

### **OIL ANALYSIS REPORT**

Sample Rating Trend

NORMAL

# Plant US1 Greenville ASM7 - Hydraulic Unit

Component Hydraulic System Fluid SHELL TELLUS S2 M 46 (--- GAL)

#### DIAGNOSIS

#### Recommendation

Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

#### Fluid Condition

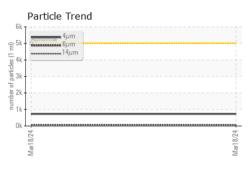
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

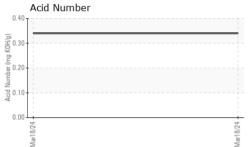
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		TLC0001522		
Sample Date		Client Info		18 Mar 2024		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Sample Status				NORMAL		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	1		
Chromium	ppm	ASTM D5185m	>20	2		
Nickel	ppm	ASTM D5185m	>20	0		
Titanium	ppm	ASTM D5185m		0		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>20	0		
Lead	ppm	ASTM D5185m	>20	0		
Copper	ppm	ASTM D5185m	>20	3		
Tin	ppm	ASTM D5185m	>20	<1		
Vanadium	ppm	ASTM D5185m		0		
Cadmium	ppm	ASTM D5185m		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0		
Barium	ppm	ASTM D5185m		0		
Molybdenum	ppm	ASTM D5185m		0		
Manganese	ppm	ASTM D5185m		<1		
Magnesium	ppm	ASTM D5185m		19		
Calcium	ppm	ASTM D5185m		20		
Phosphorus	ppm	ASTM D5185m		265		
Zinc	ppm	ASTM D5185m		283		
Sulfur	ppm	ASTM D5185m		747		
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	0		
Sodium	ppm	ASTM D5185m		<1		
Potassium	ppm	ASTM D5185m	>20	0		
Water	%	ASTM D6304	>0.05	NEG		
FLUID CLEANLIN	ESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	730		
Particles >6µm		ASTM D7647	>1300	70		
Particles >14µm		ASTM D7647	>160	11		
Particles >21µm		ASTM D7647	>40	4		
Particles >38µm		ASTM D7647	>10	1		
Particles >71µm		ASTM D7647	>3	0		
Oil Cleanliness		ISO 4406 (c)	>19/17/14	17/13/11		
		method	limit/base	current	history1	history2
FLUID DEGRADA		methou				

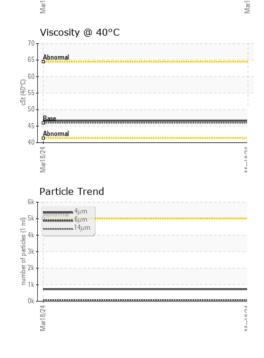


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VISUAL







	White Metal	scalar	*Visual	NONE	NONE		
	Yellow Metal	scalar	*Visual	NONE	NONE		
	Precipitate	scalar	*Visual	NONE	NONE		
	Silt	scalar	*Visual	NONE	NONE		
	Debris	scalar	*Visual	NONE	NONE		
	Sand/Dirt	scalar	*Visual	NONE	NONE		
3/24 -	Appearance	scalar	*Visual	NORML	NORML		
Mar1 8/2	Odor	scalar	*Visual	NORML	NORML		
	Emulsified Water	scalar	*Visual	>0.05	NEG		
	Free Water	scalar	*Visual	, 0.00	NEG		
				11			_
	FLUID PROPERT		method	limit/base	current	history1	history2
	Visc @ 40°C	cSt	ASTM D445	46.0	46.6		
	SAMPLE IMAGES	S	method	limit/base	current	history1	history2
Ma18/24	Color					no image	no image
	Bottom					no image	no image
	GRAPHS						
	Ferrous Alloys				Particle Count		
	<sup>10</sup>			491,520	1		T <sup>20</sup>
	8 - iron			122,880	) <u> </u>		-24
2 N C	e 6				Severe		
1.0 m	4			30,720			-22
	2-			7.680	Abnormal		-21
	24	*****					
	Mar18/24			Mar18/24 s (per 1 m]		<b>N</b>	-18
	—	-					-24 -18 -18 -14
	Non-ferrous Metal	S		Mar18/24 42(8 m) 42(8 m) 42(8 m) 42(9 m) 42(9 m)			
	8 copper			jag 120		1	-14
	e 6 - management lead						-12
				30			-1.
Y C	2				-		-10
C. 01							
14	Mar18,24			Mar18/24	1		
	Mar			W ar		14. 21.	38µ 71µ
	Viscosity @ 40°C				<sup>6µ</sup> Acid Number	14μ 21μ	οφ 11μ
	65 Abnormal			€0.40			
	-			(),0.40 () () () () () () () () () () () () ()			
	;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;			E 0 20			
	50 Base			and			
	45 - Abnormal			20.10			
	40 + 7			0.00			
	lar18/			lar18	lar1 8,		
	: WearCheck USA - 50 : TLC0001522	1 Madiso <b>Rece</b> i		, NC 27513 Mar 2024		N TIRE-GREENVIL 01 ANTIOCH C	

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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