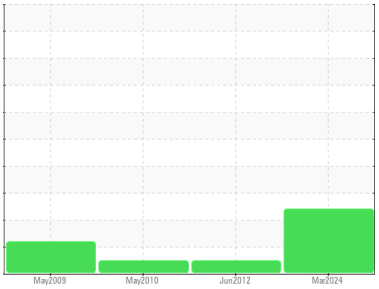
OIL ANALYSIS REPORT

Sample Rating Trend



ISO

Area
LINE 3 BACK END
Machine Id
ALVEY RETORT PALLETIZER (S/N 01-K5291112)
Component
Tank Hydraulic System
Fluid
ROYAL PURPLE SYNDRAULIC 32 (70 GAL)

DIAGNOSIS

Recommendation
We recommend you service the filters on this component. Resample at the next service interval to monitor.

Wear
All component wear rates are normal.

Contamination
There is a high amount of particulates present in the oil.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**RP105964**	RP116992	RP041367
Sample Date		Client Info		**14 Mar 2024**	30 Jun 2012	22 May 2010
Machine Age	yrs	Client Info		**0**	0	0
Oil Age	yrs	Client Info		**0**	0	12480
Oil Changed		Client Info		**N/A**	N/A	Not Changd
Sample Status				**ABNORMAL**	NORMAL	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	**<1**	<1	<1
Chromium	ppm	ASTM D5185m	>20	**<1**	1	<1
Nickel	ppm	ASTM D5185m	>20	**0**	<1	0
Titanium	ppm	ASTM D5185m		**0**	0	0
Silver	ppm	ASTM D5185m		**0**	0	<1
Aluminum	ppm	ASTM D5185m	>20	**0**	0	0
Lead	ppm	ASTM D5185m	>20	**0**	<1	<1
Copper	ppm	ASTM D5185m	>20	**4**	<1	<1
Tin	ppm	ASTM D5185m	>20	**<1**	0	0
Antimony	ppm	ASTM D5185m		**---**	<1	<1
Vanadium	ppm	ASTM D5185m		**0**	0	0
Cadmium	ppm	ASTM D5185m		**<1**	0	<1

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**0**	0	0
Barium	ppm	ASTM D5185m		**0**	0	<1
Molybdenum	ppm	ASTM D5185m		**0**	0	0
Manganese	ppm	ASTM D5185m		**<1**	<1	0
Magnesium	ppm	ASTM D5185m		**<1**	0	1
Calcium	ppm	ASTM D5185m		**89**	171	165
Phosphorus	ppm	ASTM D5185m		**462**	713	699
Zinc	ppm	ASTM D5185m		**542**	816	839

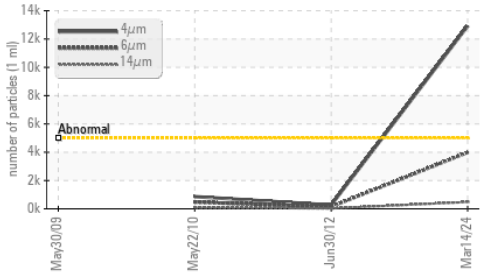
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	**1**	<1	2
Sodium	ppm	ASTM D5185m		**1**	0	<1
Potassium	ppm	ASTM D5185m	>20	**0**	<1	0
Water	%	ASTM D6304	>0.05	**0.002**	0.008	0.020
ppm Water	ppm	ASTM D6304	>500	**24**	80	200

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	▲ **12918**	265	861
Particles >6µm		ASTM D7647	>1300	▲ **3985**	144	469
Particles >14µm		ASTM D7647	>160	▲ **480**	24	79
Particles >21µm		ASTM D7647	>40	▲ **173**	8	26
Particles >38µm		ASTM D7647	>10	▲ **13**	1	4
Particles >71µm		ASTM D7647	>3	**1**	0	0
Oil Cleanliness		ISO 4406 (c)	>19/17/14	▲ **21/19/16**	15/14/12	17/16/13

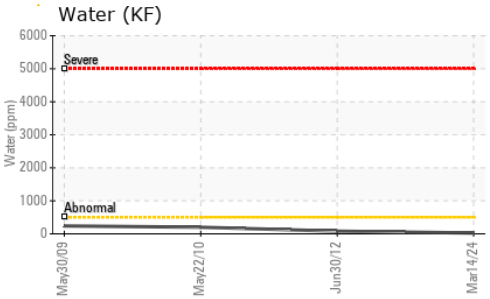
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		**0.62**	1.13	1.45

OIL ANALYSIS REPORT

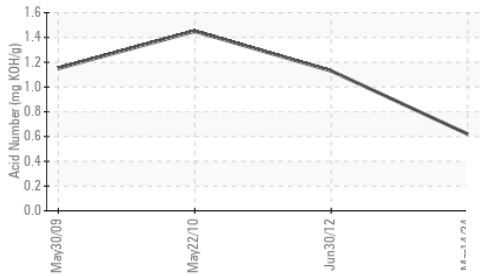
Particle Trend



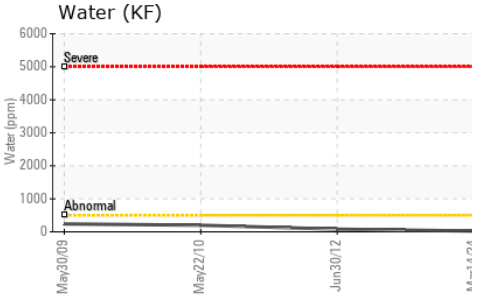
Water (KF)



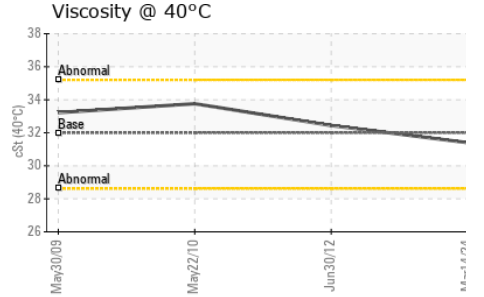
Acid Number



Water (KF)



Viscosity @ 40°C



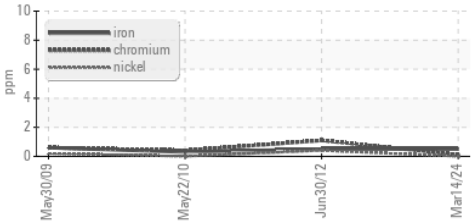
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	VLITE	LIGHT
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	32.0	**31.4**	32.44	33.76

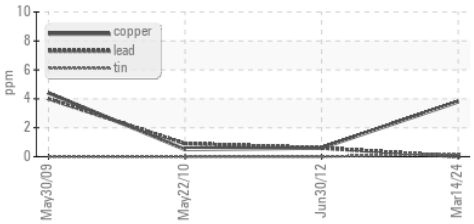
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color				*no image*	*no image*
Bottom				*no image*	*no image*

GRAPHS

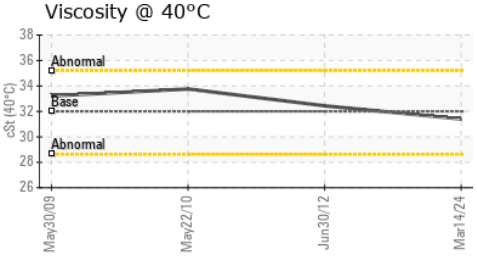
Ferrous Alloys



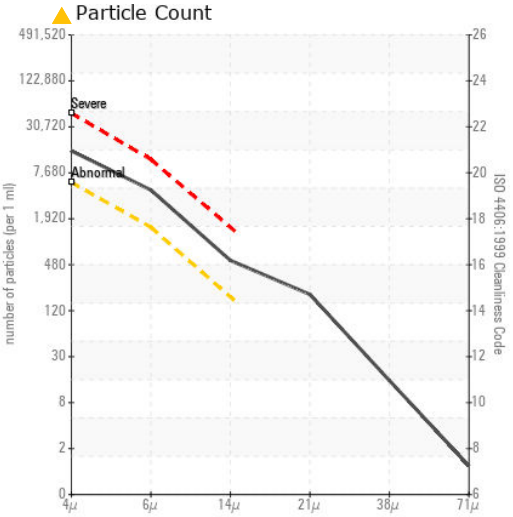
Non-ferrous Metals



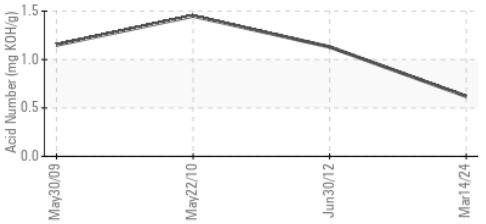
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : RP105964
Lab Number : 06123618
Unique Number : 10937769
Test Package : IND 2

Received : 20 Mar 2024
Tested : 25 Mar 2024
Diagnosed : 25 Mar 2024 - Jonathan Hester

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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