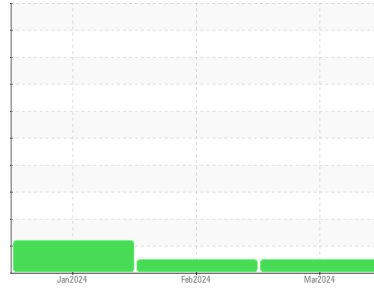




# OIL ANALYSIS REPORT

Sample Rating Trend

**NORMAL**



Machine Id  
**0700AC08 (S/N U56534)**

Component  
**Air Compressor**

Fluid  
**USPI FG AIR 46 (35 GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>USPM24724</b>	USPM24723	USPM24722
Sample Date	Client Info		<b>19 Mar 2024</b>	15 Feb 2024	30 Jan 2024
Machine Age	hrs	Client Info	<b>0</b>	26495	0
Oil Age	hrs	Client Info	<b>400</b>	400	0
Oil Changed	Client Info		<b>Not Changed</b>	Not Changed	N/A
Sample Status			<b>NORMAL</b>	NORMAL	ATTENTION

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	<b>0</b>	0	0
Chromium	ppm	ASTM D5185m >4	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m >4	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m	<b>0</b>	0	0
Silver	ppm	ASTM D5185m	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >10	<b>0</b>	2	<1
Lead	ppm	ASTM D5185m >20	<b>0</b>	0	0
Copper	ppm	ASTM D5185m >40	<b>0</b>	0	<1
Tin	ppm	ASTM D5185m >5	<b>&lt;1</b>	0	<1
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 0	<b>0</b>	0	0
Barium	ppm	ASTM D5185m 0	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m 0	<b>0</b>	0	0
Manganese	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Magnesium	ppm	ASTM D5185m 0	<b>0</b>	0	0
Calcium	ppm	ASTM D5185m 0	<b>0</b>	0	0
Phosphorus	ppm	ASTM D5185m 0	<b>1</b>	1	1
Zinc	ppm	ASTM D5185m 0	<b>0</b>	0	0
Sulfur	ppm	ASTM D5185m 0	<b>210</b>	613	840

## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	<b>0</b>	0	<1
Sodium	ppm	ASTM D5185m	<b>0</b>	<1	<1
Potassium	ppm	ASTM D5185m >20	<b>0</b>	0	1
Water	%	ASTM D6304 >0.6	<b>0.008</b>	0.012	0.006
ppm Water	ppm	ASTM D6304 >6000	<b>84</b>	123	62

## FLUID CLEANLINESS

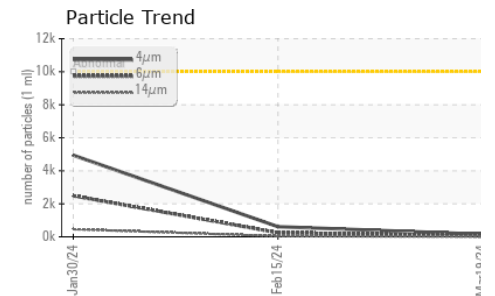
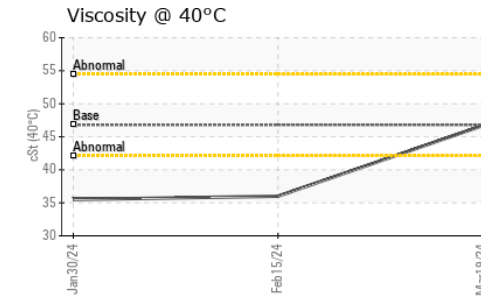
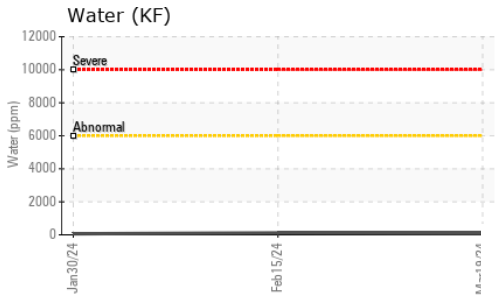
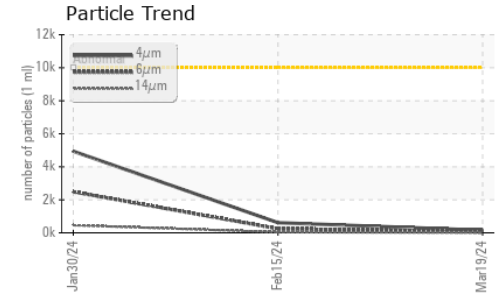
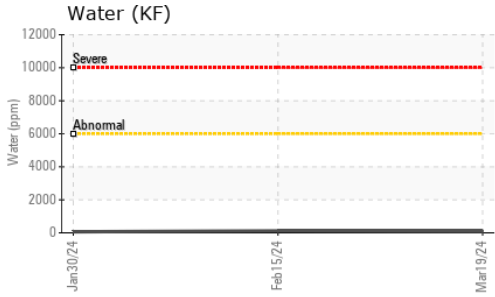
	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>10000	<b>156</b>	614	4942
Particles >6µm	ASTM D7647	>2500	<b>55</b>	247	2485
Particles >14µm	ASTM D7647	>320	<b>9</b>	38	459
Particles >21µm	ASTM D7647	>80	<b>2</b>	10	85
Particles >38µm	ASTM D7647	>20	<b>0</b>	0	3
Particles >71µm	ASTM D7647	>4	<b>0</b>	0	0
Oil Cleanliness	ISO 4406 (c)	>20/18/15	<b>14/13/10</b>	16/15/12	19/18/16

## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.15	<b>0.48</b>	0.82	1.12



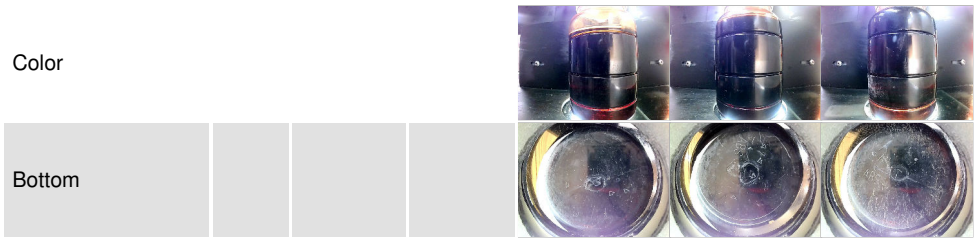
# OIL ANALYSIS REPORT



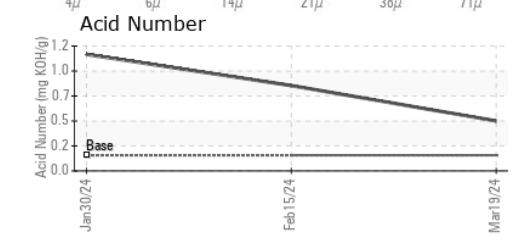
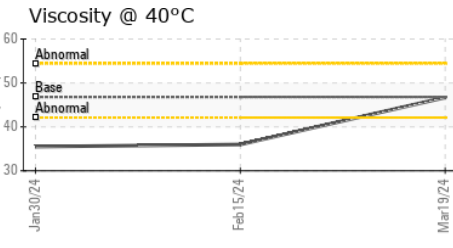
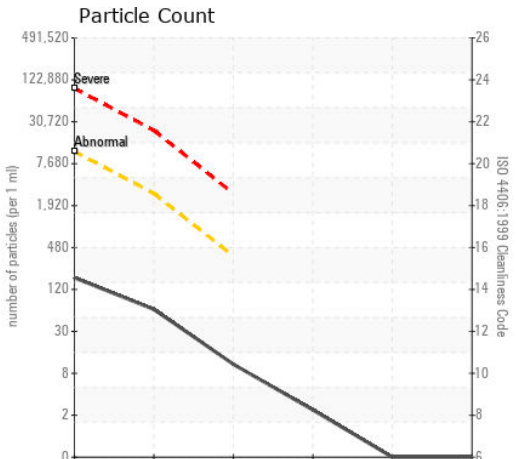
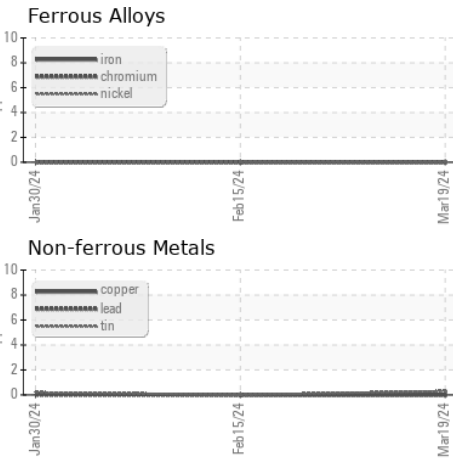
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.6	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	46.8	46.7	36.0	35.5

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : USPM24724 **Received** : 20 Mar 2024  
**Lab Number** : 06123676 **Tested** : 25 Mar 2024  
**Unique Number** : 10937827 **Diagnosed** : 25 Mar 2024 - Jonathan Hester  
**Test Package** : IND 2

**ADM CORN PROCESS**  
 400 W ERIE RD  
 MARSHALL, MN  
 US 56258  
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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F: