

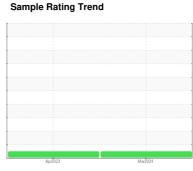
COOLANT REPORT

THUNDER SPIRIT [200009532] Machine Id. 21WEA84042 - CONVERTER (S/N 72802187761)

Component

Coolant

EXTENDED LIFE COOLANT (--- QTS)





DIAGNOSIS

Recommendation

The fluid is suitable for further service.

Corrosion

All metal levels are normal indicating no corrosion in the cooling system.

Contaminants

There is no indication of any contamination in the coolant.

Coolant Condition

Glycol and nitrite levels are acceptable. The pH level of this fluid is within the acceptable limits.

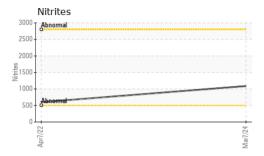
			Apr2022	Mar2024		
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		NX015544	NX004457	
Sample Date		Client Info		07 Mar 2024	07 Apr 2022	
Machine Age	hrs	Client Info		60957	0	
Oil Age	hrs	Client Info		0	0	
Oil Changed		Client Info		N/A	N/A	
Sample Status				NORMAL	NORMAL	
PHYSICAL TEST F	RESULTS	method	limit/base	current	history1	history2
Glycol Type		FT-IR				
Specific Gravity		*ASTM D1298		1.079	1.079	
рН	Scale 0-14	ASTM D1287		7.87	7.79	
Nitrites	ppm	AP-053:2009		1088	600	
Reserve Alkalinity	Scale 0-20	*ASTM D1121				
Percentage Glycol	%	ASTM D3321		59.6	59.7	
Freezing Point	°F	ASTM D3321		-56	-56	
Total Dissolved Solids				276.5	324.5	
Carboxylate				n/a	n/a	
CORROSION INH	IBITORS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D6130		11	19	
Phosphorus	ppm	ASTM D6130		1567	1101	
Boron	ppm	ASTM D6130		252	435	
Molybdenum	ppm	ASTM D6130		3	1	
CORROSION		method	limit/base	current	history1	history2
Iron	ppm	ASTM D6130	>15	2	0	
Aluminum	ppm	ASTM D6130	>10	1	0	
Copper	ppm	ASTM D6130	>10	1	<1	
Lead	ppm	ASTM D6130	>10	1	0	
Tin	ppm	ASTM D6130	>10	0	0	
Zinc	ppm	ASTM D6130		0	0	
CONTAMINANTS	;	method	limit/base	current	history1	history2
Chlorine	ppm	ASTM D6130		17	0	
CARRIER SALTS		method	limit/base	current	history1	history2
Sodium	ppm	ASTM D6130		347	342	
Potassium	ppm	ASTM D6130		4357	2353	
SCALE POTENTI	AL	method	limit/base	current	history1	history2
Calcium	ppm	ASTM D6130		<1	0	

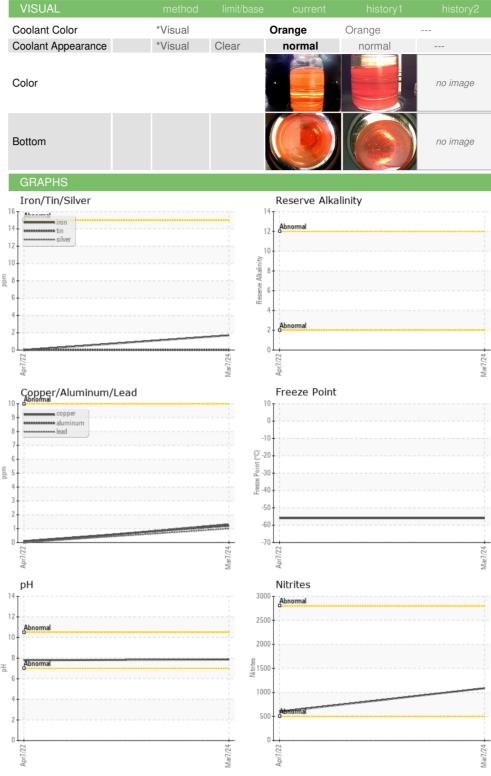
Magnesium

ppm ASTM D6130



COOLANT REPORT









Laboratory Sample No.

: NX015544 Lab Number : 06123287

Unique Number : 10937438 Diagnosed

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Received : 19 Mar 2024 **Tested**

: 20 Mar 2024

: 22 Mar 2024 - Jonathan Hester Test Package : COOL- (Additional Tests: BoilingPoint, COOL, GlycolType, ICP)

NORDEX USA - Chicago 300 SOUTH WACKER DRIVE, SUITE 1500

CHICAGO, IL US 60606 Contact: DEVIN LINEHAN

To discuss this sample report, contact Customer Service at 1-800-237-1369.

DLinehan@nordex-online.com T: (312)386-4124

Contact/Location: DEVIN LINEHAN - NORDEX

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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