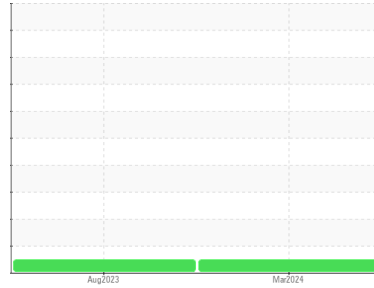




# OIL ANALYSIS REPORT

Sample Rating Trend

**NORMAL**



Area  
**EL SAUZ [200007686]**  
 Machine Id  
**F04WEA90039 (S/N EWP-03291)**  
 Component  
**Wind Turbine Gearbox**  
 Fluid  
**FUCHS RENOLIN UNISYN CLP 320 (--- LTR)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	<b>NX015099</b>	NX014555	---
Sample Date	Client Info	<b>12 Mar 2024</b>	22 Aug 2023	---
Machine Age	hrs	Client Info	<b>0</b>	0
Oil Age	hrs	Client Info	<b>0</b>	0
Oil Changed	Client Info	<b>N/A</b>	N/A	---
Sample Status		<b>NORMAL</b>	NORMAL	---

## WEAR METALS

method	limit/base	current	history1	history2	
PQ	ASTM D8184	>50	<b>14</b>	15	
Iron	ppm	ASTM D5185m	>30	<b>5</b>	8
Chromium	ppm	ASTM D5185m	>3	<b>0</b>	0
Nickel	ppm	ASTM D5185m	>3	<b>0</b>	0
Titanium	ppm	ASTM D5185m	>10	<b>0</b>	0
Silver	ppm	ASTM D5185m		<b>0</b>	0
Aluminum	ppm	ASTM D5185m	>30	<b>&lt;1</b>	0
Lead	ppm	ASTM D5185m	>15	<b>2</b>	1
Copper	ppm	ASTM D5185m	>10	<b>0</b>	<1
Tin	ppm	ASTM D5185m	>10	<b>&lt;1</b>	0
Vanadium	ppm	ASTM D5185m		<b>0</b>	0
Cadmium	ppm	ASTM D5185m		<b>0</b>	0

## ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m		<b>2</b>	3
Barium	ppm	ASTM D5185m		<b>0</b>	2
Molybdenum	ppm	ASTM D5185m		<b>0</b>	<1
Manganese	ppm	ASTM D5185m		<b>0</b>	0
Magnesium	ppm	ASTM D5185m		<b>0</b>	<1
Calcium	ppm	ASTM D5185m		<b>13</b>	25
Phosphorus	ppm	ASTM D5185m		<b>209</b>	221
Zinc	ppm	ASTM D5185m		<b>0</b>	1
Sulfur	ppm	ASTM D5185m		<b>5988</b>	5341

## CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m	>+15	<b>3</b>	4
Sodium	ppm	ASTM D5185m		<b>0</b>	0
Potassium	ppm	ASTM D5185m	>20	<b>0</b>	<1
Water	%	ASTM D6304	>0.02	<b>0.006</b>	0.005
ppm Water	ppm	ASTM D6304	>200	<b>63</b>	54.8

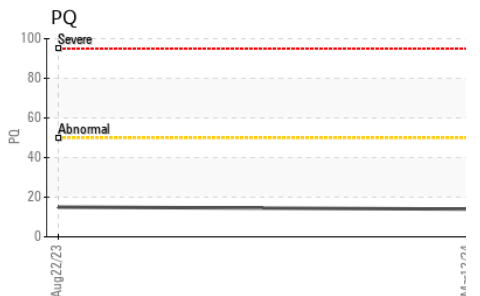
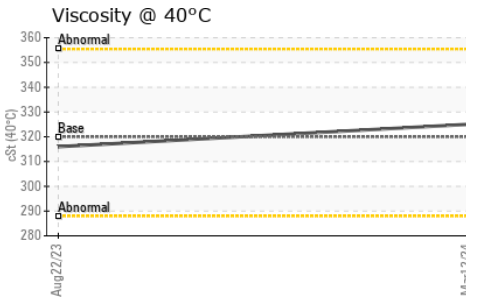
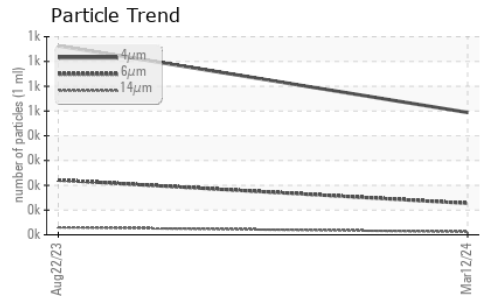
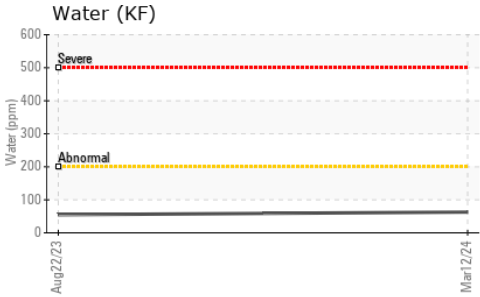
## FLUID CLEANLINESS

method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647		<b>494</b>	763
Particles >6µm	ASTM D7647	>320	<b>127</b>	221
Particles >14µm	ASTM D7647	>40	<b>12</b>	30
Particles >21µm	ASTM D7647	>10	<b>4</b>	13
Particles >38µm	ASTM D7647	>3	<b>1</b>	3
Particles >71µm	ASTM D7647	>3	<b>1</b>	2
Oil Cleanliness	ISO 4406 (c)	>--/15/12	<b>16/14/11</b>	17/15/12

