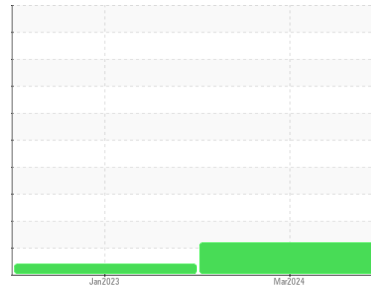


OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id
KAESER AIRCENTER SM 15 8249698 (S/N 1540)

Component
Compressor

Fluid
KAESER SIGMA (OEM) M-460 (--- GAL)

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a moderate amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			KCPA013484	KCP54244	---
Sample Date	Client Info			13 Mar 2024	24 Jan 2023	---
Machine Age	hrs	Client Info		6800	3616	---
Oil Age	hrs	Client Info		1538	3616	---
Oil Changed	Client Info			Changed	Changed	---
Sample Status				ATTENTION	ABNORMAL	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	4	1	---
Chromium	ppm	ASTM D5185m	>10	<1	0	---
Nickel	ppm	ASTM D5185m	>3	0	0	---
Titanium	ppm	ASTM D5185m	>3	0	0	---
Silver	ppm	ASTM D5185m	>2	0	0	---
Aluminum	ppm	ASTM D5185m	>10	<1	0	---
Lead	ppm	ASTM D5185m	>10	0	0	---
Copper	ppm	ASTM D5185m	>50	6	6	---
Tin	ppm	ASTM D5185m	>10	0	0	---
Vanadium	ppm	ASTM D5185m		0	0	---
Cadmium	ppm	ASTM D5185m		0	0	---

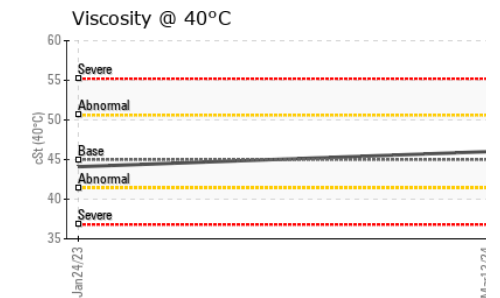
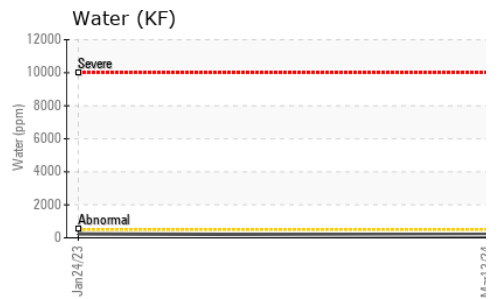
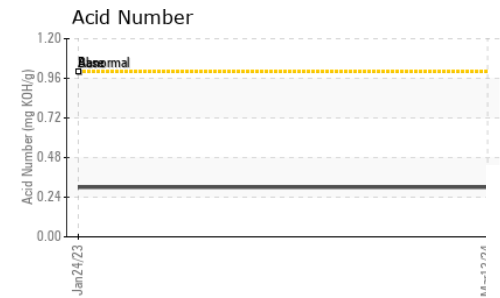
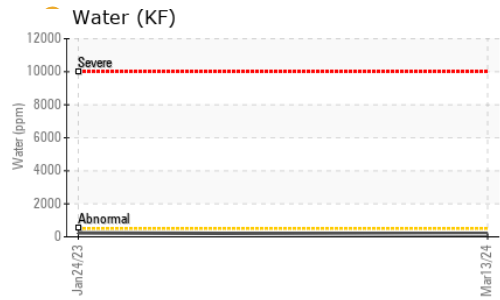
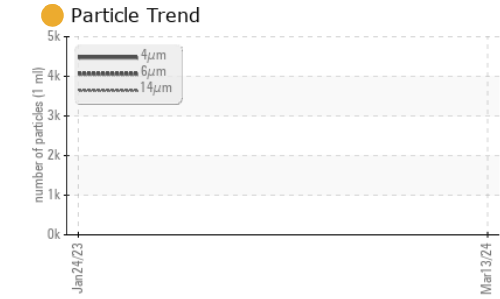
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	0	---
Barium	ppm	ASTM D5185m	90	0	0	---
Molybdenum	ppm	ASTM D5185m	0	3	0	---
Manganese	ppm	ASTM D5185m		<1	<1	---
Magnesium	ppm	ASTM D5185m	100	39	50	---
Calcium	ppm	ASTM D5185m	0	1	<1	---
Phosphorus	ppm	ASTM D5185m	0	0	5	---
Zinc	ppm	ASTM D5185m	0	10	7	---
Sulfur	ppm	ASTM D5185m	23500	21431	18076	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	0	2	---
Sodium	ppm	ASTM D5185m		12	15	---
Potassium	ppm	ASTM D5185m	>20	0	2	---
Water	%	ASTM D6304	>0.05	0.016	0.023	---
ppm Water	ppm	ASTM D6304	>500	160	238.2	---

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		4142	---	---
Particles >6µm		ASTM D7647	>1300	1641	---	---
Particles >14µm		ASTM D7647	>80	81	---	---
Particles >21µm		ASTM D7647	>20	17	---	---
Particles >38µm		ASTM D7647	>4	1	---	---
Particles >71µm		ASTM D7647	>3	0	---	---
Oil Cleanliness		ISO 4406 (c)	>--/17/13	19/18/14	---	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	1.0	0.30	0.30	---

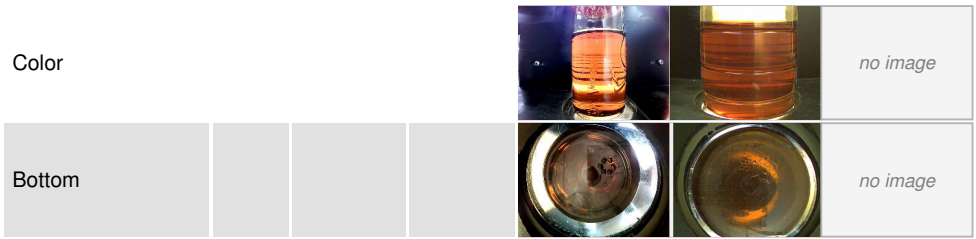
OIL ANALYSIS REPORT



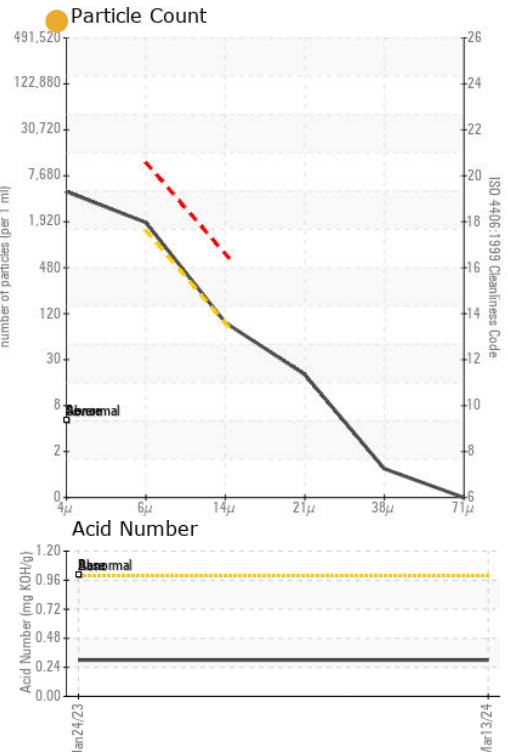
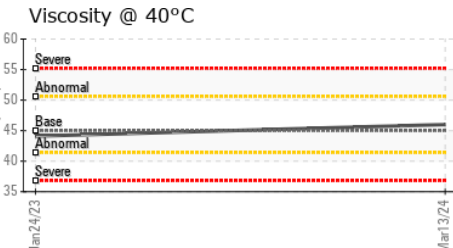
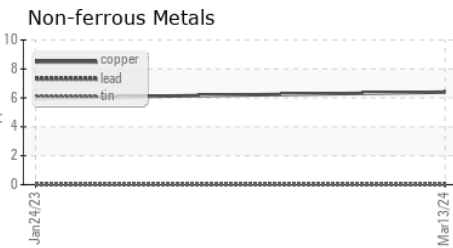
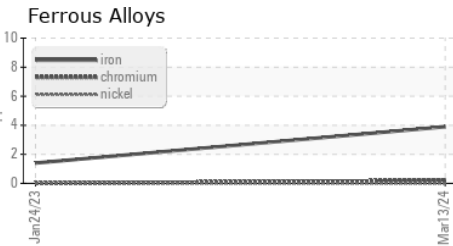
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	▲ MODER
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.05	NEG	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	45	46.0	44.1

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KCPA013484 **Received** : 19 Mar 2024
Lab Number : 06123181 **Tested** : 20 Mar 2024
Unique Number : 10937332 **Diagnosed** : 21 Mar 2024 - Don Baldrige
Test Package : IND 2 (Additional Tests: KF, PrtCount)

AMARILLO CUSTOM FIXTURES
 25905 E ADMIRAL PL
 CATOOSA, OK
 US 74015
 Contact: Service Manager
 LEWINII@AMARILLOCUSTOMFIXTURES.COM

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)