPORT



VISUAL	method	limit/base	current	history1	history2
Coolant Color	*Visual		Red	Red	Red
Coolant Appearance	*Visual	Clear	▲ sediment	normal	normal
Color					
Bottom					

## GRAPHS



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513

**Sample No.** : WC0805210

**Lab Number** : 06122871

**Unique Number** : 10937022

**Test Package** : COOL- ( Additional Tests: BoilingPoint, COOL, GlycolType, ICP, KF )

**Received** : 19 Mar 2024

**Tested** : 22 Mar 2024

**Diagnosed** : 22 Mar 2024 - Jonathan Hester

**MARATHON PETROLEUM CO.**

101 12TH ST

CATLETTSBURG, KY

US 41169

Contact: SHAWN MCCLASKEY

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F: x:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)