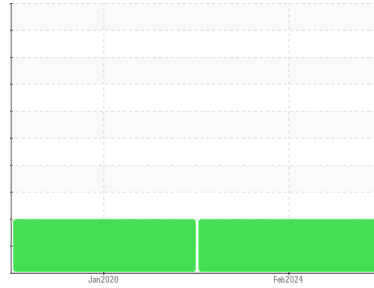




OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id
KAESER AS 25 3935664 (S/N 1698)

Component
Compressor
Fluid
KAESER SIGMA (OEM) S-460 (--- GAL)

DIAGNOSIS

Recommendation

Oil and filter change at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a high amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			KCPA015276	KCP22309	---
Sample Date	Client Info			22 Feb 2024	17 Jan 2020	---
Machine Age	hrs	Client Info		22269	16066	---
Oil Age	hrs	Client Info		0	0	---
Oil Changed	Client Info			Changed	Changed	---
Sample Status				ABNORMAL	ABNORMAL	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0	<1	---
Chromium	ppm	ASTM D5185m	>10	0	0	---
Nickel	ppm	ASTM D5185m	>3	0	<1	---
Titanium	ppm	ASTM D5185m	>3	0	0	---
Silver	ppm	ASTM D5185m	>2	0	0	---
Aluminum	ppm	ASTM D5185m	>10	0	0	---
Lead	ppm	ASTM D5185m	>10	0	0	---
Copper	ppm	ASTM D5185m	>50	23	46	---
Tin	ppm	ASTM D5185m	>10	0	0	---
Antimony	ppm	ASTM D5185m		---	0	---
Vanadium	ppm	ASTM D5185m		0	0	---
Cadmium	ppm	ASTM D5185m		0	0	---

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	---
Barium	ppm	ASTM D5185m	90	<1	0	---
Molybdenum	ppm	ASTM D5185m		0	0	---
Manganese	ppm	ASTM D5185m		0	0	---
Magnesium	ppm	ASTM D5185m	90	0	0	---
Calcium	ppm	ASTM D5185m	2	0	0	---
Phosphorus	ppm	ASTM D5185m		0	0	---
Zinc	ppm	ASTM D5185m		0	1	---
Sulfur	ppm	ASTM D5185m		18412	12898	---

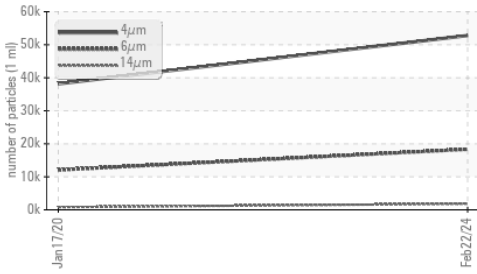
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	0	<1	---
Sodium	ppm	ASTM D5185m		<1	0	---
Potassium	ppm	ASTM D5185m	>20	0	6	---
Water	%	ASTM D6304	>0.05	0.005	0.005	---
ppm Water	ppm	ASTM D6304	>500	53	57.4	---

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		52783	38168	---
Particles >6µm		ASTM D7647	>1300	▲ 18331	▲ 12077	---
Particles >14µm		ASTM D7647	>80	▲ 1827	▲ 787	---
Particles >21µm		ASTM D7647	>20	▲ 501	▲ 233	---
Particles >38µm		ASTM D7647	>4	▲ 22	▲ 32	---
Particles >71µm		ASTM D7647	>3	2	▲ 8	---
Oil Cleanliness		ISO 4406 (c)	>--/17/13	▲ 23/21/18	▲ 21/17	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	0.36	0.340	---

OIL ANALYSIS REPORT

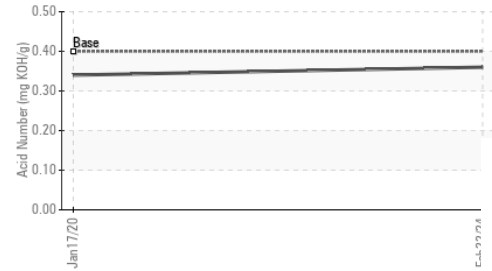
▲ Particle Trend



Water (KF)



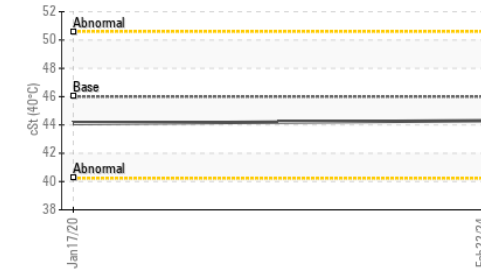
Acid Number



Water (KF)



Viscosity @ 40°C



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	VLITE
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.05	NEG	---
Free Water	scalar	*Visual		NEG	---

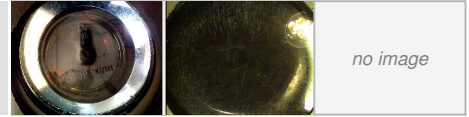
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	44.3	44.1

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color



Bottom

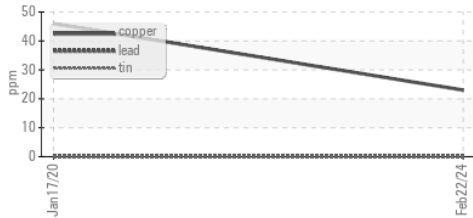


GRAPHS

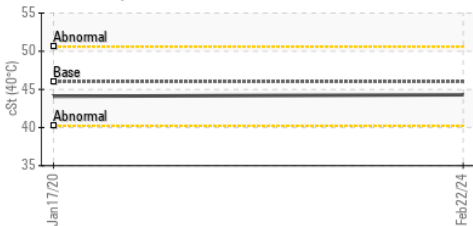
Ferrous Alloys



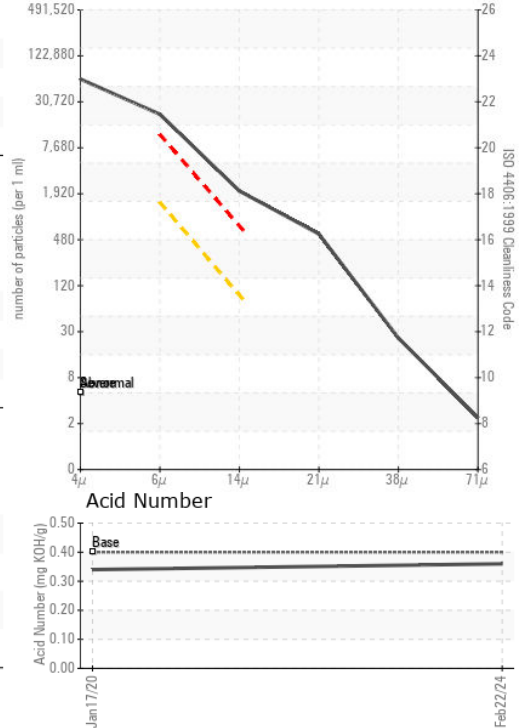
Non-ferrous Metals



Viscosity @ 40°C



▲ Particle Count



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KCPA015276 **Received** : 20 Mar 2024
Lab Number : 06124297 **Tested** : 21 Mar 2024
Unique Number : 10938448 **Diagnosed** : 23 Mar 2024 - Don Baldrige
Test Package : IND 2 (Additional Tests: KF, PrtCount)

INDUSTRIAL WOOD LLC
 14035 RHEA COUNTY HWY
 EVENSVILLE, TN
 US 37332
 Contact: C. MILES
 cmiles@indwoodllc.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: