

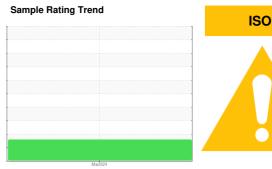
OIL ANALYSIS REPORT

Machine Id **8931728 (S/N 2286)**

Component

Compressor

KAESER SIGMA (OEM) M-460 (--- GAL)



DIAGNOSIS

Recommendation

We recommend you service the filters on this component. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a high amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

| | | | | Mar2024 | | |
|-------------------------------|----------|--------------------------|--------------|-------------------------|----------|----------|
| SAMPLE INFORM | MATION | method | limit/base | current | history1 | history2 |
| Sample Number | | Client Info | | KCPA015541 | | |
| Sample Date | | Client Info | | 08 Mar 2024 | | |
| Machine Age | hrs | Client Info | | 3196 | | |
| Oil Age | hrs | Client Info | | 3196 | | |
| Oil Changed | | Client Info | | N/A | | |
| Sample Status | | | | ABNORMAL | | |
| WEAR METALS | | method | limit/base | current | history1 | history2 |
| Iron | ppm | ASTM D5185m | >50 | 0 | | |
| Chromium | ppm | ASTM D5185m | >10 | 0 | | |
| Nickel | ppm | ASTM D5185m | >3 | 0 | | |
| Titanium | ppm | ASTM D5185m | >3 | 0 | | |
| Silver | ppm | ASTM D5185m | >2 | 0 | | |
| Aluminum | ppm | ASTM D5185m | >10 | 0 | | |
| Lead | ppm | ASTM D5185m | >10 | 0 | | |
| Copper | ppm | ASTM D5185m | >50 | 3 | | |
| Tin | ppm | ASTM D5185m | >10 | <1 | | |
| Vanadium | ppm | ASTM D5185m | | 0 | | |
| Cadmium | ppm | ASTM D5185m | | 0 | | |
| ADDITIVES | | method | limit/base | current | history1 | history2 |
| Boron | ppm | ASTM D5185m | 0 | 0 | | |
| Barium | ppm | ASTM D5185m | 90 | 3 | | |
| Molybdenum | ppm | ASTM D5185m | 0 | 0 | | |
| Manganese | ppm | ASTM D5185m | | <1 | | |
| Magnesium | ppm | ASTM D5185m | 100 | 65 | | |
| Calcium | ppm | ASTM D5185m | 0 | 1 | | |
| Phosphorus | ppm | ASTM D5185m | 0 | 0 | | |
| Zinc | ppm | ASTM D5185m | 0 | <1 | | |
| Sulfur | ppm | ASTM D5185m | 23500 | 21123 | | |
| CONTAMINANTS | | method | limit/base | current | history1 | history2 |
| Silicon | nnm | ASTM D5185m | >25 | <1 | | |
| Sodium | ppm | ASTM D5185m | >23 | 15 | | |
| Potassium | ppm | | . 20 | 7 | | |
| | ppm | ASTM D5185m | >20 >0.05 | 0.010 | | |
| Water ppm Water | % ppm | ASTM D6304 ASTM D6304 | | 105 | | |
| FLUID CLEANLIN | | method | limit/base | current | history1 | history2 |
| | .200 | | mminubase | | | |
| Particles >4µm Particles >6µm | | ASTM D7647 ASTM D7647 | >1300 | 93518 ^ 54068 | | |
| Particles >0µm | | ASTM D7647 | >80 | △ 2622 | | |
| Particles >21µm | | ASTM D7647 | | ▲ 141 | | |
| Particles >38µm | | ASTM D7647 ASTM D7647 | >4 | 4 | | |
| Particles >71µm | | ASTM D7647 | | 0 | | |
| Oil Cleanliness | | ISO 4406 (c) | >/17/13 | △ 24/23/19 | | |
| FLUID DEGRADA | ATION | | | | | |
| | | method | limit/base | current | history1 | history2 |
| Acid Number (AN) | mg KOH/g | ASTM D8045 | 1.0 | 0.41 | | |



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Test Package: IND 2 (Additional Tests: KF, PrtCount)

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

T:

F:

Contact: Service Manager