

## **OIL ANALYSIS REPORT**

# Sample Rating Trend

DIRT

# LIPPMAN FEEDER LIPPMAN FEEDER (S/N 2007-11199)

Component

Gearbox

DA SYNTHETIC ISO 150 (--- GAL)

### **DIAGNOSIS**

### Recommendation

The oil change at the time of sampling has been noted. Resample at the next service interval to monitor.

### Wear

The aluminum level is abnormal. All other component wear rates are normal.

### Contamination

Elemental level of silicon (Si) above normal indicating ingress of seal material.

### **Fluid Condition**

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

				Mar2024		
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		TO10003365		
Sample Date		Client Info		07 Mar 2024		
Machine Age	hrs	Client Info		16000		
Oil Age	hrs	Client Info		1500		
Oil Changed		Client Info		Changed		
Sample Status				ABNORMAL		
CONTAMINATION	V	method	limit/base	current	history1	history2
Water		WC Method	>0.2	NEG		
WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184		112		
Iron	ppm	ASTM D5185m	>200	158		
Chromium	ppm	ASTM D5185m	>15	<1		
Nickel	ppm	ASTM D5185m	>15	0		
Titanium	ppm	ASTM D5185m		<1		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>25	<u> </u>		
Lead	ppm	ASTM D5185m	>100	0		
Copper	ppm	ASTM D5185m	>200	9		
Tin	ppm	ASTM D5185m	>25	0		
Vanadium	ppm	ASTM D5185m		0		
Cadmium	ppm	ASTM D5185m		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		2		
Barium	ppm	ASTM D5185m		0		
Molybdenum	ppm	ASTM D5185m		69		
Manganese	ppm	ASTM D5185m		2		
Magnesium	ppm	ASTM D5185m		6		
Calcium	ppm	ASTM D5185m		62		
Phosphorus	ppm	ASTM D5185m		233		
Zinc	ppm	ASTM D5185m		9		
Sulfur	ppm	ASTM D5185m		5155		
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	<u>▲</u> 51		
Sodium	ppm	ASTM D5185m		2		
Potassium	ppm	ASTM D5185m	>20	0		
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.50		



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