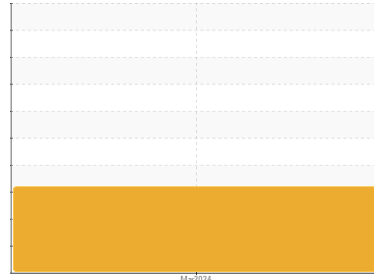




OIL ANALYSIS REPORT

Sample Rating Trend



WATER



Machine Id
5651791 (S/N 1843)

Component
Compressor
Fluid
KAESER SIGMA (OEM) S-460 (--- GAL)

DIAGNOSIS

▲ Recommendation

Oil and filter change at the time of sampling has been noted. We recommend an early resample in 500 hours to monitor this condition.

Wear

All component wear rates are normal.

▲ Contamination

There is a moderate amount of particulates present in the oil. There is a light concentration of water present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION	method	limit/base	current	history1	history2
Sample Number	Client Info		KCPA013609	---	---
Sample Date	Client Info		06 Mar 2024	---	---
Machine Age	hrs	Client Info	25035	---	---
Oil Age	hrs	Client Info	0	---	---
Oil Changed	Client Info		Changed	---	---
Sample Status			ABNORMAL	---	---

WEAR METALS	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	0	---	---
Chromium	ppm	ASTM D5185m >10	0	---	---
Nickel	ppm	ASTM D5185m >3	0	---	---
Titanium	ppm	ASTM D5185m >3	0	---	---
Silver	ppm	ASTM D5185m >2	0	---	---
Aluminum	ppm	ASTM D5185m >10	0	---	---
Lead	ppm	ASTM D5185m >10	0	---	---
Copper	ppm	ASTM D5185m >50	9	---	---
Tin	ppm	ASTM D5185m >10	0	---	---
Vanadium	ppm	ASTM D5185m	0	---	---
Cadmium	ppm	ASTM D5185m	0	---	---

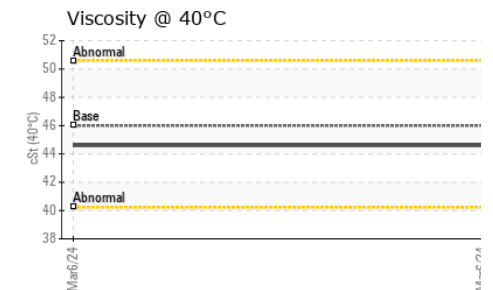
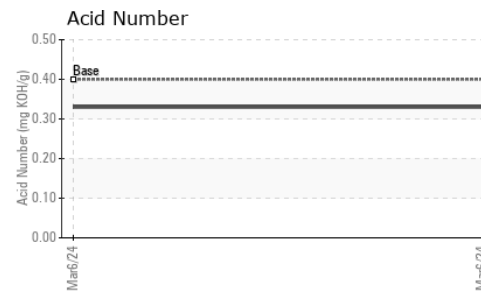
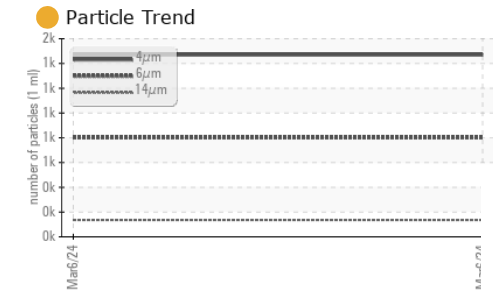
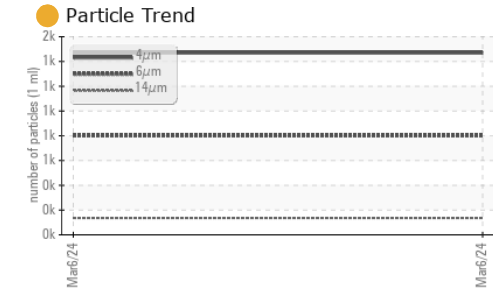
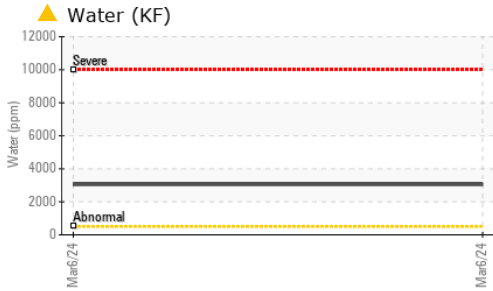
ADDITIVES	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	---	---
Barium	ppm	ASTM D5185m 90	2	---	---
Molybdenum	ppm	ASTM D5185m	0	---	---
Manganese	ppm	ASTM D5185m	0	---	---
Magnesium	ppm	ASTM D5185m 90	31	---	---
Calcium	ppm	ASTM D5185m 2	2	---	---
Phosphorus	ppm	ASTM D5185m	23	---	---
Zinc	ppm	ASTM D5185m	29	---	---
Sulfur	ppm	ASTM D5185m	20007	---	---

