

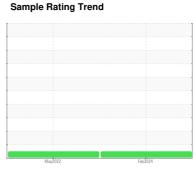
COOLANT REPORT

THUNDER SPIRIT [200005313] Machine Id 23WEA84007 - GEN (S/N EWP00683)

Component

Coolant

ISENTHAL VARIDOS 45 (--- QTS)





DIAGNOSIS

Recommendation

The fluid is suitable for further service.

Corrosion

All metal levels are normal indicating no corrosion in the cooling system.

Contaminants

There is no indication of any contamination in the coolant.

Coolant Condition

Glycol and nitrite levels are acceptable. The pH level of this fluid is within the acceptable limits.

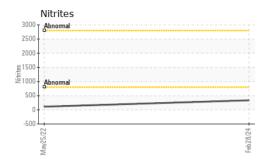
			May2022	Feb 2024		
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		NX015512	NX011132	
Sample Date		Client Info		28 Feb 2024	25 May 2022	
Machine Age	hrs	Client Info		50129	46381	
Oil Age	hrs	Client Info		0	0	
Oil Changed		Client Info		N/A	N/A	
Sample Status				NORMAL	NORMAL	
PHYSICAL TEST F	RESULTS	method	limit/base	current	history1	history2
Glycol Type		FT-IR				
Specific Gravity		*ASTM D1298		1.071	1.070	
рН	Scale 0-14	ASTM D1287	8.5	7.80	7.81	
Nitrites	ppm	AP-053:2009	260	336	112	
Reserve Alkalinity	Scale 0-20	*ASTM D1121				
Percentage Glycol	%	ASTM D3321	45	53.1	52.2	
Freezing Point	°F	ASTM D3321	-24	-43	-40	
Total Dissolved Solids				105.5	71.0	
Carboxylate				n/a	n/a	
CORROSION INH	IBITORS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D6130	25	8	13	
Phosphorus	ppm	ASTM D6130	140	329	167	
Boron	ppm	ASTM D6130	0	78	82	
Molybdenum	ppm	ASTM D6130	1075	3	6	
CORROSION		method	limit/base	current	history1	history2
Iron	ppm	ASTM D6130	>15	2	0	
Aluminum	ppm	ASTM D6130	>10	1	<1	
Copper	ppm	ASTM D6130	>10	1	<1	
Lead	ppm	ASTM D6130	>10	<1	<1	
Tin	ppm	ASTM D6130	>10	0	<1	
Zinc	ppm	ASTM D6130		0	1	
CONTAMINANTS	;	method	limit/base	current	history1	history2
Chlorine	ppm	ASTM D6130		18	0	
CARRIER SALTS		method	limit/base	current	history1	history2
Sodium	ppm	ASTM D6130	1075	49	18	
Potassium	ppm	ASTM D6130	5	1415	705	
SCALE POTENTI	AL	method	limit/base	current	history1	history2
Calcium	ppm	ASTM D6130		<1	<1	
	EE T	10TH D0100				

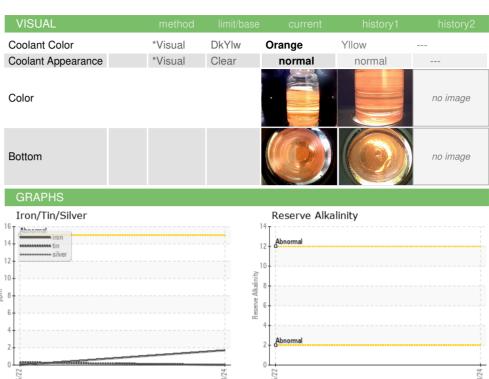
ppm ASTM D6130

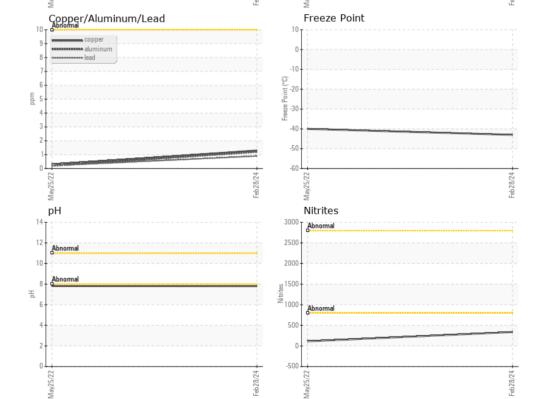
Magnesium



COOLANT REPORT









Report Id: NORDEX [WUSCAR] 06123284 (Generated: 03/22/2024 12:28:12) Rev: 1

Laboratory Sample No.

Lab Number : 06123284 Unique Number : 10937435

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 : NX015512

Tested Diagnosed Test Package : COOL- (Additional Tests: BoilingPoint, COOL, GlycolType, ICP)

Received : 19 Mar 2024 : 20 Mar 2024

: 22 Mar 2024 - Jonathan Hester

NORDEX USA - Chicago 300 SOUTH WACKER DRIVE, SUITE 1500 CHICAGO, IL

US 60606 Contact: DEVIN LINEHAN DLinehan@nordex-online.com

To discuss this sample report, contact Customer Service at 1-800-237-1369. * - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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