## FLUID DEGRADATION

method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045	0.6	<b>0.37</b>	0.38

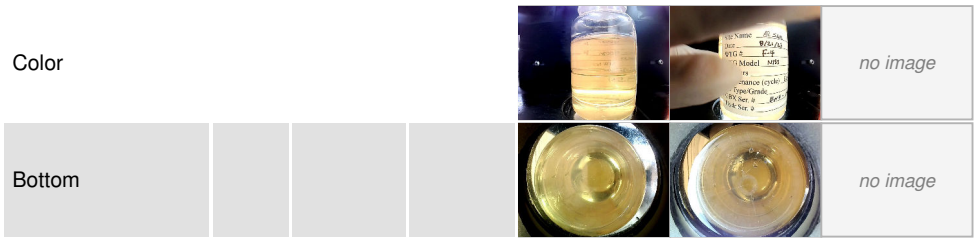
# OIL ANALYSIS REPORT



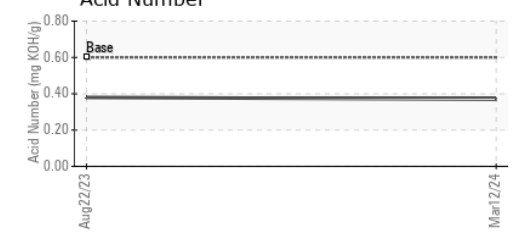
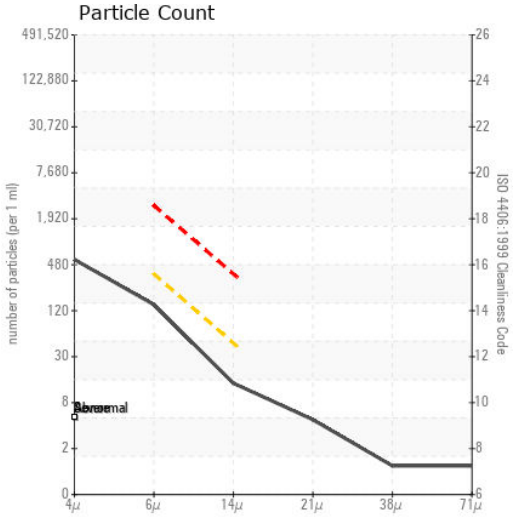
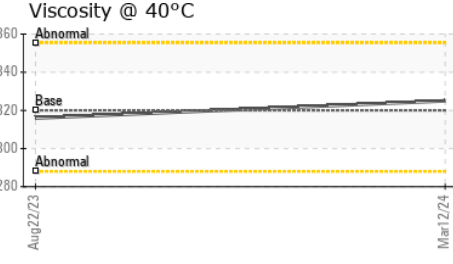
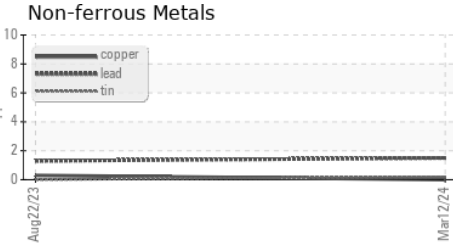
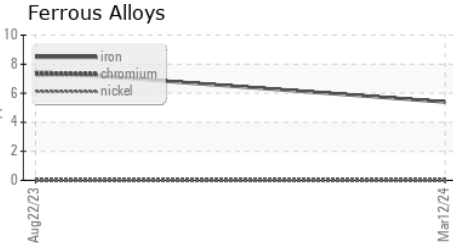
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.02	NEG	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 320	<b>325</b>	316	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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### GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : NX015099 **Received** : 19 Mar 2024  
**Lab Number** : **06123074** **Tested** : 20 Mar 2024  
**Unique Number** : 10937225 **Diagnosed** : 21 Mar 2024 - Angela Borella  
**Test Package** : IND 2 ( Additional Tests: KF, PQ, PrtCount )

**NORDEX USA - Chicago**  
 300 SOUTH WACKER DRIVE, SUITE 1500  
 CHICAGO, IL  
 US 60606  
 Contact: DEVIN LINEHAN  
 DLinehan@nordex-online.com  
 T: (312)386-4124  
 F: (312)386-7102

Certificate L2367  
 To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)