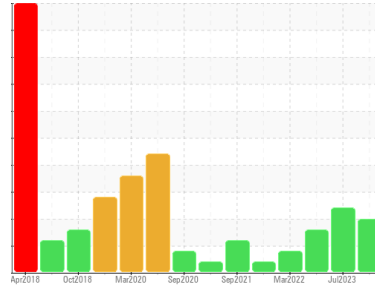


OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Area
AG FORMALDEHYDE
Machine Id
FM BLOWER-SILVER PROCESS FANBL11001 GE (S/N 2263591 GEAR END)
Component
Blower
Fluid
CHEVRON DELO TORQFORCE SAE 30 (4 GAL)

DIAGNOSIS

Recommendation

No corrective actions at this time. Continue to sample at the standard interval.

Wear

The wear rate is low and steady

Contamination

Oil cleanliness is on par with new unfiltered oil. It would be useful to filter the oil while the machine is operating using side-stream (kidney-loop) filtration, with elements rates for B6=75 or better.

Fluid Condition

Fluid health conditions indicate that the oil is acceptable for continued use.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	PLS0000623	PLS0000625	PLS0000621
Sample Date	Client Info	14 Mar 2024	18 Jul 2023	28 Nov 2022
Machine Age	hrs	6000	6000	6000
Oil Age	hrs	0	0	0
Oil Changed	Client Info	N/A	N/A	N/A
Sample Status		ABNORMAL	ABNORMAL	ABNORMAL

CONTAMINATION

method	limit/base	current	history1	history2
Water	WC Method	NEG	NEG	NEG

WEAR METALS

method	limit/base	current	history1	history2	
PQ	ASTM D8184	13	10	12	
Iron	ppm	ASTM D5185m >20	9	4	▲ 19
Chromium	ppm	ASTM D5185m >20	0	<1	<1
Nickel	ppm	ASTM D5185m >20	0	0	0
Titanium	ppm	ASTM D5185m	0	0	<1
Silver	ppm	ASTM D5185m	<1	0	0
Aluminum	ppm	ASTM D5185m >20	<1	<1	1
Lead	ppm	ASTM D5185m >20	<1	0	0
Copper	ppm	ASTM D5185m >20	1	0	<1
Tin	ppm	ASTM D5185m >20	<1	0	0
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	<1	0	0

ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m 4	0	0	6
Barium	ppm	ASTM D5185m	0	0	0
Molybdenum	ppm	ASTM D5185m	<1	2	2
Manganese	ppm	ASTM D5185m	<1	<1	<1
Magnesium	ppm	ASTM D5185m 13	0	11	11
Calcium	ppm	ASTM D5185m 4000	3493	3865	3413
Phosphorus	ppm	ASTM D5185m 990	930	970	875
Zinc	ppm	ASTM D5185m 1310	1086	1251	1046
Sulfur	ppm	ASTM D5185m 3010	3847	4519	3795

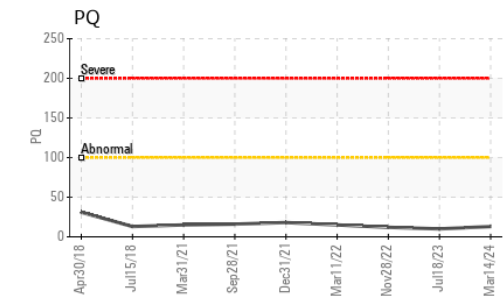
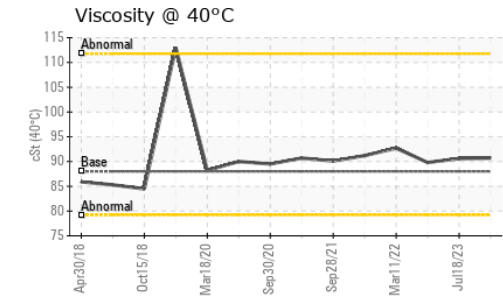
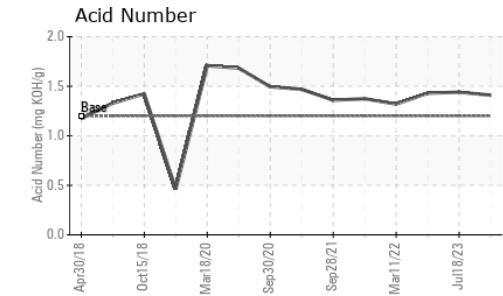
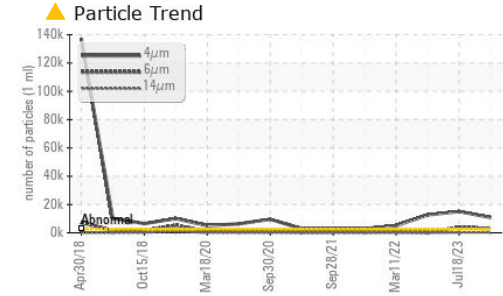
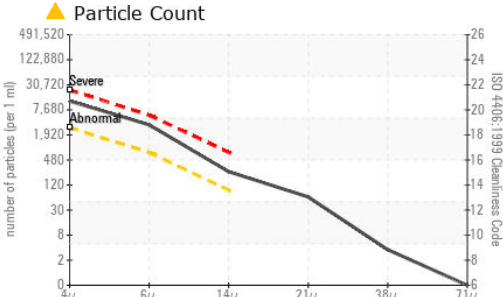
CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >15	5	5	12
Sodium	ppm	ASTM D5185m	6	<1	0
Potassium	ppm	ASTM D5185m >20	0	<1	1

