

## **OIL ANALYSIS REPORT**

### **EL SAUZ [200007686]** J05WEA90057 (S/N EWP-03517) Component

Wind Turbine Gearbox Flu

FUCHS RENOLIN UNISYN CLP 320 (--- LTR)

#### DIAGNOSIS

#### Recommendation

Resample at the next service interval to monitor.

#### Wear

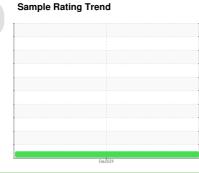
All component wear rates are normal.

#### Contamination

The amount and size of particulates present in the system are acceptable.

#### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.





NORMAL

SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		NX015052		
Sample Date		Client Info		05 Feb 2024		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Sample Status				NORMAL		
WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184	>50	15		
Iron	ppm	ASTM D5185m	>30	5		
Chromium	ppm	ASTM D5185m	>3	0		
Nickel	ppm	ASTM D5185m	>3	0		
Titanium	ppm	ASTM D5185m	>10	0		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>30	0		
Lead	ppm	ASTM D5185m	>15	1		
Copper	ppm	ASTM D5185m	>10	0		
Tin	ppm	ASTM D5185m	>10	<1		
Vanadium	ppm	ASTM D5185m		0		
Cadmium	ppm	ASTM D5185m		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		3		
Barium	ppm	ASTM D5185m		0		
Molybdenum	ppm	ASTM D5185m		0		
Manganese	ppm	ASTM D5185m		<1		
Magnesium	ppm	ASTM D5185m		0		
Calcium	ppm	ASTM D5185m		12		
Phosphorus	ppm	ASTM D5185m		211		
Zinc	ppm	ASTM D5185m		0		
Sulfur	ppm	ASTM D5185m		6019		
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>+15	3		
Sodium	ppm	ASTM D5185m		0		
Potassium	ppm	ASTM D5185m	>20	0		
Water	%	ASTM D6304	>0.02	0.006		
ppm Water	ppm	ASTM D6304	>200	62		
FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		225		
Particles >6µm		ASTM D7647	>320	84		
Particles >14µm		ASTM D7647	>40	10		
Particles >21µm		ASTM D7647	>10	3		
Particles >38µm		ASTM D7647	>3	0		
Particles >71µm		ASTM D7647	>3	0		
Oil Cleanliness		ISO 4406 (c)	>/15/12	15/14/10		

FLUID DEGRADATION method Acid Number (AN)

mg KOH/g ASTM D8045 0.6

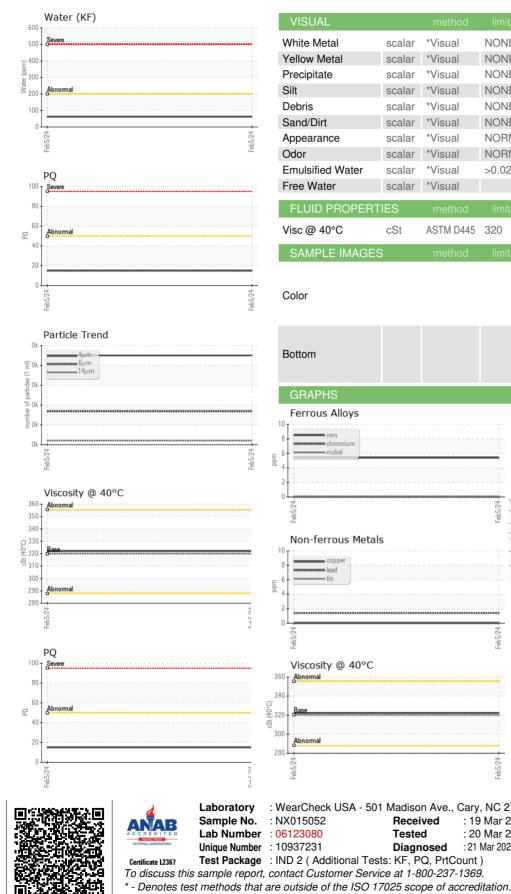
0.36

Contact/Location: DEVIN LINEHAN - NORDEX

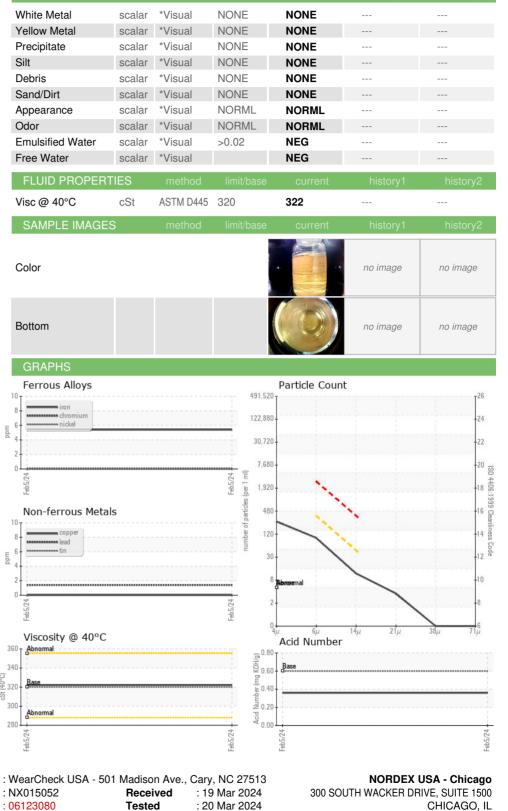
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: 21 Mar 2024 - Angela Borella

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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