CONTAMINANTS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	0	---	---
Sodium	ppm	ASTM D5185m	8	---	---
Potassium	ppm	ASTM D5185m >20	<1	---	---
Water	%	ASTM D6304 >0.05	▲ 0.305	---	---
ppm Water	ppm	ASTM D6304 >500	▲ 3050	---	---

FLUID CLEANLINESS	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647		1470	---	---
Particles >6µm	ASTM D7647 >1300		801	---	---
Particles >14µm	ASTM D7647 >80		● 136	---	---
Particles >21µm	ASTM D7647 >20		● 46	---	---
Particles >38µm	ASTM D7647 >4		● 7	---	---
Particles >71µm	ASTM D7647 >3		1	---	---
Oil Cleanliness	ISO 4406 (c) >--/17/13		● 18/17/14	---	---

FLUID DEGRADATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.4	0.33	---	---

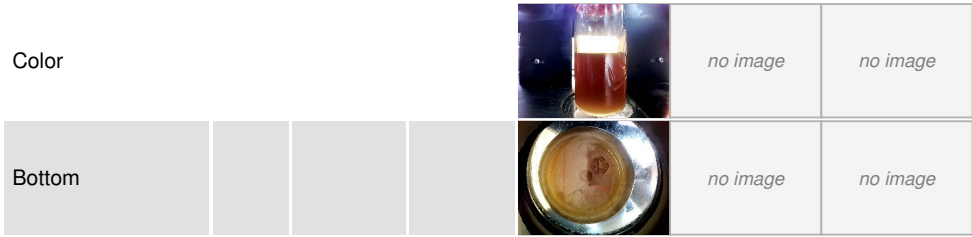
OIL ANALYSIS REPORT



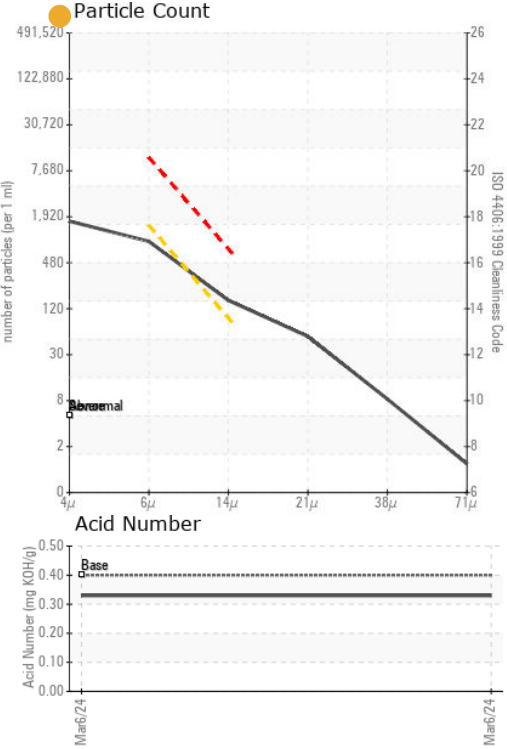
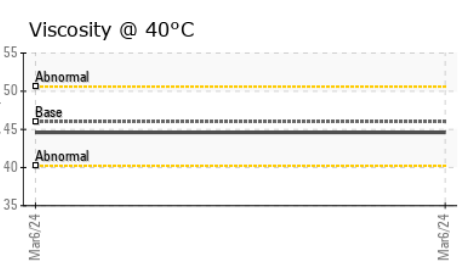
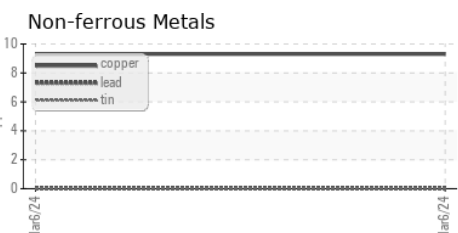
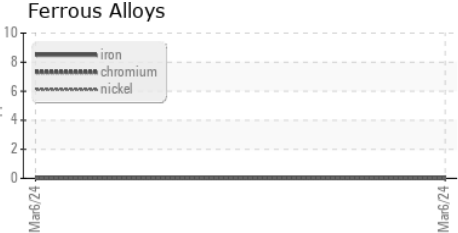
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.05	0.2%	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	44.6	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KCPA013609 **Received** : 20 Mar 2024
Lab Number : **06124309** **Tested** : 27 Mar 2024
Unique Number : 10938460 **Diagnosed** : 27 Mar 2024 - Jonathan Hester
Test Package : IND 2 (Additional Tests: KF, PrtCount)

MERGE WORKS
 1732 UNIVERSAL CITY BLVD
 UNIVERSAL CITY, TX
 US 78148
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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F: