

OIL ANALYSIS REPORT

Sample Rating Trend



KAESER AS 20T 4548415 (S/N 1060) Component

Compressor Fluid

KAESER SIGMA (OEM) M-460 (--- GAL)

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.

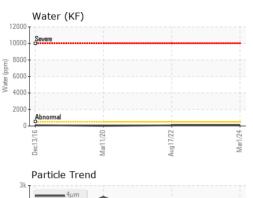
Fluid Condition

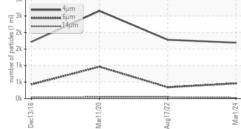
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

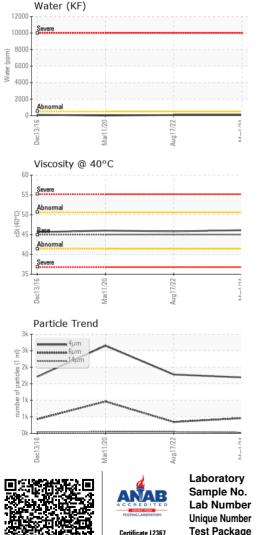
Sample Number Client Info KCPA014857 KCP44046 KCP2638 Sample Date Client Info 01 Mar 2024 17 Aug 2022 11 Mar 20 Machine Age hrs Client Info 19734 16744 9206 Oil Age hrs Client Info 19734 16744 9206 Oil Age Client Info Changed Sito O O O Changed Changed Sito O O Changed Sito <sita< td=""> Sito<changed< td=""></changed<></sita<>			Dec201	6 Mar2020	Aug2022 Ma	w2024	
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Oil Age Ins Client Info 2990 7538 7300 Oil Changed Client Info Changed Chantinum Chantinum	Sample Date		Client Info		01 Mar 2024	17 Aug 2022	11 Mar 2020
Oli Changed Sample Status Client Info Changed NORMAL Changed NORMAL Changed NORMAL Changed NORMAL Changed NORMAL Changed NORMAL Changed NORMAL Changed NORMAL NORMAL WEAR METALS method limit/base current history1 history1 history1 Iron ppm ASTM D585m >50 0 0 0 Chromium ppm ASTM D585m >30 0 0 0 Nickel ppm ASTM D585m >30 0 0 0 Aluminum ppm ASTM D585m >10 0 0 0 Lead ppm ASTM D585m >50 1 5 14 Tin ppm ASTM D585m 0 0 0 0 Aritimony ppm ASTM D585m 0 0 0 0 Aritimony ppm ASTM D585m 0 0 0 <1	Machine Age	hrs	Client Info		19734	16744	9206
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Manganese ppm ASTM D5185m <1 0 0 Magnesium ppm ASTM D5185m 100 62 4 <1	Barium	ppm	ASTM D5185m	90	10	0	0
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Sulfur ppm ASTM D5185m 23500 22058 18157 17152 CONTAMINANTS method limit/base current history1 histor Silicon ppm ASTM D5185m >25 0 <1	Phosphorus	ppm	ASTM D5185m	0	0	4	<1
CONTAMINANTS method limit/base current history1 histor Silicon ppm ASTM D5185m >25 0 <1	Zinc	ppm	ASTM D5185m	0	0	<1	<1
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Sodium ppm ASTM D5185m 17 2 <1 Potassium ppm ASTM D5185m >20 2 0 2 Water % ASTM D6304 >0.05 0.007 0.008 0.002 ppm Water ppm ASTM D6304 >500 78 81.5 20.3 FLUID CLEANLINESS method limit/base current history1 histor Particles >4µm ASTM D7647 1692 1780 2651 Particles >6µm ASTM D7647 >1300 459 343 964 Particles >14µm ASTM D7647 >80 25 45 45 Particles >21µm ASTM D7647 >20 6 16 6 Particles >38µm ASTM D7647 >4 1 1 0 Particles >71µm ASTM D7647 >3 0 0 0 Oil Cleanliness ISO 4406 (c) >/17/13 18/16/12 18/16/13 17/13 FLUID DEGRADATION	CONTAMINANTS	6	method	limit/base	current	history1	history2
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ppm Water ppm ASTM D6304 >500 78 81.5 20.3 FLUID CLEANLINESS method limit/base current history1 histor Particles >4µm ASTM D7647 1692 1780 2651 Particles >6µm ASTM D7647 >1300 459 343 964 Particles >6µm ASTM D7647 >80 25 45 45 Particles >14µm ASTM D7647 >20 6 16 6 Particles >21µm ASTM D7647 >20 6 16 6 Particles >38µm ASTM D7647 >4 1 0 0 Particles >71µm ASTM D7647 >3 0 0 0 Oil Cleanliness ISO 4406 (c) >/17/13 18/16/12 18/16/13 17/13 FLUID DEGRADATION method limit/base current history1 history1 Acid Number (AN) mg KOHg ASTM D8045 1.0 0.39 0.43 0.449	Water		ASTM D6304	>0.05	0.007	0.008	0.002
Particles >4µm ASTM D7647 1692 1780 2651 Particles >6µm ASTM D7647 >1300 459 343 964 Particles >14µm ASTM D7647 >80 25 45 45 Particles >21µm ASTM D7647 >20 6 16 6 Particles >21µm ASTM D7647 >20 6 16 6 Particles >38µm ASTM D7647 >4 1 0 0 Particles >71µm ASTM D7647 >3 0 0 0 Oil Cleanliness ISO 4406 (c) >/17/13 18/16/12 18/16/13 17/13 FLUID DEGRADATION method limit/base current history1 history1 Acid Number (AN) mg KOH/g ASTM D8045 1.0 0.39 0.43 0.449	ppm Water	ppm	ASTM D6304	>500	78	81.5	20.3
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Particles >14µm ASTM D7647 >80 25 45 45 Particles >21µm ASTM D7647 >20 6 16 6 Particles >38µm ASTM D7647 >4 1 1 0 Particles >71µm ASTM D7647 >3 0 0 0 Oil Cleanliness ISO 4406 (c) >/17/13 18/16/12 18/16/13 17/13 FLUID DEGRADATION method limit/base current history1 history1 Acid Number (AN) mg KOH/g ASTM D8045 1.0 0.39 0.43 0.449	Particles >6µm		ASTM D7647	>1300	459	343	964
Particles >21µm ASTM D7647 >20 6 16 6 Particles >38µm ASTM D7647 >4 1 1 0 Particles >38µm ASTM D7647 >4 1 1 0 Particles >71µm ASTM D7647 >3 0 0 0 Oil Cleanliness ISO 4406 (c) >/17/13 18/16/12 18/16/13 17/13 FLUID DEGRADATION method limit/base current history1 histor Acid Number (AN) mg KOH/g ASTM D8045 1.0 0.39 0.43 0.449	Particles >14µm		ASTM D7647	>80		45	45
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Particles >71µm ASTM D7647 >3 0 0 0 Oil Cleanliness ISO 4406 (c) >/17/13 18/16/12 18/16/13 17/13 FLUID DEGRADATION method limit/base current history1 history1 Acid Number (AN) mg KOH/g ASTM D8045 1.0 0.39 0.43 0.449	•						
Oil Cleanliness ISO 4406 (c) >/17/13 18/16/12 18/16/13 17/13 FLUID DEGRADATION method limit/base current history1 histor Acid Number (AN) mg KOH/g ASTM D8045 1.0 0.39 0.43 0.449							
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:33:47) Rev: 1 Contact/Location: ? ? - CARLI	:33:47) Rev: 1						

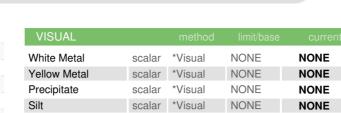


OIL ANALYSIS REPORT









Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	VLITE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPER	TIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	45	46.1	45.8	46.0
SAMPLE IMAGES		method	limit/base	current	history1	history2





NONE

NONE

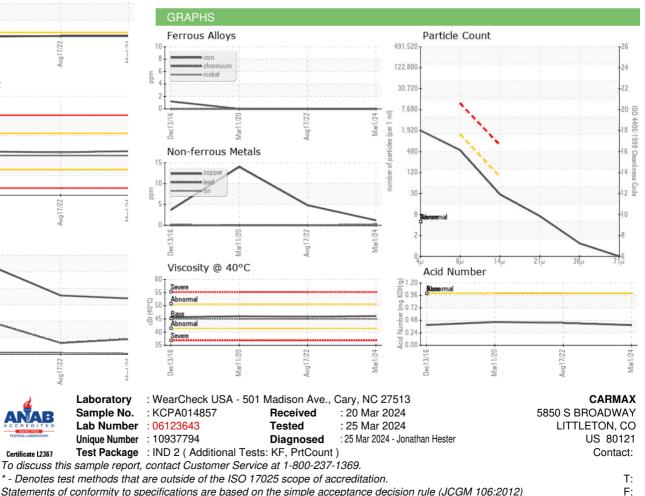
NONE

NONE

NONE

NONE

Bottom



Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Contact/Location: ? ? - CARLITCO