

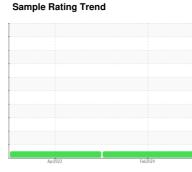
COOLANT REPORT

THUNDER SPIRIT [200005313] Machine Id 31WEA84012 - CONVERTER (S/N 72802187429)

Component

Coolant

EXTENDED LIFE COOLANT (--- QTS)





DIAGNOSIS Recommendation The fluid is suitable for further service.

Corrosion

All metal levels are normal indicating no corrosion in the cooling system.

Contaminants

There is no indication of any contamination in the coolant.

Coolant Condition

Glycol and nitrite levels are acceptable. The pH level of this fluid is within the acceptable limits.

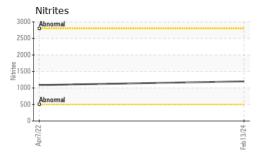
			Apr2022	Feb 2024		
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		NX014792	NX004413	
Sample Date		Client Info		13 Feb 2024	07 Apr 2022	
Machine Age	hrs	Client Info		58131	0	
Oil Age	hrs	Client Info		0	0	
Oil Changed		Client Info		N/A	N/A	
Sample Status				NORMAL	NORMAL	
PHYSICAL TEST F	RESULTS	method	limit/base	current	history1	history2
Glycol Type		FT-IR				
Specific Gravity		*ASTM D1298		1.080	1.079	
pН	Scale 0-14	ASTM D1287		7.85	7.78	
Nitrites	ppm	AP-053:2009		1200	1088	
Reserve Alkalinity	Scale 0-20	*ASTM D1121				
Percentage Glycol	%	ASTM D3321		60.1	59.6	
Freezing Point	°F	ASTM D3321		-57	-56	
Total Dissolved Solids				339.0	327.5	
Carboxylate				n/a	n/a	
CORROSION INH	IBITORS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D6130		13	23	
Phosphorus	ppm	ASTM D6130		1480	1380	
Boron	ppm	ASTM D6130		242	428	
Molybdenum	ppm	ASTM D6130		4	2	
CORROSION		method	limit/base	current	history1	history2
Iron	ppm	ASTM D6130	>15	2	0	
Aluminum	ppm	ASTM D6130	>10	1	0	
Copper	ppm	ASTM D6130	>10	1	<1	
Lead	ppm	ASTM D6130	>10	1	<1	
Tin	ppm	ASTM D6130	>10	0	0	
Zinc	ppm	ASTM D6130		0	0	
CONTAMINANTS	;	method	limit/base	current	history1	history2
Chlorine	ppm	ASTM D6130		19	0	
CARRIER SALTS		method	limit/base	current	history1	history2
Sodium	ppm	ASTM D6130		336	336	
Potassium	ppm	ASTM D6130		4186	2422	
SCALE POTENTI	AL	method	limit/base	current	history1	history2
Calcium	ppm	ASTM D6130		<1	0	

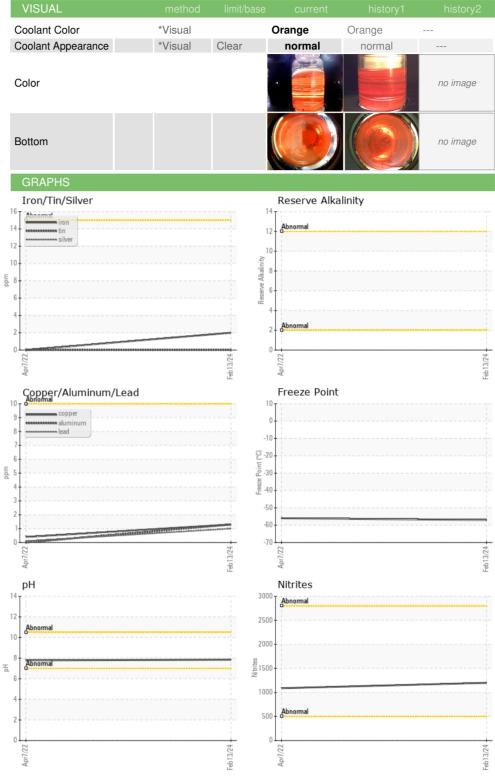
ppm ASTM D6130

Magnesium



COOLANT REPORT







Laboratory Sample No.

Lab Number : 06123293 Unique Number : 10937444 Test Package : COOL- (Additional Tests: BoilingPoint, COOL, GlycolType, ICP)

: NX014792

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Received : 19 Mar 2024 **Tested** Diagnosed

: 20 Mar 2024 : 22 Mar 2024 - Jonathan Hester

NORDEX USA - Chicago 300 SOUTH WACKER DRIVE, SUITE 1500 CHICAGO, IL

US 60606 Contact: DEVIN LINEHAN

To discuss this sample report, contact Customer Service at 1-800-237-1369.

DLinehan@nordex-online.com T: (312)386-4124

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

F: (312)386-7102 Contact/Location: DEVIN LINEHAN - NORDEX