INFRA-RED

method	limit/base	current	history1	history2	
Soot %	%	*ASTM D7844	0	0	0.1
Nitration	Abs/cm	*ASTM D7624	3.2	3.4	3.9
Sulfation	Abs./1mm	*ASTM D7415	12.1	12.2	13.4

OIL ANALYSIS REPORT



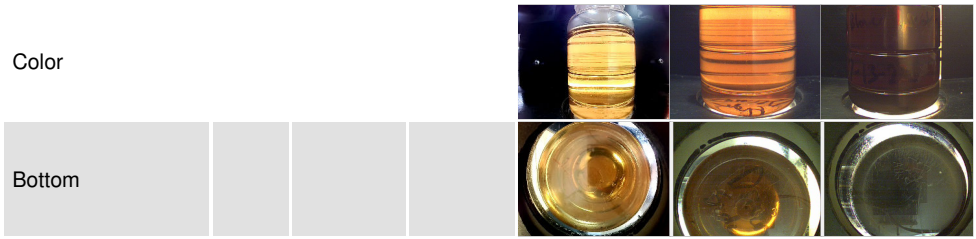
FLUID CLEANLINESS	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>2500	▲ 10853	▲ 15093	▲ 12672
Particles >6µm	ASTM D7647	>640	▲ 2929	▲ 3896	288
Particles >14µm	ASTM D7647	>80	▲ 221	▲ 261	22
Particles >21µm	ASTM D7647	>20	▲ 55	▲ 65	8
Particles >38µm	ASTM D7647	>4	3	▲ 6	1
Particles >71µm	ASTM D7647	>3	0	0	0
Oil Cleanliness	ISO 4406 (c)	>18/16/13	▲ 21/19/15	▲ 21/19/15	▲ 21/15/12

FLUID DEGRADATION	method	limit/base	current	history1	history2
Oxidation	Abs/.1mm *ASTM D7414		6.3	5.9	6.0
Acid Number (AN)	mg KOH/g ASTM D8045	1.2	1.41	1.44	1.43

VISUAL	method	limit/base	current	history1	history2
White Metal	scalar *Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar *Visual	NONE	NONE	NONE	NONE
Precipitate	scalar *Visual	NONE	NONE	NONE	NONE
Silt	scalar *Visual	NONE	NONE	NONE	NONE
Debris	scalar *Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar *Visual	NONE	NONE	NONE	NONE
Appearance	scalar *Visual	NORML	NORML	NORML	NORML
Odor	scalar *Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar *Visual		NEG	NEG	NEG
Free Water	scalar *Visual		NEG	NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt ASTM D445	88	90.7	90.6	89.8

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PLS0000623 **Received** : 19 Mar 2024
Lab Number : **06123065** **Tested** : 20 Mar 2024
Unique Number : 10937216 **Diagnosed** : 01 Apr 2024 - Mike Johnson
Test Package : IND 2 (Additional Tests: FT-IR, PQ, PrtCount)

HEXION INC - LA GRANDE PLANT
 62575 OREGON HWY 82
 LA GRANDE, OR
 US 97850
 Contact: IAN PARKS
 ian.parks@hexion.com
 T: (541)963-7155
 F: (541)963-0957

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)