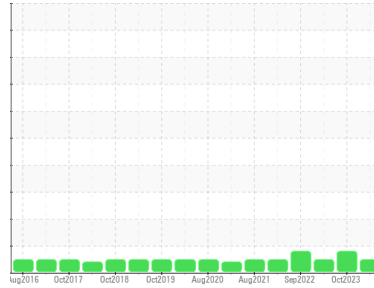




OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL



Area
THUNDER SPIRIT [200005313]
 Machine Id
14WEA84044 (S/N 72802187684)
 Component
Wind Turbine Gearbox
 Fluid
CASTROL OPTIGEAR SYNTHETIC X 320 (--- QTS)

DIAGNOSIS

Recommendation
 Resample at the next service interval to monitor.

Wear
 All component wear rates are normal.

Contamination
 There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition
 The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		NX015559	NX014756	NX004430
Sample Date	Client Info		07 Mar 2024	06 Oct 2023	04 Apr 2023
Machine Age	hrs	Client Info	1004	53579	50033
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			NORMAL	ATTENTION	NORMAL

WEAR METALS

	method	limit/base	current	history1	history2	
PQ	ASTM D8184	>80	13	22	11	
Iron	ppm	ASTM D5185m	>150	1	103	32
Chromium	ppm	ASTM D5185m	>5	0	1	<1
Nickel	ppm	ASTM D5185m	>10	0	<1	0
Titanium	ppm	ASTM D5185m	>10	0	<1	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>10	8	9	0
Lead	ppm	ASTM D5185m	>20	0	0	0
Copper	ppm	ASTM D5185m	>50	0	10	<1
Tin	ppm	ASTM D5185m	>10	<1	<1	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	<1	0

ADDITIVES

	method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m		35	0	0
Barium	ppm	ASTM D5185m		0	3	0
Molybdenum	ppm	ASTM D5185m	1150	1010	676	777
Manganese	ppm	ASTM D5185m		0	<1	<1
Magnesium	ppm	ASTM D5185m		0	2	5
Calcium	ppm	ASTM D5185m	2000	1943	1184	1422
Phosphorus	ppm	ASTM D5185m	400	370	325	329
Zinc	ppm	ASTM D5185m	0	0	0	0
Sulfur	ppm	ASTM D5185m	1850	2450	1864	2013

CONTAMINANTS

	method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m	>50	10	8	10
Sodium	ppm	ASTM D5185m	>20	0	1	1
Potassium	ppm	ASTM D5185m	>20	0	2	1
Water	%	ASTM D6304	>0.05	0.005	0.023	0.014
ppm Water	ppm	ASTM D6304	>500	59	238.6	147.8

FLUID CLEANLINESS

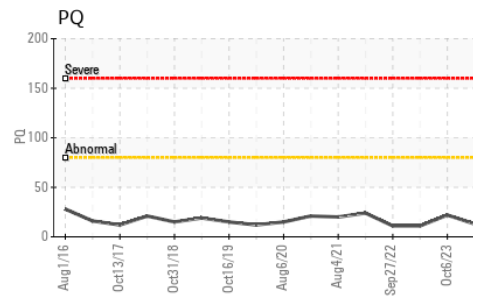
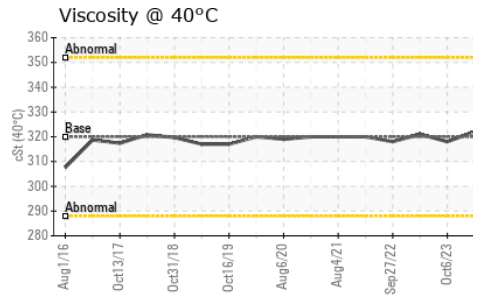
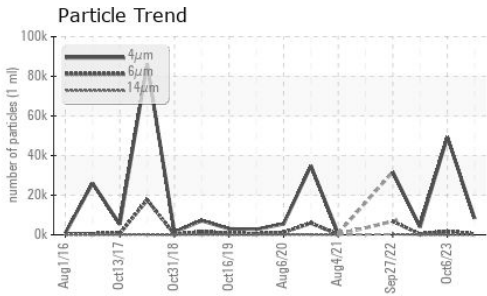
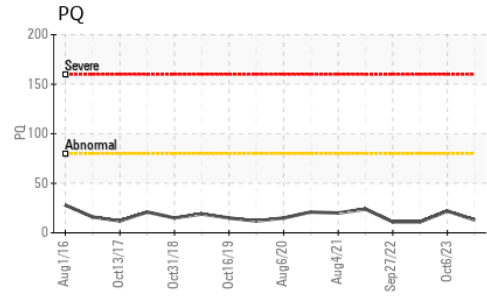
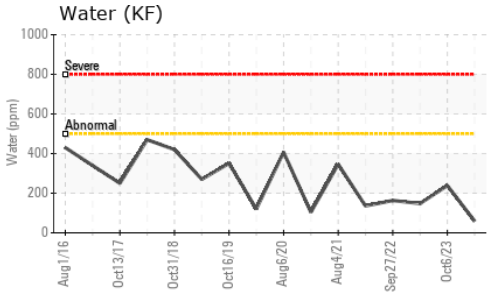
	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647		8269	49309	3975
Particles >6µm	ASTM D7647	>2500	383	1831	339
Particles >14µm	ASTM D7647	>320	18	25	12
Particles >21µm	ASTM D7647	>80	3	7	3
Particles >38µm	ASTM D7647	>20	0	2	0
Particles >71µm	ASTM D7647	>4	0	1	0
Oil Cleanliness	ISO 4406 (c)	>--/18/15	20/16/11	23/18/12	19/16/11

FLUID DEGRADATION

	method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045	1.6	1.19	0.38	0.67



OIL ANALYSIS REPORT

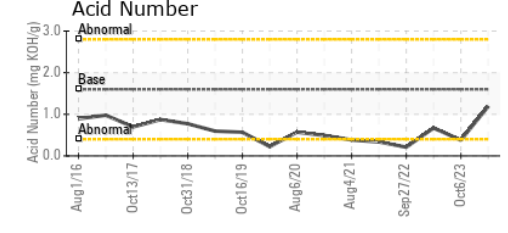
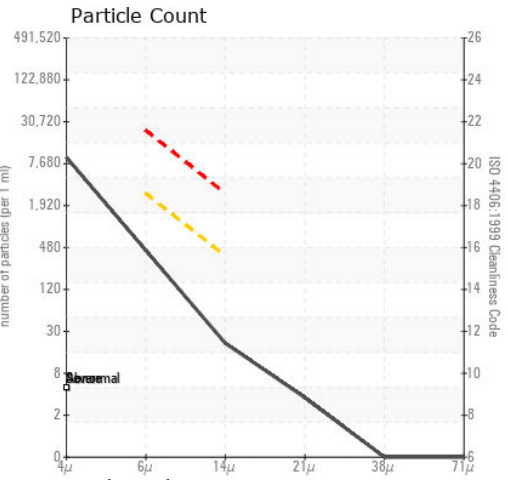
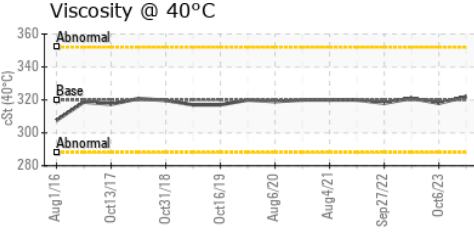
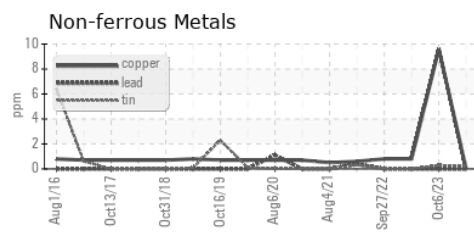
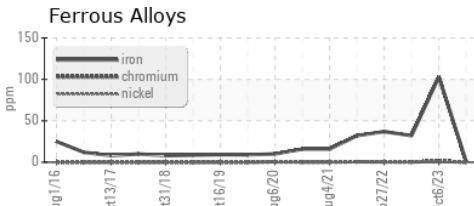


VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 320	322	318	321

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : NX015559 **Received** : 19 Mar 2024
Lab Number : **06123102** **Tested** : 20 Mar 2024
Unique Number : 10937253 **Diagnosed** : 21 Mar 2024 - Angela Borella
Test Package : IND 2 (Additional Tests: KF, PQ, PrtCount)

NORDEX USA - Chicago
 300 SOUTH WACKER DRIVE, SUITE 1500
 CHICAGO, IL
 US 60606
 Contact: DEVIN LINEHAN
 DLinehan@nordex-online.com
 T: (312)386-4124
 F: (312)386-7102

Certificate L2367
 To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)