

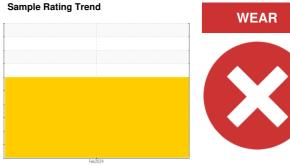
# **COOLANT REPORT**

# THUNDER SPIRIT [200005313] Machine Id 06WEA84032 - GEN

Component

Coolant

{not provided} (--- QTS)



## DIAGNOSIS

#### Recommendation

We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition.

## Corrosion

Metal levels indicate corrosion in the cooling system.

## Contaminants

There is no indication of any contamination in the coolant.

#### **Coolant Condition**

Glycol and nitrite levels are acceptable. The pH level of this fluid is within the acceptable limits.

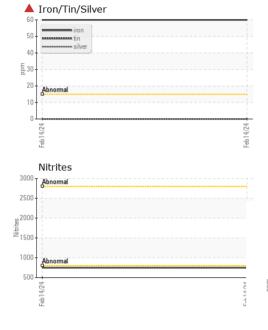
				Feb 2024		
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		NX015508		
Sample Date		Client Info		14 Feb 2024		
Machine Age	hrs	Client Info		51413		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Sample Status				SEVERE		
PHYSICAL TEST R	ESULTS	method	limit/base	current	history1	history2
Glycol Type		FT-IR				
Specific Gravity		*ASTM D1298		1.075		
H	Scale 0-14	ASTM D1287		8.49		
Nitrites	ppm	AP-053:2009		748		
Reserve Alkalinity	Scale 0-20	*ASTM D1121				
Percentage Glycol	%	ASTM D3321		56.3		
Freezing Point	°F	ASTM D3321		-50		
Total Dissolved Solids				304.5		
Carboxylate				n/a		
CORROSION INH	IBITORS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D6130		66		
Phosphorus	ppm	ASTM D6130		1060		
Boron	ppm	ASTM D6130		184		
Molybdenum	ppm	ASTM D6130		120		
CORROSION		method	limit/base	current	history1	history2
ron	ppm	ASTM D6130	>15	<b>6</b> 0		
Aluminum	ppm	ASTM D6130	>10	3		
Copper	ppm	ASTM D6130	>10	1		
_ead	ppm	ASTM D6130	>10	1		
Tin	ppm	ASTM D6130	>10	0		
Zinc	ppm	ASTM D6130		4		
CONTAMINANTS		method	limit/base	current	history1	history2
Chlorine	ppm	ASTM D6130		24		
CARRIER SALTS		method	limit/base	current	history1	history2
Sodium	ppm	ASTM D6130		567		
Potassium	ppm	ASTM D6130		3115		
SCALE POTENTI	AL	method	limit/base	current	history1	history2
Calcium	ppm	ASTM D6130		1		
		AOTH DOLOG				

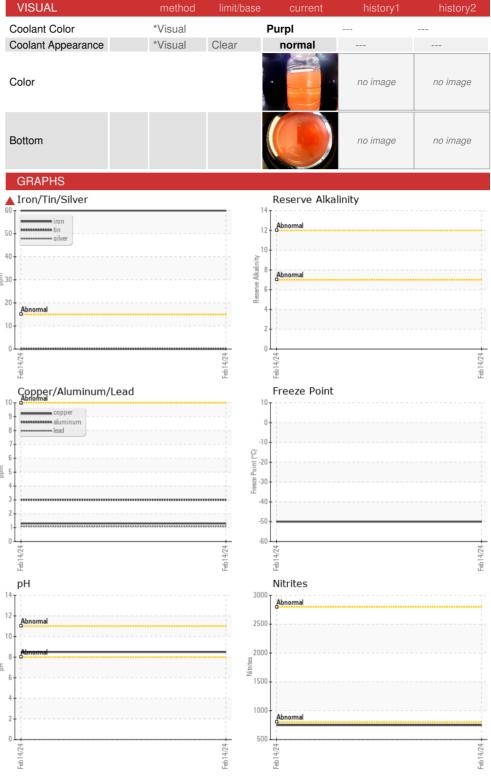
ppm ASTM D6130

Magnesium



# **COOLANT REPORT**







Laboratory Sample No. Lab Number : 06123278

: NX015508

Unique Number: 10937429

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Received : 19 Mar 2024

**Tested** : 22 Mar 2024 Diagnosed : 22 Mar 2024 - Jonathan Hester

**NORDEX USA - Chicago** 300 SOUTH WACKER DRIVE, SUITE 1500

CHICAGO, IL US 60606 Contact: DEVIN LINEHAN

Test Package : COOL- ( Additional Tests: BoilingPoint, COOL, GlycolType, ICP ) To discuss this sample report, contact Customer Service at 1-800-237-1369.

DLinehan@nordex-online.com T: (312)386-4124

Contact/Location: DEVIN LINEHAN - NORDEX

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

F: (312)386-7102